

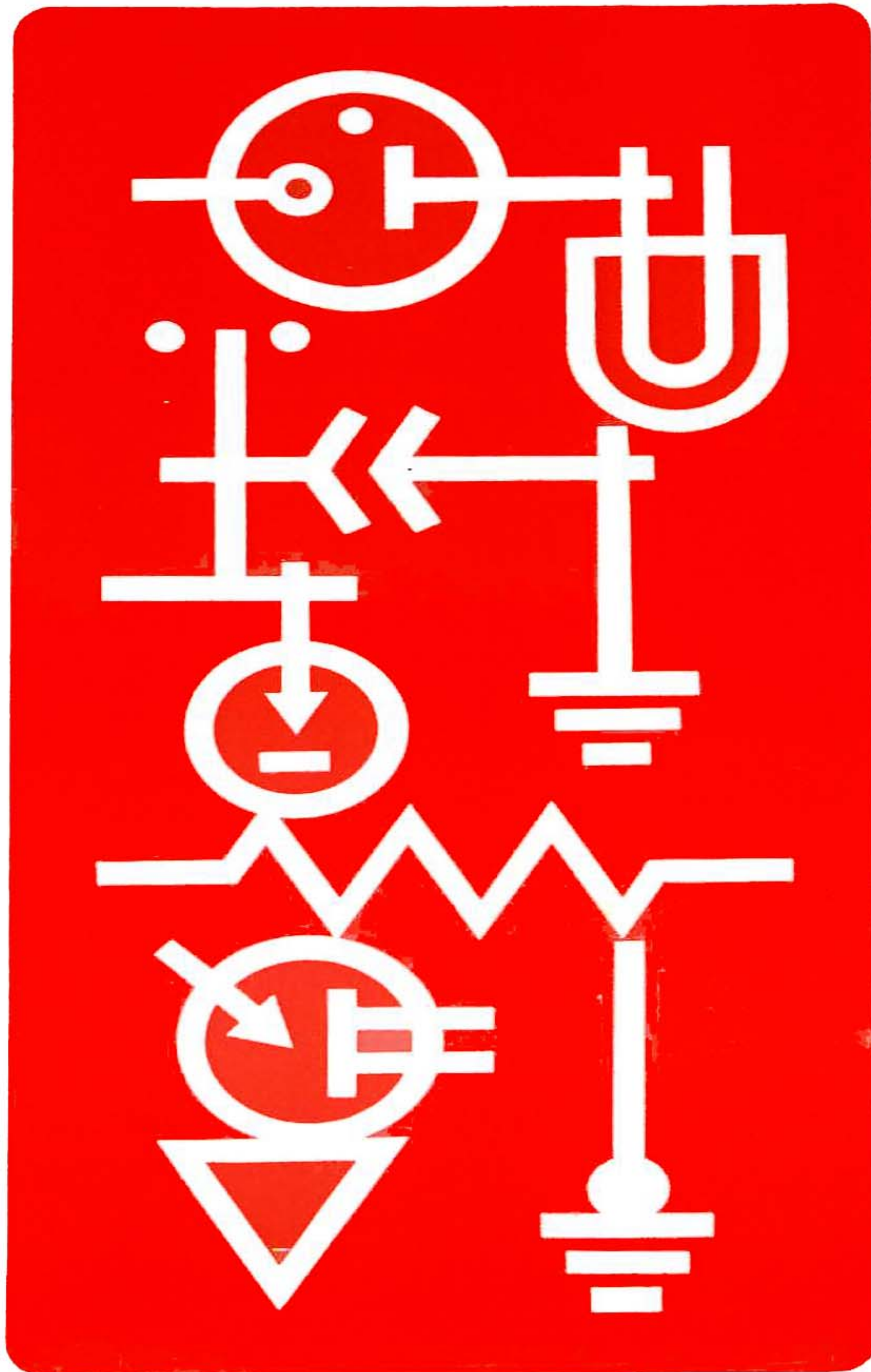
1977 Truck Wiring Diagrams



(100-800 Series)

Bronco
Econoline
F/100-350
B/F/600-700 Cowl
B/F/600-800 Cab

*Complete Set of Original OEM
Ford Motor Company Wiring Diagrams*




Ford Parts and Service Division
Training and Publications Department



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1977 Ford Truck Wiring Diagrams (100-800 Series)

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How to Print Wiring Diagram Pages

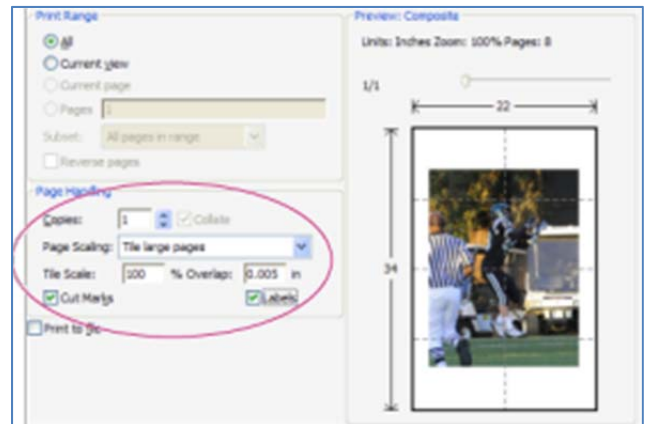
Many of the original Ford wiring manuals were created in a very large format (11x17, 17x24, and 17x36) making it difficult to print on a standard home printer. Some printers will print only a portion of the entire page, while others will shrink the page into an unreadable format. However, Adobe Reader has the ability to print sections (known as Tiles) of the page onto standard 8.5x11 paper. Please use the steps below to print these wiring diagrams.



You can print a large format document, such as these wiring diagrams, by splitting the page across multiple sheets of paper (called "tiling"). The tiling option calculates how many sheets of paper are needed. You can adjust the size of the original to best fit the paper and specify how much each "tile" overlaps. You can then piece together the tiles.

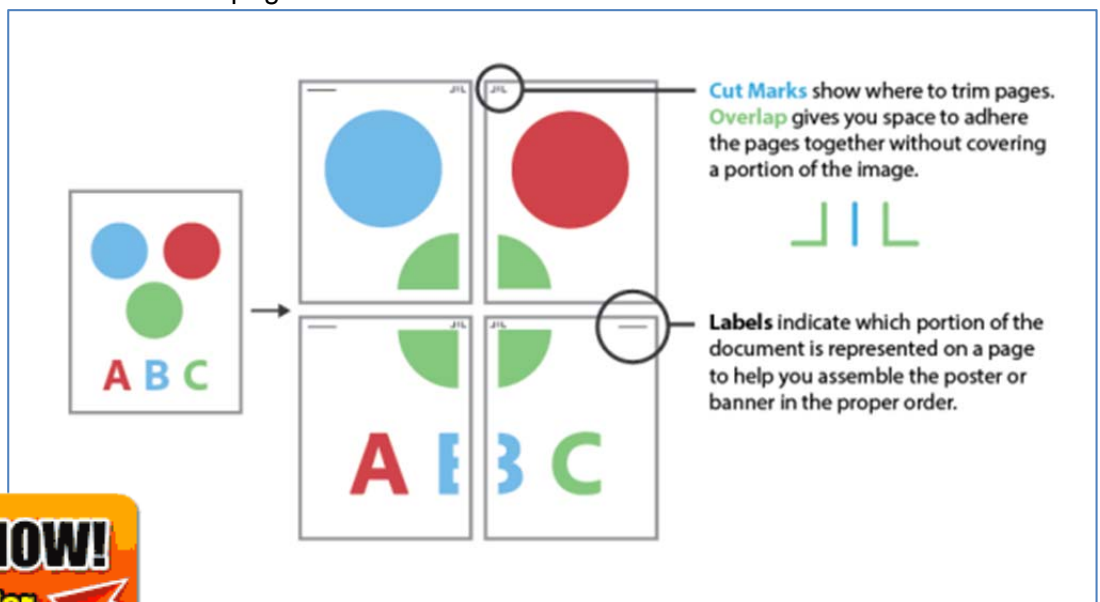
1. Choose File > Print.
2. From the Page Scaling pop-up menu, select one of the following options:
Tile Large Pages Tile only the pages that are larger than the paper.
Tile All Pages Tile all the pages in the PDF file.

Note: If the tile options are not in the menu, make sure that the following options are not selected in the Advanced Print dialog box: Print As Image or, for Acrobat only, Separations or In-RIP Separations. Also check your version of Reader. Reader 9 does not support tiling.



3. Set the following options as needed:
Tile Scale Scales the pages by the amount you specify.
Overlap Determines the amount each tile overlaps adjacent tiles.
Cut Marks Adds guide marks to each page to help you trim the overlap.
Labels Adds the filename and page number on each "tile".

4. Click OK or Print.



How to Print a Portion of a Wiring Diagram



You can print a portion of a page in a PDF. The Snapshot Tool lets you select just the area you want to print. The area can be text, graphics, or both. You can print the selected area full size or resize it to fit the paper.

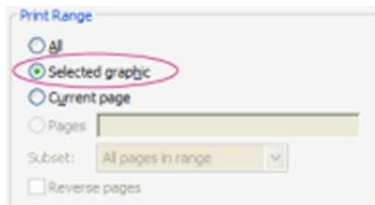
1. Open the PDF in Adobe Reader or Adobe Acrobat.

2. (Acrobat X/Reader X) Choose Edit > Take A Snapshot.
(Acrobat 9/Reader 9) Choose Tools > Select & Zoom > Snapshot Tool.

3. Drag a rectangle around the area you want to print.

4. Choose File > Print.

5. Make sure that the **Selected Graphic** option is selected in the Print Range area of the Print dialog box.



6. (Optional) To enlarge the selected text or graphic to fit the sheet of paper, choose Fit To Printable Area from the Page Scaling pop-up menu.

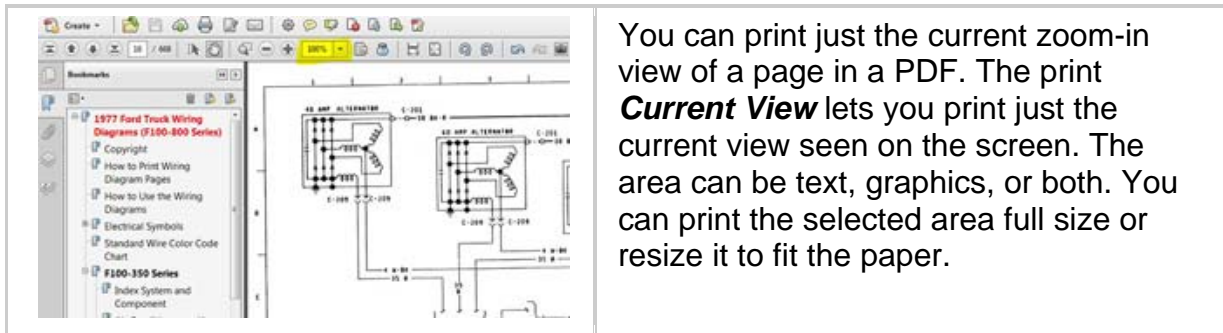
Note: Enlarging the area reduces the printed resolution.

7. Click OK or Print.



How to Print a Portion of a Wiring Diagram

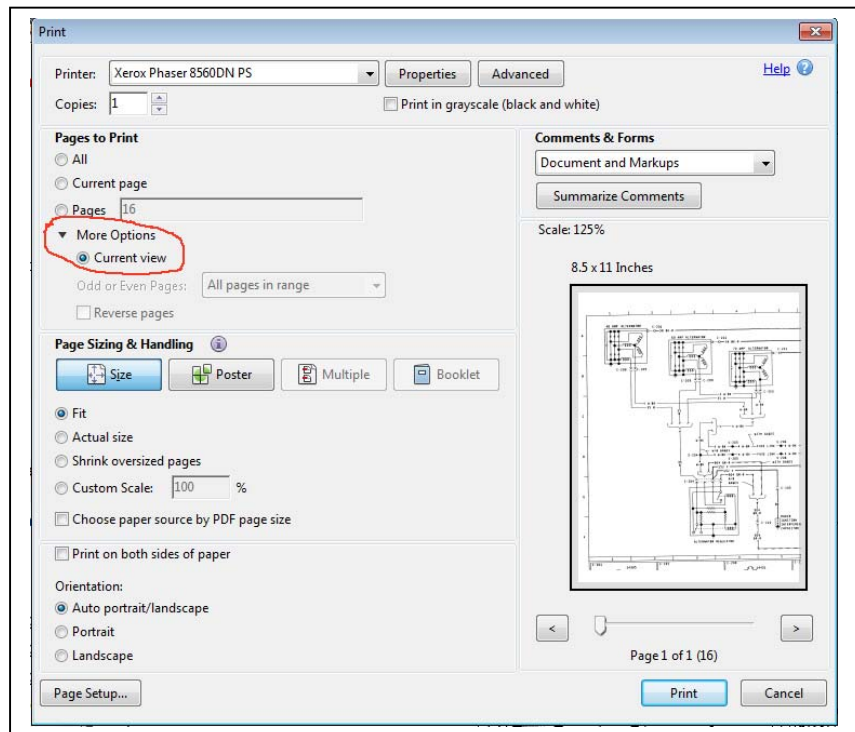
Print Current View



1. Open the PDF in Adobe Reader or Adobe Acrobat.
2. Zoom into the portion of the diagram you want to print.
3. Choose File > Print.
4. Make sure the **Current View** option is selected in the Pages to Print area of the Print dialog box.

Note – To select Current view, you may need to click the “More Options” dropdown.

5. (Optional) To enlarge the selected text or graphic to fit the sheet of paper, choose Fit To Printable Area from the Page Scaling pop-up menu.




Note: Enlarging the area reduces the printed resolution.

6. Click OK or Print.



1977 TRUCK WIRING DIAGRAMS

- Bronco
- Courier
- Econoline
- P-Series
- F-100-350 Series
- F-600-800 Series
- B-600-800 Series
- C-Series
- W-Series
- L-Series - Line Haul
- L-Series - City Delivery

 Ford Parts and Service Division
Training and Publications Department

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HOW TO USE THE WIRING DIAGRAMS

INDEX

An INDEX is provided behind the divider for each truck series. The index page contains an alphabetically arranged list of systems and components and a bulb usage list. The index lists the location of the components on the drawing. Examples of the two types of index references are shown:

- To locate an electrical part at D-49, find the location number 49 at the top of the illustration. Then, find the letter D on the side of the illustration. Follow the number and the letter until the lines intersect. The part will be within an inch or two of the intersection.
- To locate an electrical part at PG3-D10, turn to page 3 as indicated in the lower right corner of the sheet. Then, find the number 10 at the top of the illustration and the letter D on the side of the illustration. Follow the number and the letter until the lines intersect. The part will be within an inch or two of the intersecting lines.

BASIC INFORMATION

Generally, the power supply for all components on this drawing comes from the top of the page and over to the battery at the left.

The ground for each component is always toward the bottom of the drawing that are explained as follows:

- Ground symbols are shown in Figure 1. A ground wire connected away from the component is identified by a code G1 or G2, etc. The location of the remote ground is listed in the GROUND CODES chart and the bottom of the page.

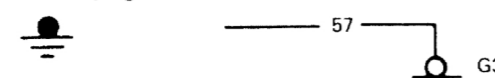


Fig. 1 - Ground Symbols

- Wire color code is shown in Figure 2. Wire color codes (by color) are listed on page 5.

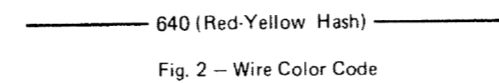


Fig. 2 - Wire Color Code

If a vehicle specific wire color in a connector does not match the diagram shown, it can usually be identified by comparing the other colors shown at the wire connectors. Specific wire color deviations in the manufacturing of a wire harness are usually for a short duration.

- Harness number is shown in Figure 3. The 5 or 6 digit number near the wire indicates the wire harness basic part number.

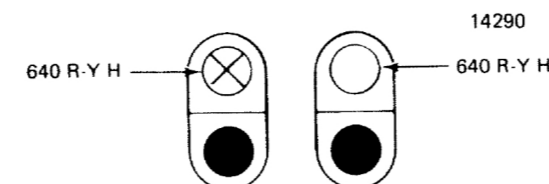


Fig. 3 - Harness Number

- Wire connector identification code is shown in Figure 4. The key for the connector codes is located at the bottom of the wiring diagram.

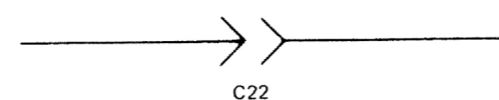


Fig. 4 - Wire Connector Code

- Male connector symbol is illustrated in Figure 5. The symbol used for the diagram and chart is shown.

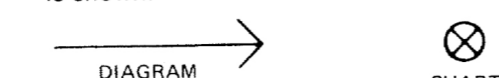


Fig. 5 - Male Connector Codes

- Female connector symbol is shown in Figure 6.

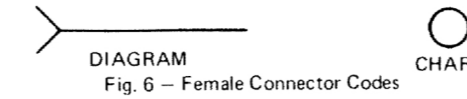


Fig. 6 - Female Connector Codes

- Splice is shown in Figure 7. A splice is a common point where two wires are joined together. Location of splice is at bottom of schematic page.

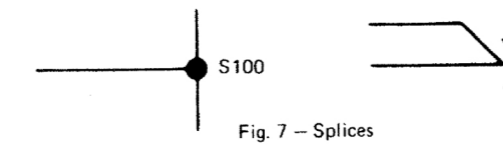


Fig. 7 - Splices

- Heavy lines for the wires indicate a direct to battery feed.
- Heavy dashed lines indicate an ignition switch accessory feed.

Electrical symbols used in the schematics are illustrated and described below and on the next page.

ELECTRICAL SYMBOLS

BASIC SYMBOLS

- ▲ = A TERMINAL CONNECTION
- ▼ = A FEMALE TERMINAL
- ▲ = A MALE TERMINAL
- = A GRAPHIC FEMALE ROUND TERMINAL AND/OR A SWITCH CONTACT AND/OR A STUD ON A COMPONENT.
- ⊗ = A GRAPHICS MALE TERMINAL (STD.)
- = A SPLICE AND/OR A CHASSIS CONNECTION AND/OR A GRAPHICS EMPTY CONNECTOR CAVITY FOR A STANDARD ROUND PIN TERMINAL.
- = A GRAPHICS BIG FEMALE TERMINAL
- ⊗ = A GRAPHICS BIG MALE TERMINAL
- = A GRAPHICS EMPTY CONNECTOR CAVITY FOR A BIG ROUND TERMINAL.
- = A GRAPHICS ARCLESS FEMALE TERMINAL
- ⊗ = A GRAPHICS ARCLESS MALE TERMINAL
- = A GRAPHICS EMPTY CONNECTOR CAVITY FOR ARCLESS TERMINALS.
- ⋮ = A WIRE TERMINATION
- ⊖ = AN EYELET TERMINAL GROUND
- ⊖ = A CHASSIS GROUND
- ⋮ = A SINGLE EYELET CONNECTION
- ⊖ = AN EYELET CONNECTION TO A STUD OR A SERIES OF EYELET CONNECTIONS.
- ⊖ = WIRE SHIELD
- ⊖ = JUNCTION BLOCKS
1 = SINGLE TERMINAL
2 = DOUBLE TERMINAL
3 = DOUBLE TERMINAL WITH BUSS BAR
- ▲ = MOMENTARY SWITCH CONTACT
- △ = DISTRIBUTOR SWITCH CONTACT
- ⊖ = BREAK BEFORE MAKE SWITCH WIPER (THREE OR MORE POSITIONS)
- ⊖ = MAKE BEFORE BREAK SWITCH WIPER (THREE OR LESS POSITIONS)
- ⊖ = HINGED PALL SWITCH WIPER (THREE OR LESS POSITIONS)
- ⊖ = A PUSH OR PULL SWITCH WIPER
- ⊖ = A FIXED RESISTANCE
- ⊖ = A VARIABLE RESISTANCE
- ⊖ = A THERMISTOR
- ⊖ = A POTENTIOMETER OR A RHEOSTAT DEPENDING ON EXTERNAL CIRCUITY.
- ⊖ = A FIXED CAPACITOR
- ⊖ = A VARIABLE CAPACITOR
- ⊖ = A HEATER AND/OR TEMPERATURE SENSITIVE ELEMENT
- ⊖ = VARIOUS SIZE FUSES (USED WITH FUSE PANELS)
- ⊖ = AN INLINE FUSE & HOLDER
- ⊖ = A CIRCUIT BREAKER (FUSE PANEL MOUNTED) (SELF RE-SETTABLE)
- ⊖ = A CIRCUIT BREAKER (FUSE PANEL MOUNTED) (MANUALLY RE-SETTABLE)
- ⊖ = AN INLINE CIRCUIT BREAKER (SELF RE-SETTABLE)
- ⊖ = A COIL AND/OR INDUCTOR (W/O IRON CORE)
- ⊖ = A COIL AND/OR INDUCTOR (WITH IRON CORE)
- ⊖ = A DIODE
- ⊖ = A SILICON CONTROL RECTIFIER
- ⊖ = A ZENER DIODE
- ⊖ = AN INLINE DIODE
- ⊖ = A TRANSISTOR (PNP)
- ⊖ = A TRANSISTOR (NPN)

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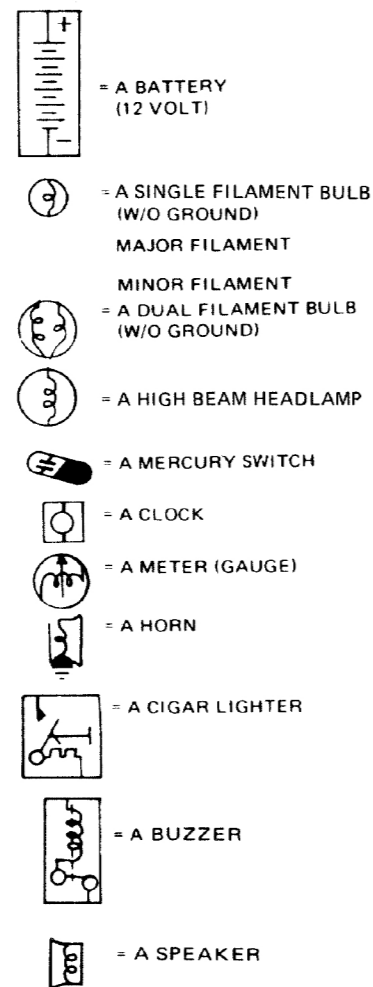
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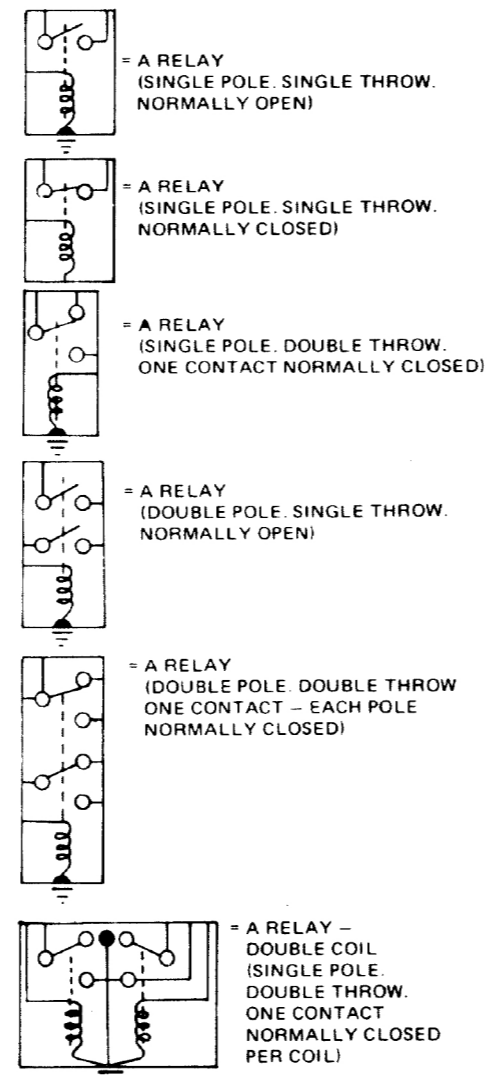
ELECTRICAL SYMBOLS

COMPONENT SYMBOLS

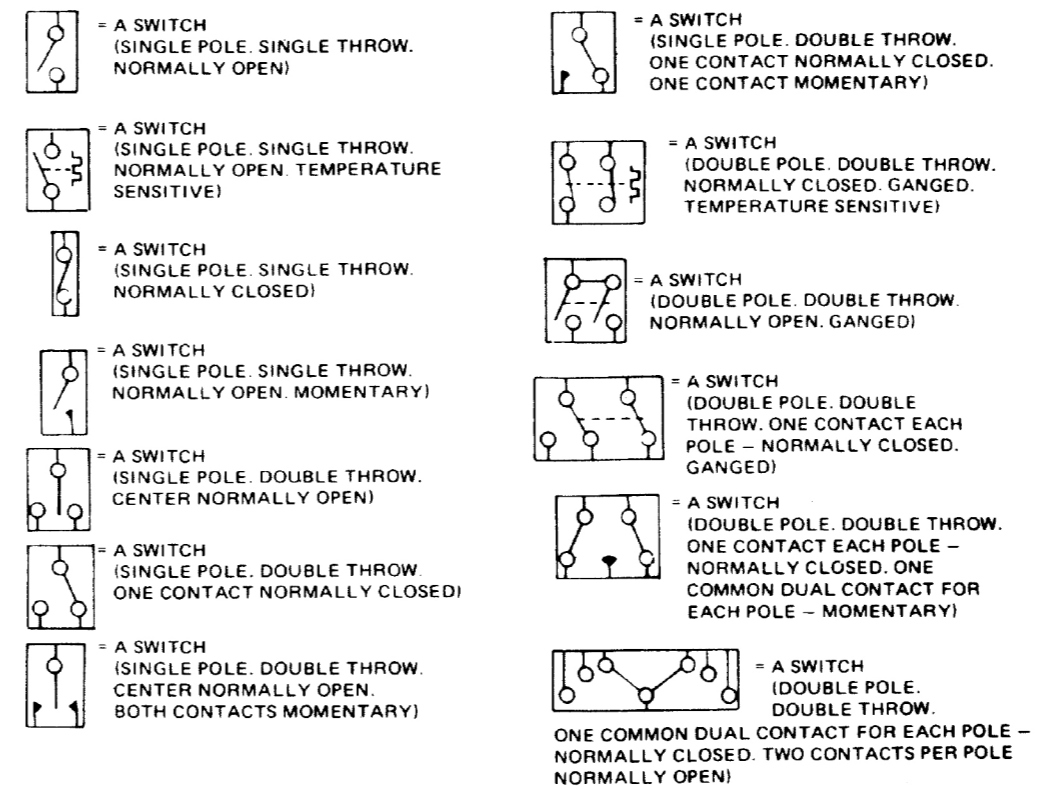
MISCELLANEOUS COMPONENTS



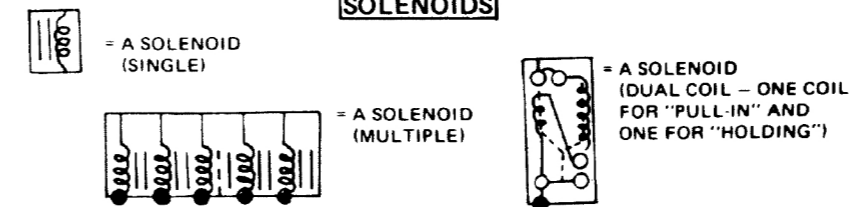
RELAYS



HINGED PALL SWITCHES

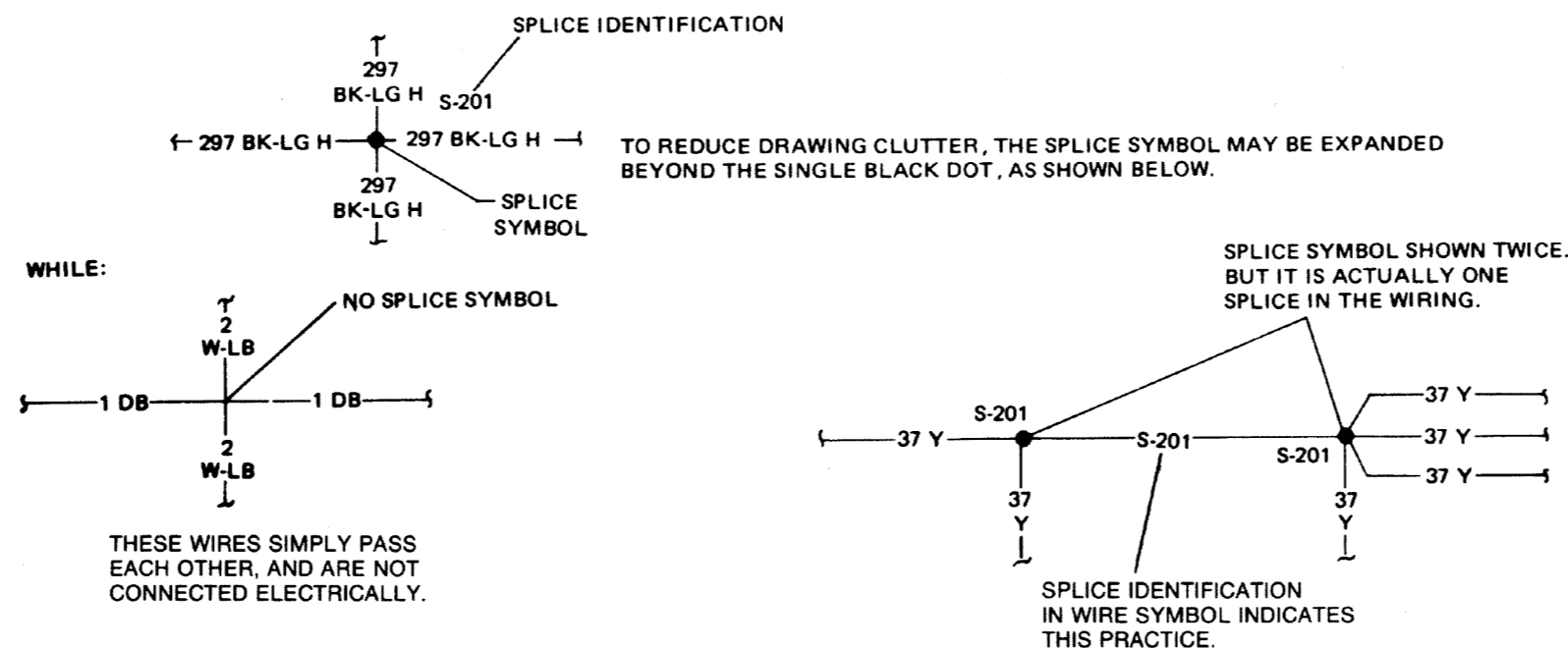


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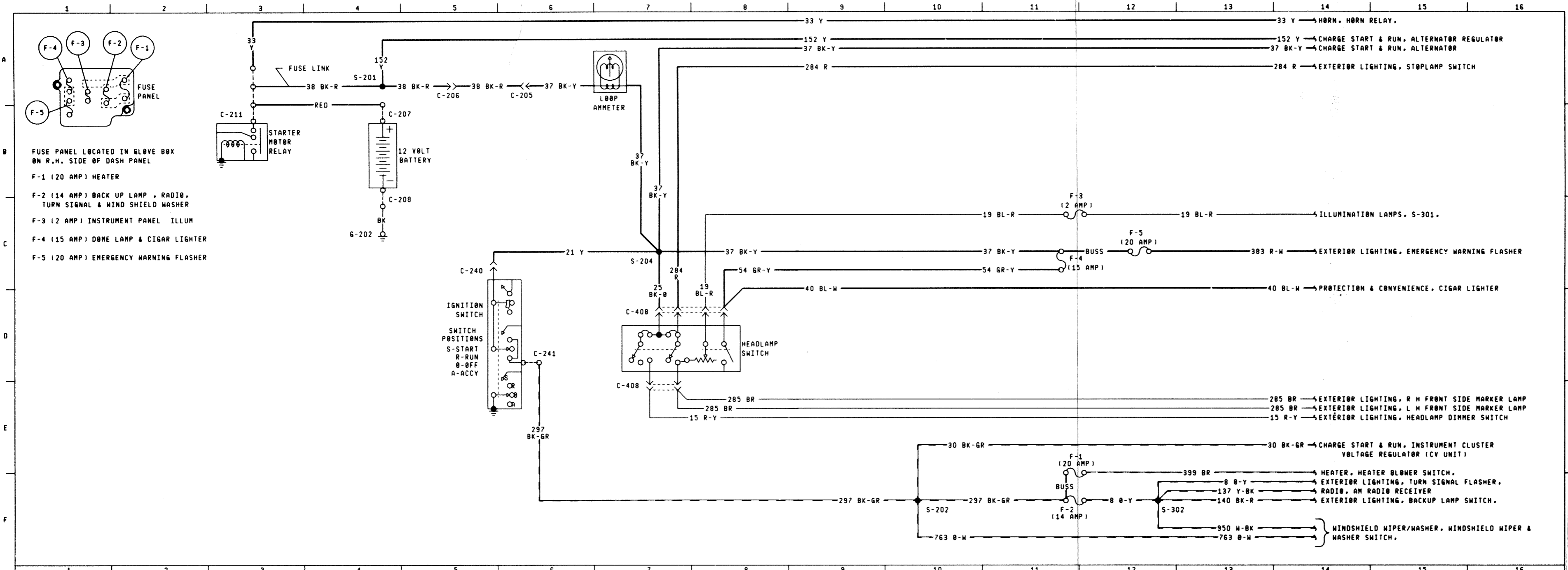
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
SYSTEM		PAGE	WIRING COLOR KEY PRIMARY COLORS	COMPONENT	PAGE LOC	COMPONENT	PAGE LOC								
AIRCONEITIONER AND/OR HEATER.....		2	BLACK BK	ALTERNATOR.....	2 B1	LIGHTER	4 D11								
CHARGE, START, RUN.....		2	BLUE BL	AMMETER		CIGAR.....	4 D11								
EXTERIOR LIGHTING.....		3	BROWN BR	LOOP.....	1 A7	MODULATOR									
HORN.....		2	GRAY GY	LOOP.....	2 B3	BREAKERLESS IGNITION.....	2 E5								
ILLUMINATION LAMPS.....		4	GREEN GR	BATTERY		MOTOR									
IMMERSION HEATER.....		3	ORANGE O	12 VOLT.....	1 B4	BLOWER.....	2 E15								
POWER DISTRIBUTION.....		1	PURPLE P	12 VOLT.....	2 C3	STARTER.....	2 F4								
PROTECTION AND CONVENIENCE.....		4	RED R	CAPACITOR		W/S WASHER PUMP.....	4 D15								
RADIO.....		3	WHITE W	RADIO VOLTAGE REGULATOR.....	2 E3	W/S WIPER.....	4 D13								
WINDSHIELD WIPER/WASHER.....		4	YELLOW Y	CHARGE		PANEL									
			STRIPE IS UNDERSTOOD AND HAS NO COLOR KEY	ELECTRIC.....	2 B2	FUSE.....	1 A1								
			STRIPE OPTIONAL WHEN CIRCUIT NUMBER HAS "W"	COIL		RECEIVER									
				IGNITION.....	2 E6	AM RADIO.....	3 C16								
				DISTRIBUTOR		REGULATOR									
				8 CYL 302 BREAKERLESS.....	2 D7	ALTERNATOR.....	2 D1								
				FLASHER		INSTRUMENT CLUSTER VOLTAGE.....	2 B13								
				EMERGENCY WARNING.....	3 B8	RELAY									
				TURN SIGNAL.....	3 B7	HORN.....	2 C16								
				GAUGE		STARTER MOTOR.....	1 B3								
				FUEL.....	2 B12	STARTER MOTOR.....	2 C4								
				OIL PRESSURE.....	2 B10	RESISTOR									
				WATER TEMPERATURE.....	2 B11	BLOWER MOTOR.....	2 C15								
				HEATER		SENDER									
				ENGINE BLOCK.....	3 B15	FUEL GAUGE.....	2 E12								
				HORN		FUEL GAUGE.....	2 E13								
				LOW PITCH.....	2 E16	OIL PRESSURE.....	2 E10								
				LAMP		WATER TEMPERATURE INDICATOR.....	2 E11								
				BRAKE WARNING INDICATOR.....	2 B7	SOLENOID									
				CLUSTER ILLUMINATION.....	4 D5	CARBURETOR VALVE CONTROL.....	2 C7								
				CLUSTER ILLUMINATION.....	4 D5	SPEAKER									
				CLUSTER ILLUMINATION.....	4 D6	RADIO RECEIVER.....	3 E16								
				CLUSTER ILLUMINATION.....	4 D6	SWITCH									
				DOME.....	4 D10	BACKUP LAMP.....	3 B13								
				HORN.....	4 D3	DUAL BRAKE WARNING.....	2 C7								
				HEATER CONTROLS ILLUMINATION.....	4 D2	FUEL TANK SELECTOR.....	2 C13								
				HI BEAM INDICATOR.....	3 E2	HEADLAMP.....	1 D7								
				L.H. BACKUP.....	3 E13	HEADLAMP.....	3 A3								
				L.H. FRONT SIDE MARKER.....	3 E5	HEADLAMP.....	4 B10								
				L.H. LB BEAM HEAD.....	3 E1	HEADLAMP DIMMER.....	3 B1								
				L.H. REAR SIDE MARKER.....	3 E10	HEATER BLOWER.....	2 B15								
				L.H. FRONT PARK & T/S.....	3 E5	HORN.....	2 E16								
				L.H. STOP PARK & T/S.....	3 E9	IGNITION.....	1 C5								
				L.H. TURN INDICATOR.....	3 E6	IGNITION.....	2 A4								
				LICENSE.....	3 E11	STOP LAMP.....	3 A6								
				MAP.....	4 D11	TURN AND EMERGENCY SIGNAL.....	3 C6								
				PRNDL ILLUMINATION.....	4 D7	W/S/W WASHER.....	4 B15								
				R.H. BACKUP.....	3 E14										
				R.H. FRONT SIDE MARKER.....	3 E3										
				R.H. LB BEAM HEAD.....	3 E2										
				R.H. REAR SIDE MARKER.....	3 E11										
				R.H. FRONT PARK & T/S.....	3 E4										
				R.H. STOP PARK & T/S.....	3 E12										
				R.H. TURN INDICATOR.....	3 E7										

BULB CHART

LAMP DESCRIPTION	TRADE NUMBER
BRAKE WARNING INDICATOR.....	1445
CLUSTER ILLUMINATION.....	1895
DOME.....	212-2
HOLP SW / W/S/W WASHER ILLUM.....	2162
HEATER CONTROLS ILLUMINATION.....	2162
HI BEAM INDICATOR.....	1895
L.H. BACKUP.....	1156
L.H. FRONT SIDE MARKER.....	194
L.H. LB BEAM HEAD.....	6012
L.H. REAR SIDE MARKER.....	194
L.H. FRONT PARK & T/S.....	1157
L.H. STOP PARK & T/S.....	1157
L.H. TURN INDICATOR.....	1895
LICENSE.....	1178
MAP.....	212-2
PRNDL ILLUMINATION.....	161
R.H. BACKUP.....	1156
R.H. FRONT SIDE MARKER.....	194
R.H. LB BEAM HEAD.....	6012
R.H. REAR SIDE MARKER.....	194
R.H. FRONT PARK & T/S.....	1157
R.H. STOP PARK & T/S.....	1157
R.H. TURN INDICATOR.....	1895
AM RADIO.....	1895

GROUND CODES
SPLICE CODES
ELECTRICAL SYSTEMS 1977 BRANCO INDEX-SYSTEM AND COMPONENT
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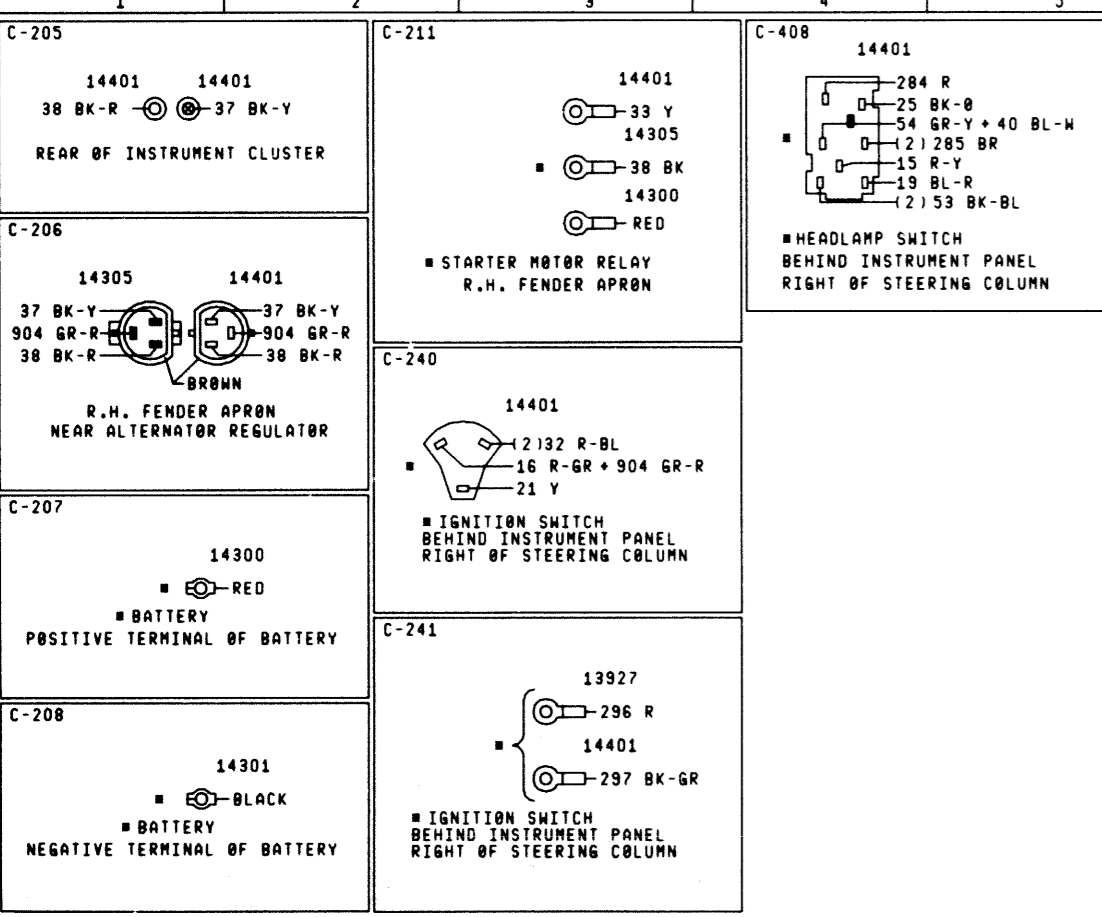
F-1 (20 AMP) HEATER

F-2 (14 AMP) BACK UP LAMP, RADIO, TURN SIGNAL & WIND SHIELD WASHER

F-3 (2 AMP) INSTRUMENT PANEL ILLUM

F-4 (15 AMP) DOME LAMP & CIGAR LIGHTER

F-5 (20 AMP) EMERGENCY WARNING FLASHER

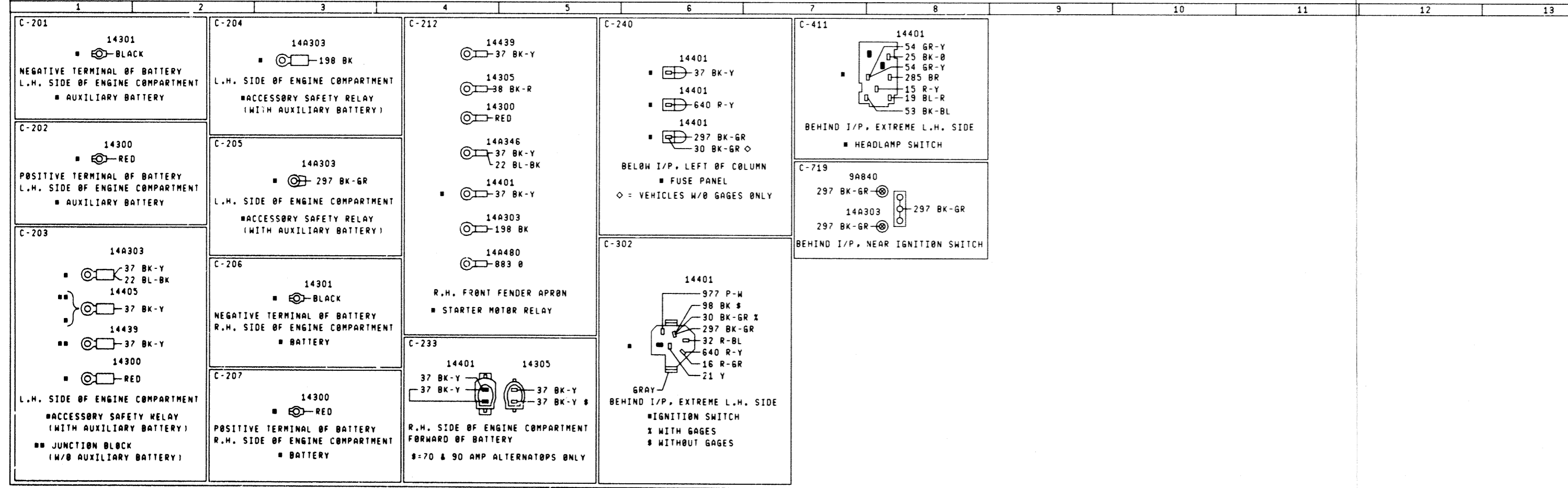
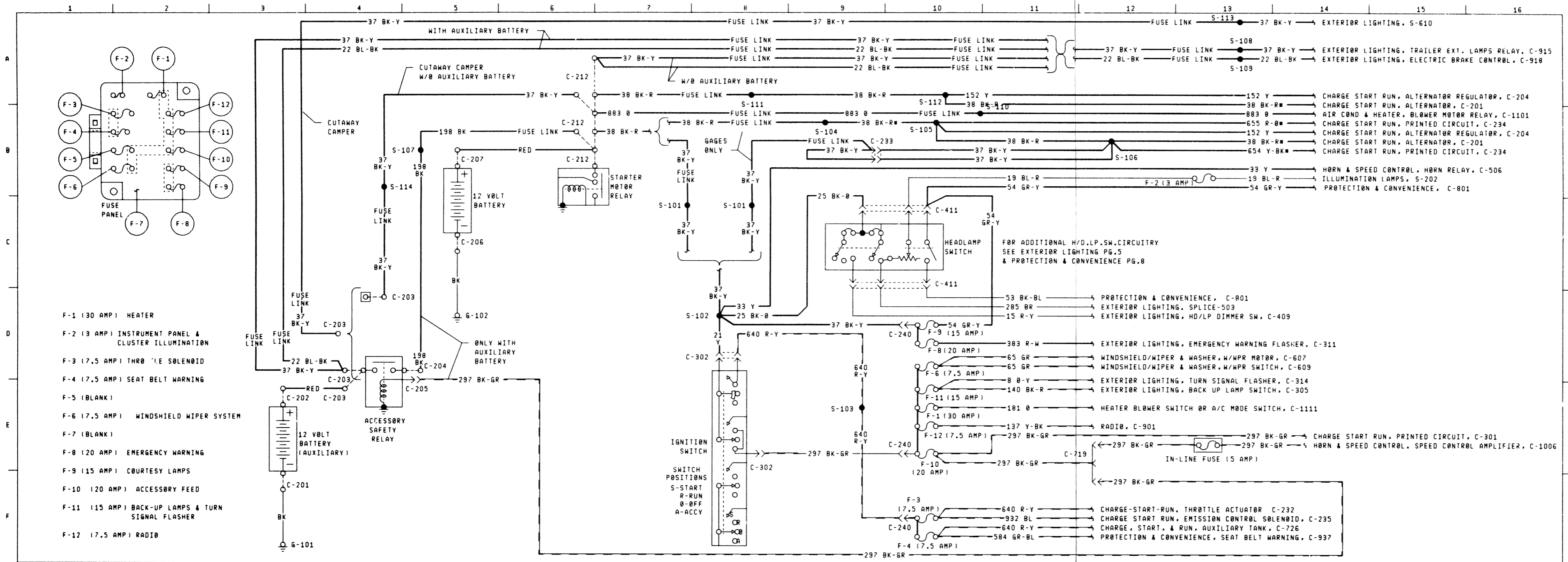


GROUND CODES	
G-202	ON ENGINE BLOCK NEAR ALTERNATOR

SPLICE CODES	
S-201	IN 14305 NEAR TAKEOUT TO STARTER MOTOR RELAY
S-202	IN 14401 NEAR TAKEOUT TO IGNITION SWITCH
S-204	IN 14401 NEAR TAKEOUT TO IGNITION SWITCH
S-302	IN 14401 NEAR TAKEOUT TO HEADLAMP SWITCH

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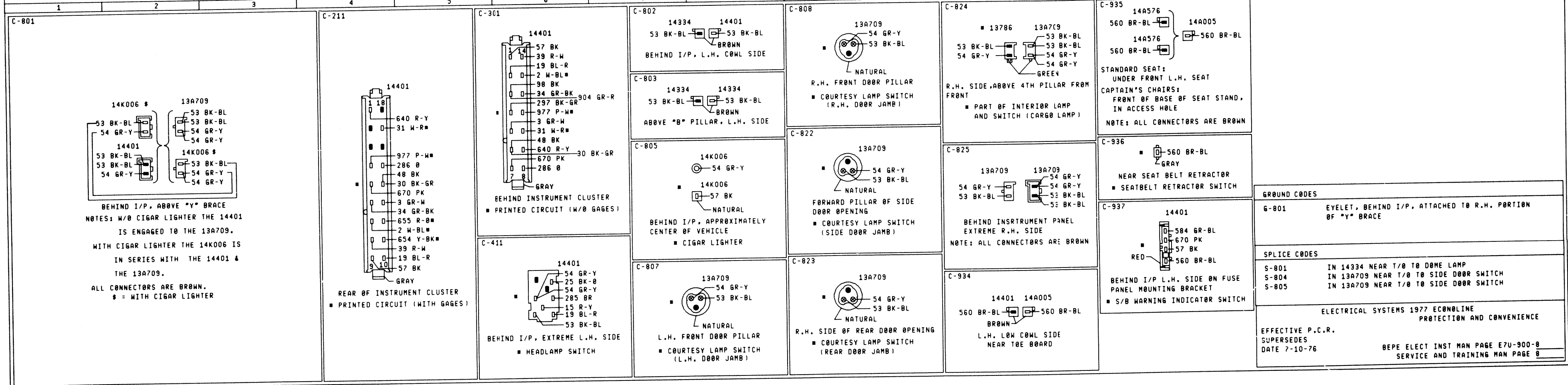
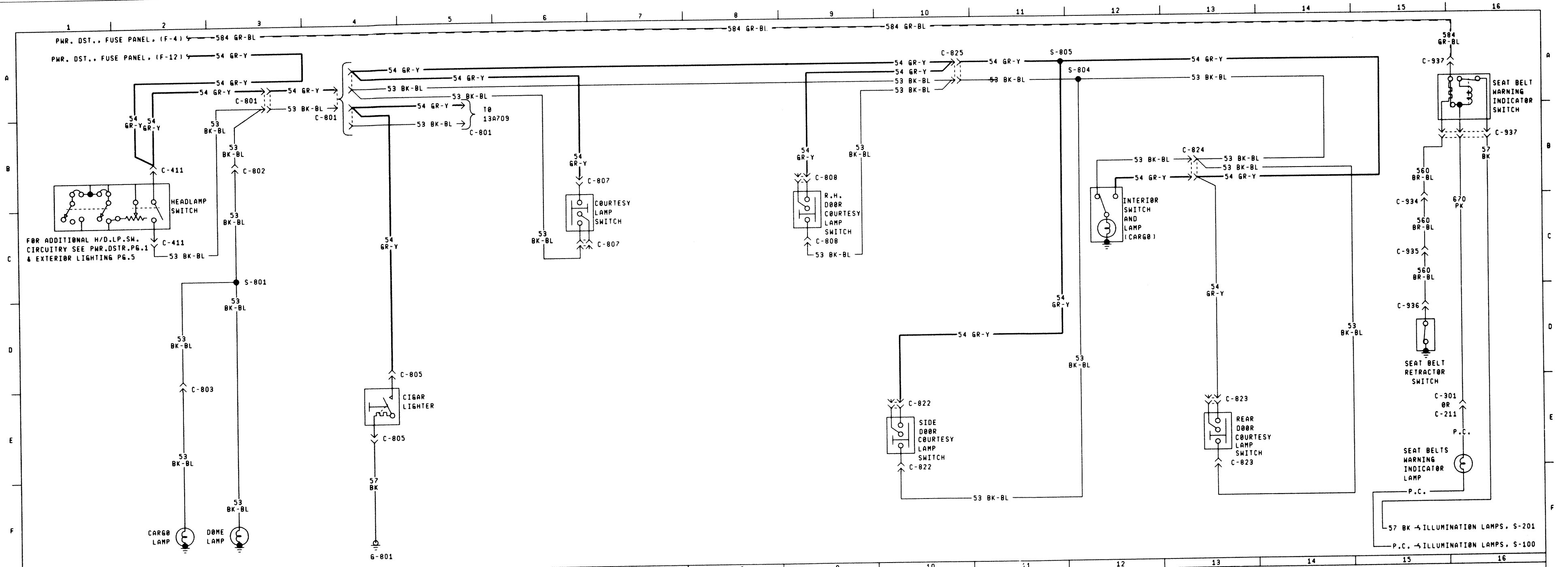


GROUND CODES	
G-101	EYELET ATTACHED TO R.H. SIDE ENGINE BLOCK
G-102	EYELET ATTACHED WITH ACCESSORY SAFETY RELAY L.H. SIDE OF ENGINE COMPARTMENT

SPLICE CODES	
S-101	IN 14401 NEAR STARTING MOTOR RELAY
S-102	IN 14401 NEAR T/O TO EMERGENCY WARNING FLASHER
S-103	IN 14401 NEAR TAKEOUT TO COLUMN WIRING
S-104	IN 14305 IN T/O TO STARTING MOTOR RELAY
S-105	IN 14305 NEAR T/O TO STARTING MOTOR RELAY
S-106	IN 14305 NEAR T/O'S TO 14401
S-107	IN 14303 NEAR STARTING MOTOR RELAY
S-108	IN 14303 OR 14346 NEAR STARTING MOTOR RELAY
S-109	IN 14303 OR 14346 NEAR STARTING MOTOR RELAY
S-110	IN 14480 NEAR STARTING MOTOR RELAY
S-111	IN 14305 IN T/O TO STARTING MOTOR RELAY
S-112	IN 14305 NEAR T/O TO STARTER MOTOR RELAY
S-113	IN 14405 NEAR ACCY SAFETY RELAY
S-114	IN 14439 NEAR ACCY SAFETY RELAY

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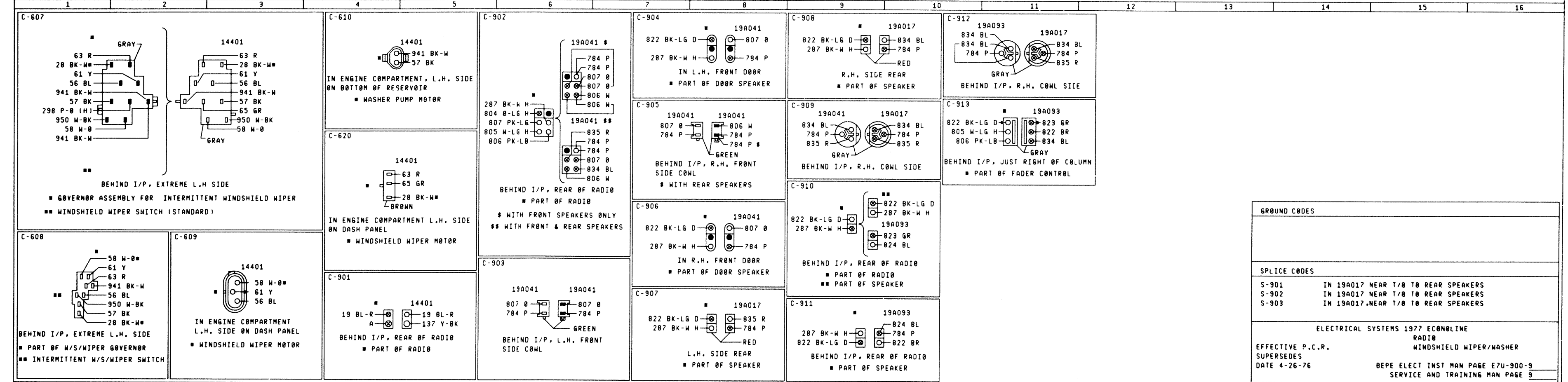
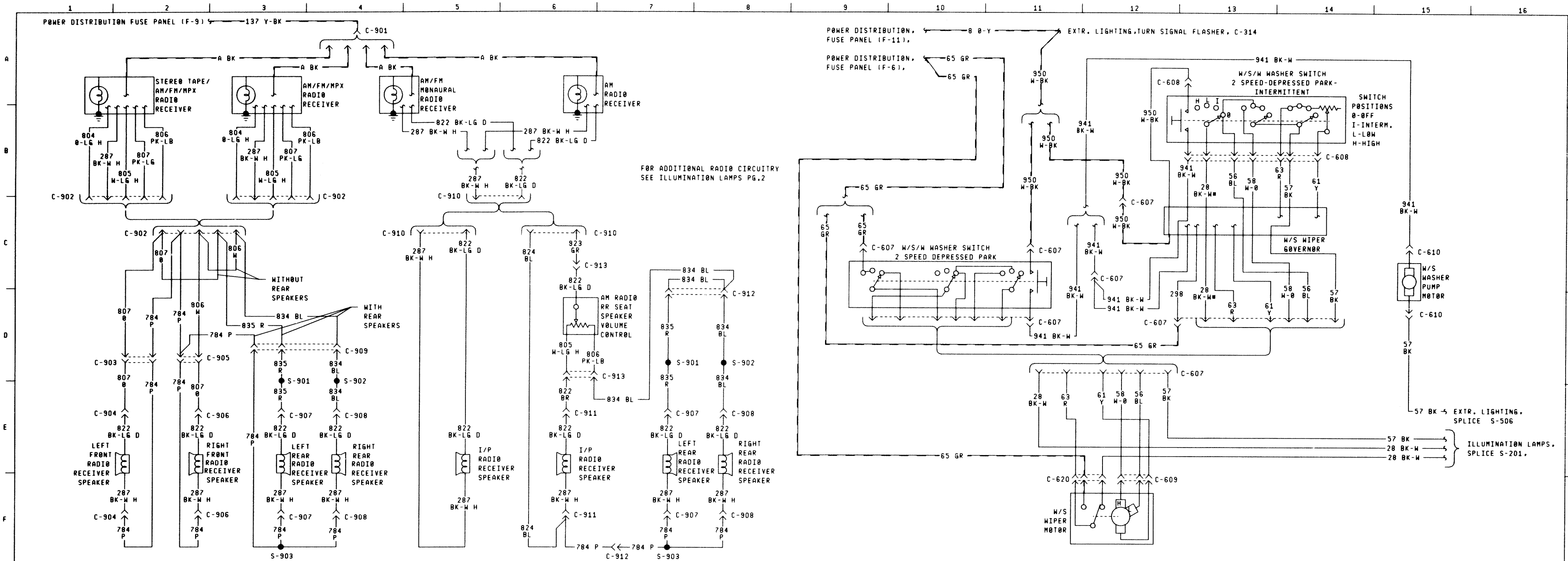




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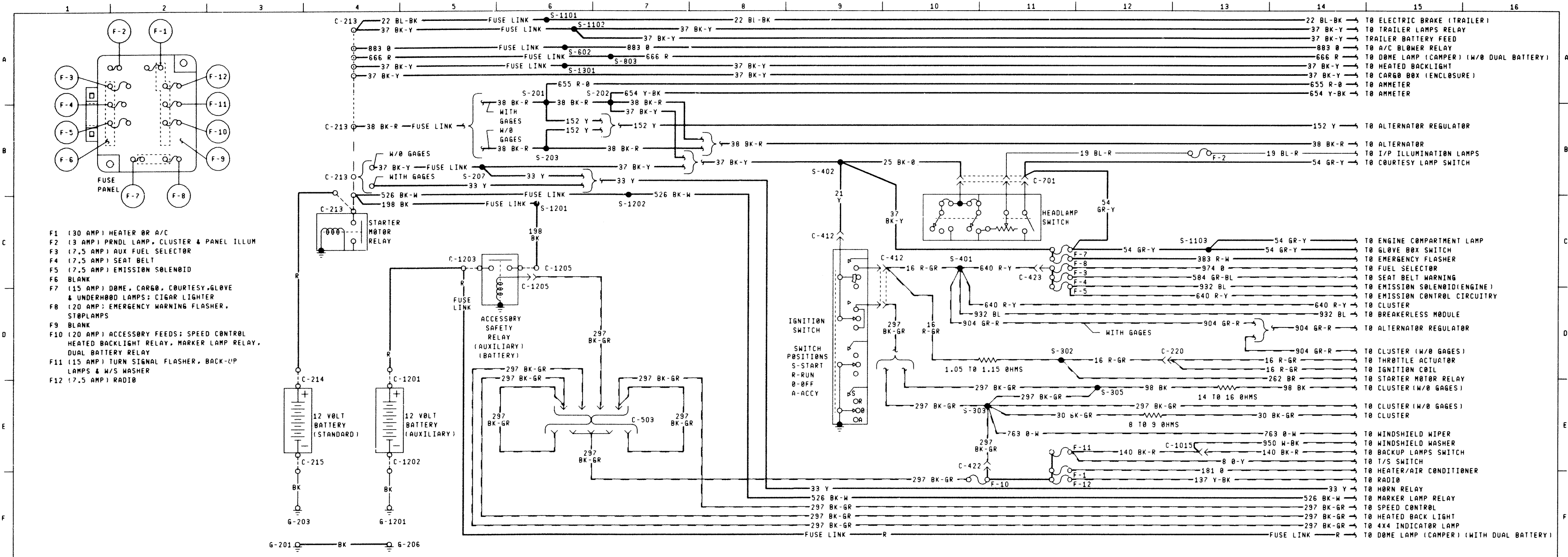


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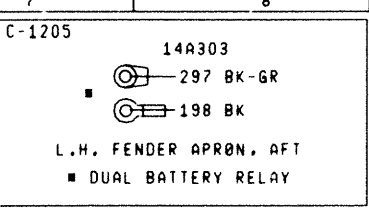
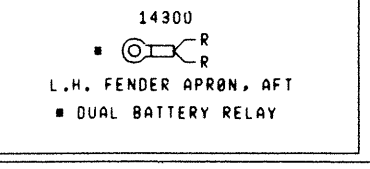
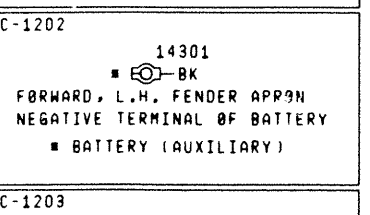
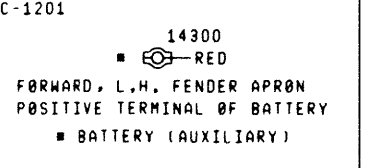
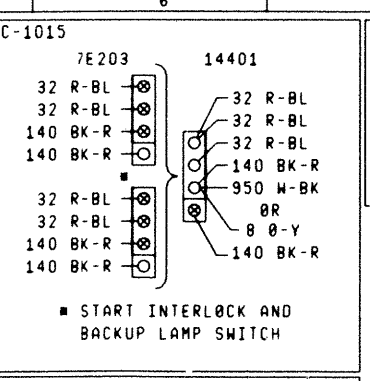
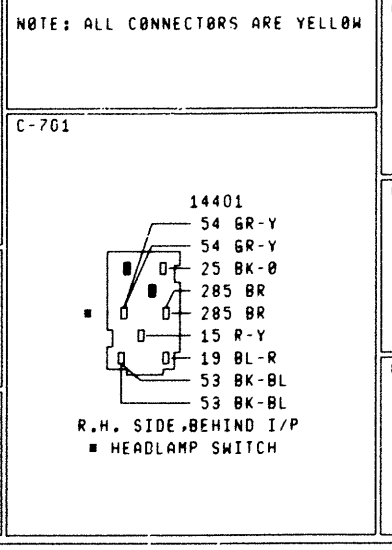
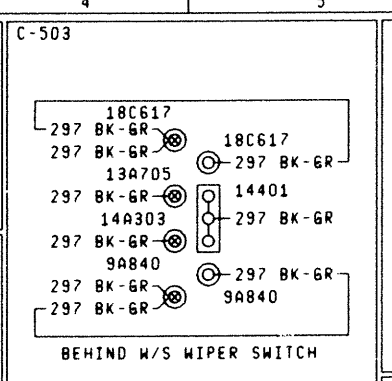
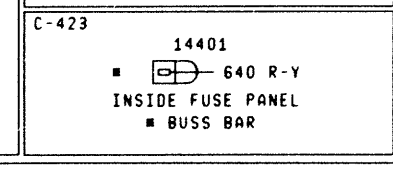
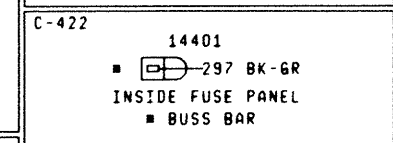
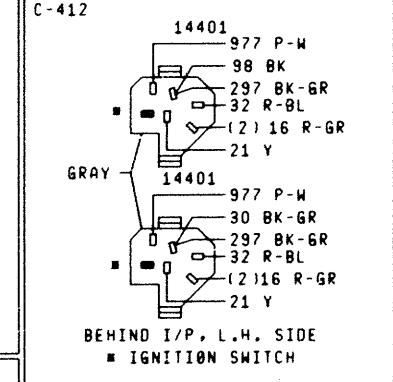
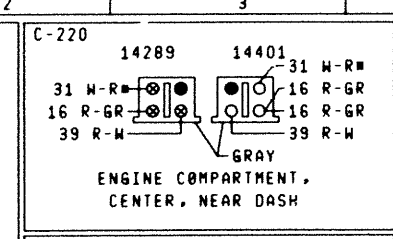
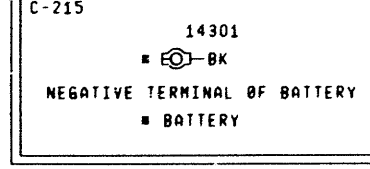
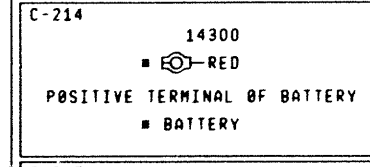
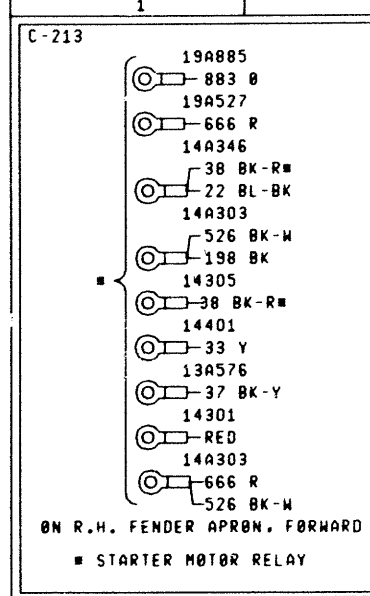
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SPlice CØDES															
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EFFECTIVE P.C.R. SUPERSEDES DATE															
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- F1 (30 AMP) HEATER OR A/C
- F2 (3 AMP) PRNDL LAMP, CLUSTER & PANEL ILLUM
- F3 (7.5 AMP) AUX FUEL SELECTOR
- F4 (7.5 AMP) SEAT BELT
- F5 (7.5 AMP) EMISSION SOLENOID
- F6 BLANK
- F7 (15 AMP) DOME, CARGO, COURTESY, GLOVE & UNDERHOOD LAMPS; CIGAR LIGHTER
- F8 (20 AMP) EMERGENCY WARNING FLASHER, STOP LAMPS
- F9 BLANK
- F10 (20 AMP) ACCESSORY FEEDS: SPEED CONTROL HEATED BACKLIGHT RELAY, MARKER LAMP RELAY, DUAL BATTERY RELAY
- F11 (15 AMP) TURN SIGNAL FLASHER, BACK-UP LAMPS & W/S WASHER
- F12 (7.5 AMP) RADIO



GROUND CODES	
6-201	EYELET ATTACHED TO ENGINE
6-203	BATTERY CABLE ATTACHED TO R.H. FENDER APRON
6-206	EYELET, ON DASH PANEL, LEFT OF CENTER
6-1201	EYELET, IN ENGINE COMPARTMENT, L.H. SIDE, ON DASH PANEL

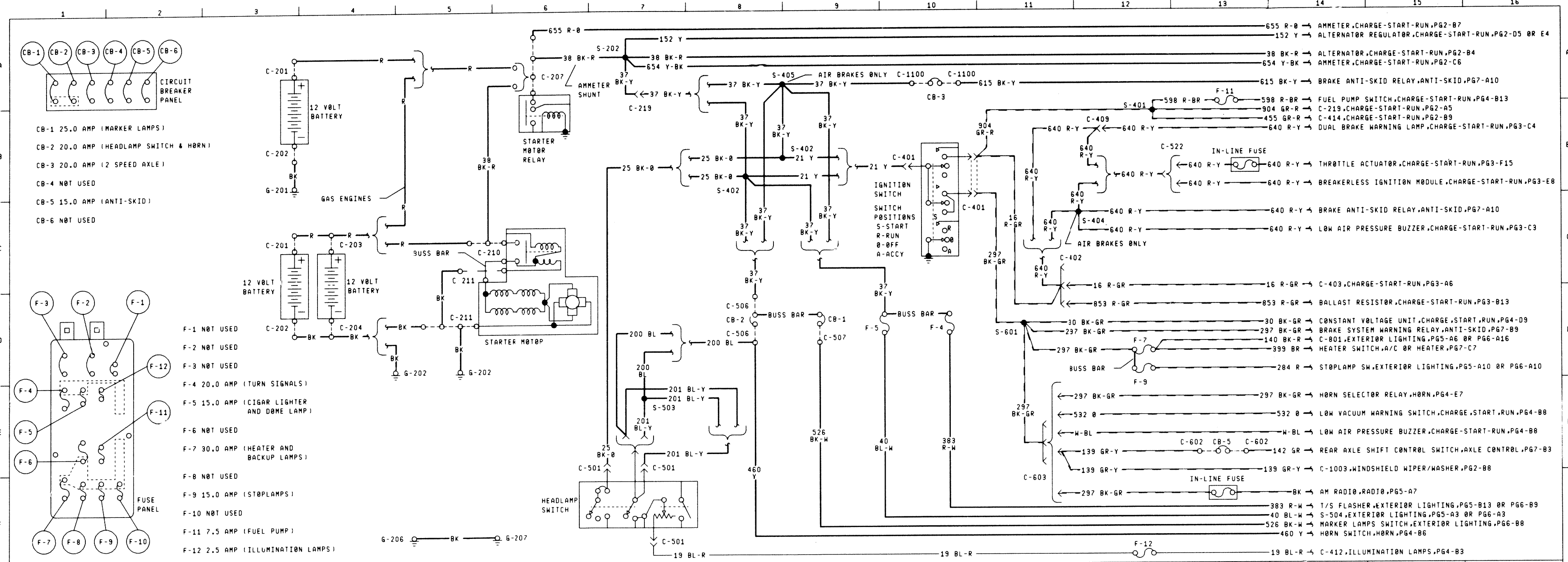
SPlice CODES	
S-201	IN 14305 NEAR STARTER MOTOR RELAY
S-202	IN 14305 NEAR STARTER MOTOR RELAY
S-203	IN 14305 NEAR STARTER MOTOR RELAY
S-207	IN 14401, NEAR STARTER MOTOR RELAY
S-302	IN 14401, BEHIND CLUSTER
S-303	IN 14401, BEHIND CLUSTER
S-305	IN 14401, NEAR T/O TO IGNITION SWITCH
S-401	IN 14401, NEAR IGNITION SWITCH
S-402	IN 14401, NEAR ASH TRAY
S-602	IN 19A885 NEAR STARTER MOTOR RELAY
S-803	IN 19A527 NEAR STARTER MOTOR RELAY
S-1101	IN 14A346, NEAR STARTING MOTOR RELAY
S-1102	IN 14A346, NEAR STARTING MOTOR RELAY
S-1103	IN 14401, NEAR GLOVE BOX T/O
S-1201	IN 14A303, NEAR STARTER MOTOR RELAY
S-1202	IN 14A303, NEAR STARTER MOTOR RELAY
S-1301	IN 19A885, NEAR STARTER MOTOR RELAY

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AIRCONDITIONER AND/OR HEATER.....7 ANTI-SKID.....7 AXLE CONTROL.....7 CHARGE, START, RUN.....2 EXTERIOR LIGHTING.....5 HORN.....4 ILLUMINATION LAMPS.....4 IMMERSION HEATER.....2 POWER DISTRIBUTION.....1 PROTECTION AND CONVENIENCE.....5 RADIO.....5 WINDSHIELD WIPER/WASHER.....2				ACTUATOR THROTTLE.....3 F15 ADAPTOR SPEEDOMETER.....7 C3 WIRING.....5 D16 WIRING.....6 D16 ALTERNATOR 40 AMP.....2 C1 60 AMP.....2 C1 70 AMP.....2 C3 90 AMP.....2 B4 AMPMETER.....2 B8 AMPLIFIER IGNITION CURRENT.....3 F13 BATTERY 12 VOLT.....1 C4 12 VOLT.....1 C3 12 VOLT.....1 A3 12 VOLT.....2 E10 12 VOLT.....2 E11 12 VOLT.....2 A11 BUZZER BRAKE LOW AIR PRESSURE.....3 C3 BRAKE LOW AIR PRESSURE.....4 B7 CAPACITOR RADIO IGNITION INTERFERENCE.....2 E7 COIL IGNITION.....3 C7 IGNITION.....3 C11 DISTRIBUTOR 6 CYL.....3 D10 6 CYL 300 BREAKERLESS.....3 D5 8 CYL 360/361/ 390/391/477.....3 E5 8 CYL 361/391.....3 E10 FLASHER TURN SIGNAL.....5 B13 TURN SIGNAL.....6 B9 GAUGE FUEL.....4 B12 OIL PRESSURE.....4 B11 WATER TEMPERATURE.....4 B10 HEATER ENGINE BLOCK.....2 F1 ENGINE BLOCK.....2 F2 HORN HIGH PITCH.....4 F4 HIGH PITCH.....4 F6 LOW PITCH.....4 F5 LOW PITCH.....4 F5 LAMP BRAKE ANTI-LOCK WARNING IND.....7 D11	LAMP CONTINUED... DOME.....5 E4 DOME.....6 E4 DUAL BRAKE WARNING INDICATOR.....3 C4 HEATER CONTROLS ILLUMINATION.....4 B4 HI BEAM INDICATOR.....5 F3 HI BEAM INDICATOR.....6 F3 I/P ILLUMINATION.....4 E3 I/P ILLUMINATION.....4 F3 L.H. BACKUP.....5 F15 L.H. BACKUP.....6 F15 L.H. LO BEAM HEAD.....5 E2 L.H. LO BEAM HEAD.....6 E2 L.H. MIRROR MARKER.....5 E5 L.H. MIRROR MARKER.....6 E5 L.H. FRONT PARK & T/S.....5 F9 L.H. FRONT PARK & T/S.....6 F9 L.H. STOP PARK & T/S.....5 F11 L.H. STOP PARK & T/S.....6 F11 L.H. TURN INDICATOR.....5 F10 L.H. TURN INDICATOR.....6 F10 LOW VACUUM WARNING INDICATOR.....4 C8 LOW AIR PRESSURE WARNING IND.....3 C3 PRNDL ILLUMINATION (FLOOR).....4 F2 R.H. BACKUP.....5 F16 R.H. BACKUP.....6 F16 R.H. LO BEAM HEAD.....5 E3 R.H. LO BEAM HEAD.....6 E3 R.H. MIRROR MARKER.....5 E6 R.H. MIRROR MARKER.....6 E5 R.H. FRONT PARK & T/S.....5 F14 R.H. FRONT PARK & T/S.....6 F13 R.H. STOP PARK & T/S.....5 F12 R.H. STOP PARK & T/S.....6 F11 R.H. TURN INDICATOR.....5 F13 R.H. TURN INDICATOR.....6 F14 ROOF MARKER.....5 E7 ROOF MARKER.....6 E7 TACHOMETER ILLUMINATION.....4 E1 VACUUM GAUGE ILLUM.....4 E2 W/S/W/WASHER CONTROLS ILLUM.....4 C4 LIGHTER CIGAR.....5 B6 CIGAR.....6 B6 MODULATOR BREAKERLESS IGNITION.....3 E9 MODULE BRAKE SKID CONTROL.....7 C14 MONITOR BRAKE SKID CONTROL WARNING.....7 A11 MOTOR 2 SPEED AXLE SELECTOR.....7 E4 ELECTRIC FUEL PUMP.....4 D14 ELECTRIC FUEL PUMP.....4 E13 ELECTRIC FUEL PUMP.....4 D15 HEATER BLOWER.....7 F7 STARTER.....1 C6 STARTER.....2 D13 STARTER.....2 E13	MOTOR CONTINUED... W/S WIPER.....2 D9 PANEL CIRCUIT BREAKER.....1 A1 FUSE.....1 D1 RECEIVER AM RADIO.....5 A7 REGULATOR ALTERNATOR.....2 E6 ALTERNATOR.....2 D7 INSTRUMENT CLUSTER VOLTAGE.....4 D9 RELAY BRAKE ANTI SKID.....7 A10 BRAKE SYSTEM WARNING.....7 B9 HORN SELECTOR.....4 D7 STARTER MOTOR.....1 A6 STARTER MOTOR.....2 B13 RESISTOR BALLAST.....3 B13 BLOWER MOTOR.....7 E7 SENDER FUEL GAUGE.....4 D11 FUEL GAUGE.....4 D12 FUEL GAUGE.....4 D16 FUEL GAUGE.....4 D16 OIL PRESSURE.....4 D11 WATER TEMPERATURE INDICATOR.....4 D10 SENSOR BRAKE SKID CONTROL.....7 E14 BRAKE SKID CONTROL.....7 E15 SPEED CABLE.....4 F8 SOLENOID FUEL TANK SELECTOR VALVE AND.....2 C10 SPEAKER RADIO RECEIVER.....5 C7 SWITCH BACKUP LAMP.....5 D16 BACKUP LAMP.....6 D16 BRAKE LOW PRESSURE WARNING.....4 C7 COURTESY LAMP.....5 B4 COURTESY LAMP.....5 B5 COURTESY LAMP.....6 B4 COURTESY LAMP.....6 B5 DISTRIBUTOR MODULATOR VALVE.....3 E14 DUAL BRAKE WARNING.....3 E4 EMERGENCY WARNING.....4 E8 FUEL PUMP MANUAL CONTROL.....4 B13 FUEL PUMP OIL PRESSURE.....4 C13 FUEL TANK SELECTOR.....4 B16 HEADLAMP.....1 F7 HEADLAMP.....5 B3 HEADLAMP.....6 B3 HEADLAMP DIMMER.....5 D3 HEADLAMP DIMMER.....6 D3	SWITCH CONTINUED... HEATER BLOWER.....7 C7 HORN.....4 B6 HORN SPEED SENSOR.....4 F7 IGNITION.....1 B10 IGNITION.....3 C1 LOW VACUUM WARNING INDICATOR.....4 B8 LOW AIR PRESSURE.....3 E3 MARKER LAMPS.....6 B8 REAR AXLE SHIFT CONTROL.....7 B3 STOP LAMP LOW PRESSURE.....6 A14 STOP LAMP.....5 A10 STOP LAMP.....6 A10 TRANS GEAR SHIFT NEUTRAL.....2 D15 TRANS GEAR SHIFT NEUTRAL.....5 B15 TRANS GEAR SHIFT NEUTRAL.....6 B15 TURN AND EMERGENCY SIGNAL.....6 B10 TURN AND EMERGENCY SIGNAL.....5 B11 W/S/W WASHER.....2 B9 VALVE E.G.R. SOLENOID.....3 C16								
BULB CHART LAMP DESCRIPTION TRADE NUMBER BRAKE ANTI-LOCK WARNING IND.....1445 DOME.....561 DUAL BRAKE WARNING INDICATOR.....1445 HEATER CONTROLS ILLUMINATION.....1895 HI BEAM INDICATOR.....1895 I/P ILLUMINATION.....1895 L.H. BACKUP.....1156 L.H. LO BEAM HEAD.....194 L.H. MIRROR MARKER.....168 L.H. FRONT PARK & T/S.....1156 L.H. STOP PARK & T/S.....1157 L.H. TURN INDICATOR.....1895 LOW VACUUM WARNING INDICATOR.....1895 LOW AIR PRESSURE WARNING IND.....1895 PRNDL ILLUMINATION (FLOOR).....1445 R.H. BACKUP.....1156 R.H. LO BEAM HEAD.....194 R.H. MIRROR MARKER.....168 R.H. FRONT PARK & T/S.....1156 R.H. STOP PARK & T/S.....1157 R.H. TURN INDICATOR.....1895 ROOF MARKER.....168 TACHOMETER ILLUMINATION.....1895 VACUUM GAUGE ILLUM.....1895 W/S/W/WASHER CONTROLS ILLUM.....1892 AM RADIO.....1895				WIRING COLOR KEY PRIMARY COLORS BLACK BK BLUE BL BROWN BR GRAY GY GREEN GR ORANGE O PURPLE P RED R WHITE W YELLOW Y STRIPE IS UNDERSTOOD AND HAS NO COLOR KEY STRIPE OPTIONAL WHEN CIRCUIT NUMBER HAS I#1											


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GROUND CODES
SPLICE CODES
ELECTRICAL SYSTEMS 1977 F-600-800 CAB INDEX-SYSTEM AND COMPONENT EFFECTIVE P.C.R. SUPERSEDES DATE 9-28-76
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C-201 14300 BATTERY ■ RED POSITIVE TERMINAL OF BATTERY	C-202 14301 BATTERY ■ BK NEGATIVE TERMINAL OF BATTERY	C-203 14300 BATTERY ■ RED POSITIVE TERMINAL OF BATTERY	C-204 14301 BATTERY ■ BK NEGATIVE TERMINAL OF BATTERY	C-207 11A003 38 BK-R 14300 RED 14305 38 BK-R 14401 655 R-Ø ON R.H. FENDER APRON ■ STARTER MOTOR RELAY	C-210 11A003 38 BK-R 14300 RED BOTTOM R.H. SIDE OF ENGINE ■ STARTER MOTOR	C-211 14301 14324 14303 BLACK BLACK BLACK STARTER MOTOR ■	C-219 14401 14305 904 GR-R 654 Y-BK 37 BK-Y 37 BK-Y R.H. FRONT FENDER APRON, NEAR STARTER MOTOR RELAY	C-401 14401 904 GR-R 977 P-W 16 R-GR 21 Y 297 BK-GR 32 R-BL IGNITION SWITCH ■ BEHIND I/P, R.H. SIDE OF STEERING COLUMN	C-402 14401 14401 16 R-GR 14313 853 R-GR GREEN NEAR IGNITION SWITCH	C-409 28318 977 P-W 640 R-Y 977 P-W 640 R-Y 640 R-Y BEHIND DUAL BRAKE WARNING LAMP	C-501 14401 54 GR-Y 201 BL-Y 201 BL-Y 200 BL 25 BK-Ø 21 Y 54 GR-Y 285 BR 285 BR 19 BL-R 15 R-Y 53 BK-BL 53 BK-BL HEADLAMP SWITCH ■ BEHIND I/P L.H. SIDE	C-506 14401 37 BK-Y 200 BL 460 Y CIRCUIT BREAKER ■ AT CIRCUIT BREAKER PANEL	C-507 14401 526 BK-W CIRCUIT BREAKER ■ R.H. COWL SIDE	C-522 9E724 640 R-Y 14401 BROWN 640 R-Y 32 R-BL BROWN CENTER OF INSTRUMENT PANEL ABOVE ASH TRAY	C-602 14668 139 GR-Y 142 GR CIRCUIT BREAKER ■ AT CIRCUIT BREAKER PANEL	C-603 10A651 297 BK-GR 14668 139 GR-Y 10A920 532 Ø 14401 297 BK-GR 14345 W-BL 13A940 297 BK-GR NEAR IGNITION SWITCH	C-1100 14401 CIRCUIT BREAKER ■ 615 BK-Y 37 BK-Y AT CIRCUIT BREAKER PANEL
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GROUND CODES	
G-201	ATTACHED TO ENGINE BLOCK
G-202	ATTACHED TO R.H. FRONT FRAME
G-206	ATTACHED TO CENTER OF DASH PANEL
G-207	ATTACHED TO TOP REAR OF ENGINE
SPLICE CODES	
S-202	IN 14305 NEAR TAKEOUT TO STARTING MOTOR RELAY
S-401	IN 14401, NEAR TAKEOUT TO CLUSTER
S-402	IN 14401, NEAR JUNCTION BLOCK
S-404	IN 14401, NEAR STOPLAMP SWITCH
S-405	IN 14401 NEAR TAKEOUT TO FUSE PANEL
S-503	IN 14401 NEAR HEADLAMP SWITCH
S-601	IN 14401 NEAR IGNITION SWITCH

ELECTRICAL SYSTEMS 1977 F-600-800 CAB
POWER DISTRIBUTION

EFFECTIVE P.C.R.
SUPERSEDES
DATE 9-28-76

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PAGE				THRUSTLE.....	3	CONTINUED...	5	CONTINUED...	6						
WIRING COLOR KEY				ADAPTOR	D5	I/P ILLUMINATION.....	5	BRAKE SKID CONTROL.....	4						
PRIMARY COLORS				SPEEDOMETER.....	6	I/P ILLUMINATION.....	5	SPEED CABLE.....	F9						
BLACK BK				WIRING.....	5	L.H. BACKUP.....	5								
BLUE BL				ALTERNATOR	C2	L.H. LO BEAM HEAD.....	5								
BROWN BR				40 AMP.....	2	L.H. FRONT PARK & T/S.....	F11								
GRAY GY				60 AMP.....	2	L.H. STOP PARK & T/S.....	F12								
GREEN GR				70 AMP.....	2	L.H. TURN INDICATOR.....	F12								
ORANGE O				105 AMP (L/N).....	B5	LOW VACUUM WARNING INDICATOR.....	C9								
PURPLE P				AMMETER.....	B8	LOW AIR PRESSURE WARNING IND.....	C3								
RED R				AMPLIFIER	F13	R.H. BACKUP.....	F6								
WHITE W				IGNITION CURRENT.....	3	R.H. LO BEAM HEAD.....	E8								
YELLOW Y				BATTERY	A4	R.H. FRONT PARK & T/S.....	F15								
STRIPE IS UNDERSTOOD				12 VOLT.....	1	R.H. STOP PARK & T/S.....	F13								
AND HAS NO COLOR KEY				12 VOLT.....	1	R.H. TURN INDICATOR.....	F14								
STRIPE OPTIONAL WHEN				12 VOLT.....	2	VOLTMETER ILLUMINATION.....	E2								
CIRCUIT NUMBER HAS (#)				12 VOLT.....	2	LIGHTER	A11								
				12 VOLT.....	1	CIGAR.....	4								
				12 VOLT.....	1	MODULATOR	E9								
				12 VOLT.....	2	BREAKERLESS IGNITION.....	3								
				12 VOLT.....	2	MODULE	C14								
				12 VOLT.....	2	BRAKE SKID CONTROL.....	6								
				12 VOLT.....	2	MONITOR	A11								
				12 VOLT.....	2	BRAKE SKID CONTROL WARNING.....	6								
				12 VOLT.....	2	MOTOR	E6								
				12 VOLT.....	2	2 SPEED AXLE SELECTOR.....	6								
				12 VOLT.....	2	ELECTRIC FUEL PUMP.....	F15								
				12 VOLT.....	2	STARTER.....	D6								
				12 VOLT.....	2	STARTER.....	D13								
				12 VOLT.....	2	STARTER.....	E13								
				12 VOLT.....	2	PANEL	C1								
				12 VOLT.....	2	CIRCUIT BREAKER.....	1								
				12 VOLT.....	2	FUSE.....	A1								
				12 VOLT.....	2	REGULATOR	E4								
				12 VOLT.....	2	ALTERNATOR.....	D5								
				12 VOLT.....	2	INSTRUMENT CLUSTER VOLTAGE.....	D12								
				12 VOLT.....	2	RELAY	D9								
				12 VOLT.....	2	ACCESSORY SAFETY.....	D9								
				12 VOLT.....	2	BRAKE ANTI SKID.....	A11								
				12 VOLT.....	2	BRAKE SYSTEM WARNING.....	B10								
				12 VOLT.....	2	HORN SELECTOR.....	D7								
				12 VOLT.....	2	STARTER MOTOR.....	A6								
				12 VOLT.....	2	STARTER MOTOR.....	B13								
				12 VOLT.....	2	RESISTOR	B13								
				12 VOLT.....	2	BALLAST.....	3								
				12 VOLT.....	2	SENDER	D13								
				12 VOLT.....	2	FUEL GAUGE.....	D13								
				12 VOLT.....	2	FUEL GAUGE.....	D14								
				12 VOLT.....	2	OIL PRESSURE.....	D14								
				12 VOLT.....	2	WATER TEMPERATURE INDICATOR.....	D12								
				12 VOLT.....	2	SENSOR	E14								
				12 VOLT.....	2	BRAKE SKID CONTROL.....	6								

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
SYSTEM				ACTUATOR	F15	LAMP	E4	SENSOR	E15						
PAGE				THRUSTLE.....	3	CONTINUED...	5	CONTINUED...	6						
WIRING COLOR KEY				ADAPTOR	D5	I/P ILLUMINATION.....	5	BRAKE SKID CONTROL.....	4						
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BLACK BK				WIRING.....	5	L.H. BACKUP.....	5								
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STRIPE IS UNDERSTOOD				12 VOLT.....	1	R.H. STOP PARK & T/S.....	F13								
AND HAS NO COLOR KEY				12 VOLT.....	1	R.H. TURN INDICATOR.....	F14								
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				12 VOLT.....	2	STARTER.....	D6								
				12 VOLT.....	2	STARTER.....	D13								
				12 VOLT.....	2	STARTER.....	E13								
				12 VOLT.....	2	PANEL	C1								
				12 VOLT.....	2	CIRCUIT BREAKER.....	1								
				12 VOLT.....	2	FUSE.....	A1								
				12 VOLT.....	2	REGULATOR	E4								
				12 VOLT.....	2	ALTERNATOR.....	D5								
				12 VOLT.....	2	INSTRUMENT CLUSTER VOLTAGE.....	D12								
				12 VOLT.....	2	RELAY	D9								
				12 VOLT.....	2	ACCESSORY SAFETY.....	D9								
				12 VOLT.....	2	BRAKE ANTI SKID.....	A11								
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				12 VOLT.....	2	STARTER MOTOR.....	A6								
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				12 VOLT.....	2	RESISTOR	B13								
				12 VOLT.....	2	BALLAST.....	3								
				12 VOLT.....	2	SENDER	D13								
				12 VOLT.....	2	FUEL GAUGE.....	D13								
				12 VOLT.....	2	FUEL GAUGE.....	D14								
				12 VOLT.....	2	OIL PRESSURE.....	D14								
				12 VOLT.....	2	WATER TEMPERATURE INDICATOR.....	D12								
				12 VOLT.....	2	SENSOR	E14								
				12 VOLT.....	2	BRAKE SKID CONTROL.....	6								

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1977 TRUCK SHOP MANUAL

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<p>.....37-01-1</p>	<p>SPEED CONTROL GROUP 37 (19000)</p>

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To aid in locating specific items in this manual, the index at the front of each volume provides an alphabetical listing, with page number, for all Parts in the volume. The tab locator on the right side of this index will help you find the first page of each Group.

On the first page of each Group there is an index listing the Part title and Part number for each component covered within the Group. The first page of each Part contains an index to locate service operations covered in that Part. This Group-Part breakdown is also indicated in the page number located at the top of each page.

Example: 11-02-21 = (Group) 11 — (Part) 02 — (Page) 21

Metric conversion tables have been included at the back of each volume to aid in converting specifications in this manual to the metric equivalent.

The descriptions and specifications in this manual were in effect at the time this manual was approved for printing. Ford Motor Company reserves the right to discontinue models at any time, or change specifications or design without notice and without incurring obligation.



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IDENTIFICATION CODES

GROUP 30

GENERAL INFORMATION

VEHICLE CERTIFICATION LABEL

The Vehicle Certification Label (V.C. Label) is attached to the rear face of the driver's door or door pillar. The upper half of the label contains the name of the manufacturer, the month and year of manufacture and the certification statement. The V.C. Label also contains the Vehicle Identification Number.

The remaining information codes on the V.C. Label are the same as the Truck Rating Plate Codes (Fig. 1). Vehicle codes shown on the Truck Rating Plate are explained in the following paragraphs.

RATING PLATE

Fig. 1 illustrates a typical Truck Rating Plate. On light and medium cowl and windshield vehicles, the Rating Plate is mounted on the right side of the cowl top panel under the hood. On stripped Parcel Delivery vehicles, the rating plate is placed in an envelope stapled to the dunnage box. On Bronco models, the plate is mounted on the inside panel of the glove compartment door. On all other vehicles, the Rating Plate is mounted on the rear face of the left front door.

VEHICLE IDENTIFICATION NUMBER (Vehicle Serial and Warranty)

The identification number is the first line of numbers and letters appearing on

the Rating Plate (Fig. 1). The first letter and two numbers indicate the truck series code. The letter following the truck series code designates the engine identification code. The letter following the engine identification code indicates the assembly plant at which the vehicle was built. The remaining numbers indicate the consecutive unit number (serial and warranty number). The charts that follow list the various vehicle identification number codes.

VEHICLE DATA

The Vehicle Data appears on the Rating Plate on the two lines following the identification number. The first three digits under W.B. designate the wheelbase in inches. The one or two letters under COLOR identify the exterior paint color (two letters designate a two-tone). The letter and three digits under TYPE/G.V.W. designate the truck model within a series and the gross vehicle weight rating. The letter and numerals under BODY designate the interior trim, seat and body type. (See Figs. 2, 3 and 4.) The transmission installed in the vehicle is identified under TRANS by either a numeric or alphabetical code (if two symbols appear, the first identifies the auxiliary transmission, if so equipped, and the second symbol identifies the main transmission). A letter

and a number of two numbers under AXLE identify the rear axle ratio (when required, a letter is also stamped behind the rear axle code to identify the front axle capacity). The maximum gross vehicle weight in pounds is stamped under MAX. G.V.W.

A two-digit number is stamped under D.S.O. to identify the district which ordered the vehicle. If the vehicle is built to special order (Domestic Special Order, Foreign Special Order, Limited Production Option, or other special order), the complete order number will also appear under D.S.O. The charts that follow list the various vehicle data codes.

W.B. (WHEELBASE)

The wheelbase in inches is entered in this space.

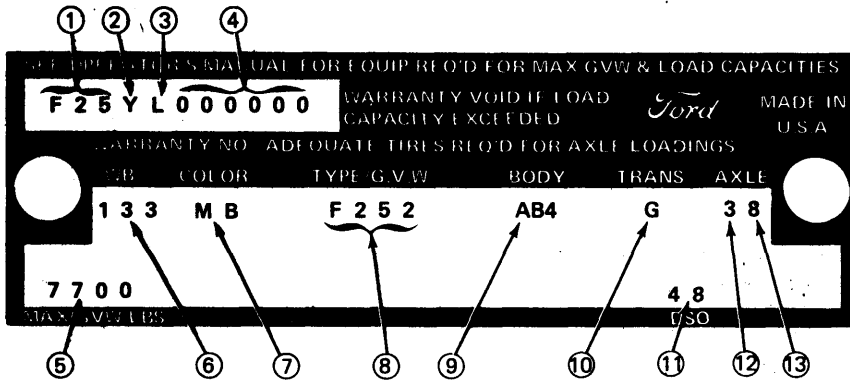
MAX. G.V.W. LBS

The maximum gross vehicle weight in pounds is recorded in this space.

D.S.O.

If vehicle is built on a D.S.O., F.S.O., L.P.O. (special orders) the complete order number will be reflected under the D.S.O. space including the District Code Number.





- ① TRUCK SERIES CODE
- ② ENGINE CODE
- ③ ASSEMBLY PLANT CODE
- ④ CONSECUTIVE UNIT AND WARRANTY NO.
- ⑤ RECOMMENDED MAX. GROSS VEHICLE WEIGHT
- ⑥ WHEEL BASE
- ⑦ EXTERIOR PAINT CODES
- ⑧ MODEL CODE AND GVW
- ⑨ INTERIOR TRIM, SEAT AND BODY/CAB TYPE
- ⑩ TRANSMISSION CODE

MFD. BY FORD MOTOR CO. IN U.S.A.
 DATE: 08/76 GVWR 6200
 GAWR: FRONT 3000 REAR 5300
 THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE
 F 2 5 Y L 0 0 0 0 0 0 TRUCK ← ⑭
 VEH. IDENT. NO. | TYPE
 BODY | COLOR | TRIM | TRANS | AXLE | DSO

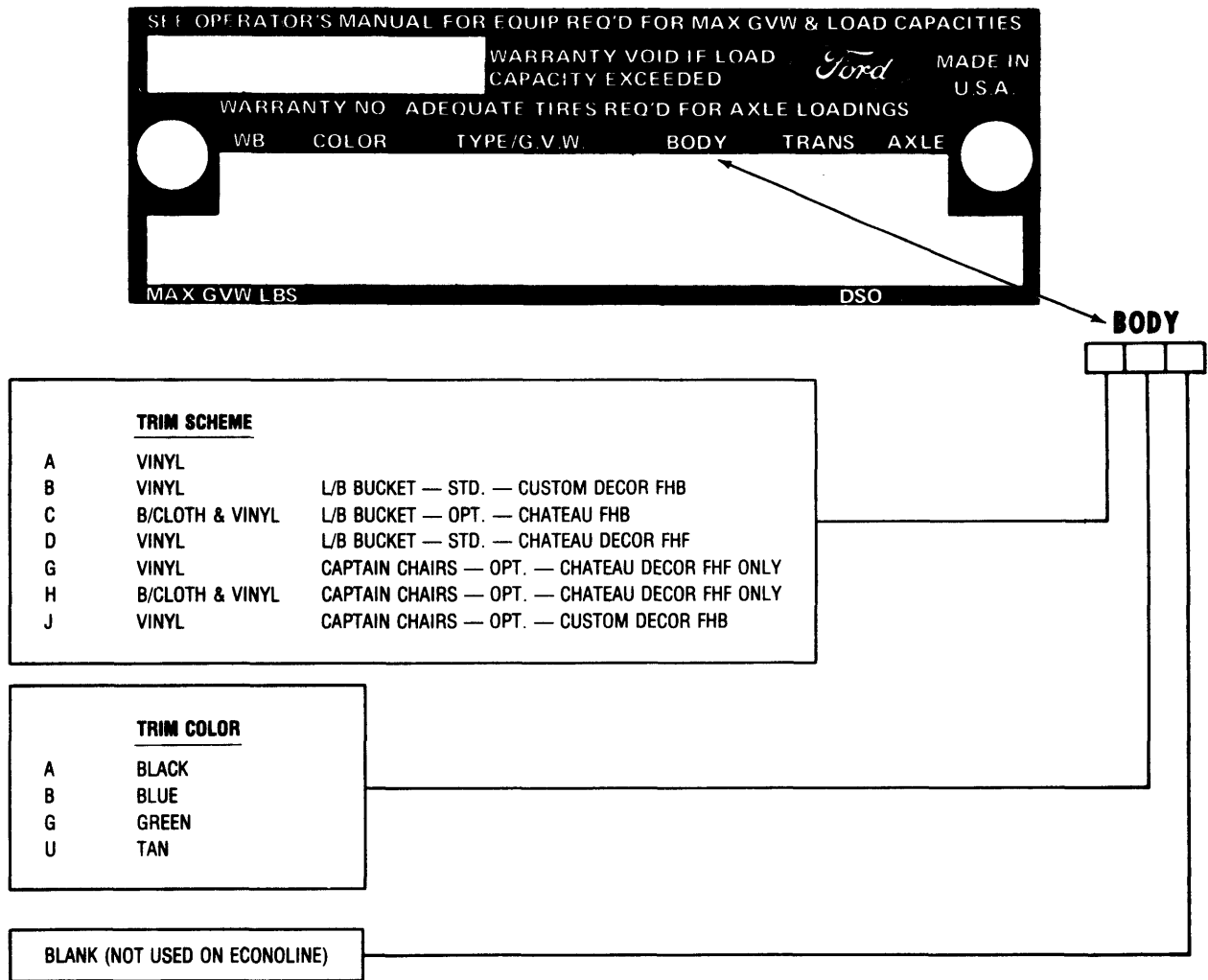
VEHICLE CERTIFICATION LABEL

- ⑪ DISTRICT/SPECIAL ORDER CODES
- ⑫ REAR AXLE CODES
- ⑬ FRONT AXLE CODES (IF SO EQUIPPED)
- ⑭ VEHICLE TYPE

W1017-K

FIG. 1 Typical Truck Rating Plate and Vehicle Certification Label

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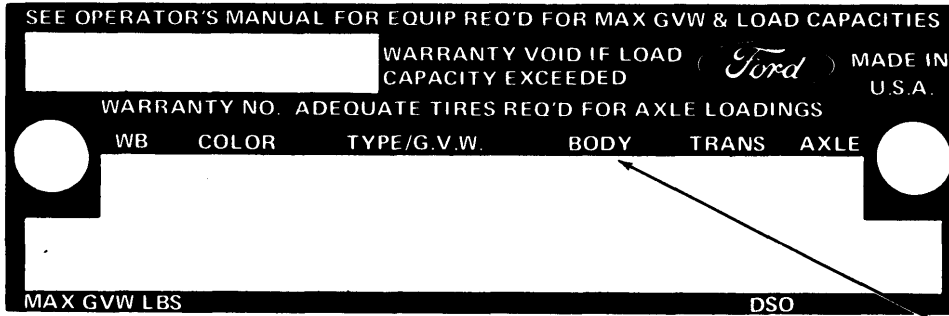
W1341-C

FIG. 2 Trim, Seat, Body/Cab Type Identification—Econoline-Vans and Club Wagons

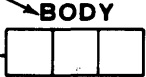
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ON COWL/WINDSHIELD BUS & PARCEL UNITS
THE FIRST TWO SPACES REMAIN BLANK



BRONCO				TRIM SCHEME & SEAT TYPE			
A	B/CLOTH — VINYL	LPB BUCKET		RANGER CAB			
R	KNIT & VINYL	L/B BUCKET		B	VINYL	STANDARD	L/B BENCH
S	KNIT & VINYL	L/B BUCKET		E	KNIT & VINYL	OPTIONAL	L/B BENCH
				H	LEATHER VINYL	HEAVY DUTY	L/B BENCH
LIGHT TRUCKS — CUSTOM CAB				RANGER CAB XLT			
A	COLTON VINYL	STANDARD	L/B BENCH	C	B/CLOTH & VINYL		L/B BENCH
D	KNIT & VINYL	DECOR	L/B BENCH	F	KNIT & VINYL		L/B BENCH
G	LEATHER VINYL	HEAVY DUTY	L/B BENCH	J	LEATHER VINYL	HEAVY DUTY	L/B BENCH
				L	VINYL SUPER SOFT		L/B BENCH
				K	B/CLOTH & VINYL	LUXURY DECOR	L/B BENCH
F500 — F600 CABS							
A	VINYL	STANDARD TRIM	STANDARD CAB L/B BENCH				
D	KNIT & VINYL	OPTIONAL TRIM	STANDARD CAB L/B BENCH				
E	KNIT & VINYL	OPTIONAL	CUSTOM CAB				
G	LEATHER VINYL	OPTIONAL	HEAVY DUTY STANDARD CAB				
H	LEATHER VINYL	OPTIONAL	HEAVY DUTY CUSTOM CAB L/B BENCH				
K	LEATHER VINYL	OPTIONAL	BOSTROM SEAT STANDARD CAB L/B BUCKET				
L	LEATHER VINYL	OPTIONAL	BOSTROM SEAT CUSTOM CAB				

TRIM COLOR		HD BLACK SEAT WITH COLOR COMPONENTS	
A	BLACK	N	RED
B	BLUE	Q	BLUE
D	RED	4	TAN
G	GREEN	5	GREEN
U	TAN	A	BLACK
V	PARCHMENT		

CAB/BACK OF CAB				F/B 500-600	
F100-350			F/B 500-600		
6-MAN CREW CAB	SUPER CAB	REGULAR	SPECIFICATIONS	SPECIFICATIONS	
—	—	3	FLARESIDED PICK-UP	7	COWL
D	M	4	STYLESIDE PICK-UP	8	CHASSIS CAB STEEL REGULAR
—	—	5	PLATFORM STAKE	G	CHASSIS CREW CAB
—	—	7	COWL	6	CHASSIS CAB STEEL, FIRE TRUCK REGULAR
G	P	8	CHASSIS CAB		
—	—	9	PLATFORM		

W1342-C

FIG. 3 Trim, Seat, Body/Cab Type Identification — Bronco — Light and Medium Trucks — School Bus — 100 Thru 600

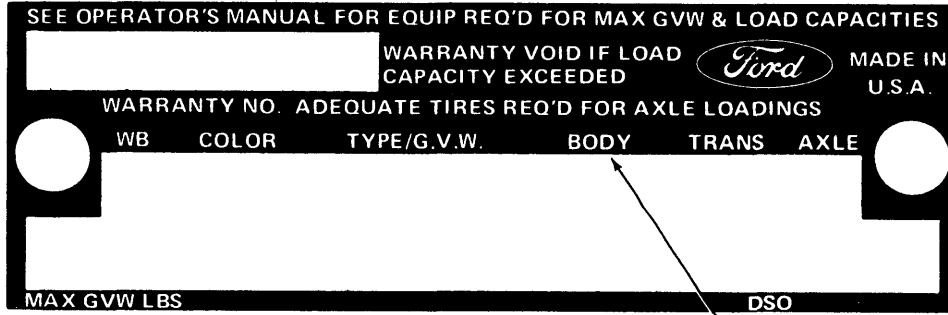
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MEDIUM, SUB-HEAVY AND HEAVY



BODY

ON COWL/BUS UNITS THE FIRST TWO SPACES REMAIN BLANK

CAB TRIM		
CUSTOM	STANDARD	CABS
A	1	GRAY
B	2	BLUE
C	3	TAN
D	4	BLACK
E	5	RED
F	6	GREEN
G	7	SADDLE
H	8	TOBACCO

F500 — F600 CABS	
A	VINYL
D	KNIT & VINYL
E	KNIT & VINYL
G	LEATHER VINYL
H	LEATHER VINYL
K	LEATHER VINYL
L	LEATHER VINYL

STANDARD TRIM STANDARD CAB L/B BENCH
 OPTIONAL TRIM STANDARD CAB L/B BENCH
 OPTIONAL CUSTOM CAB
 OPTIONAL HEAVY DUTY STANDARD CAB
 OPTIONAL HEAVY DUTY CUSTOM CAB L/B BENCH
 OPTIONAL BOSTROM SEAT STANDARD CAB L/B BUCKET
 OPTIONAL BOSTROM SEAT CUSTOM CAB

SEAT TYPE			
HD BLACK VINYL	W/COMP. PASS.	SINGLE DRIVER	BENCH
A	—	—	1 BENCH SEAT
B	—	—	2 BENCH CUSTOM SEAT
—	C	3	L-S (UNISON ACTION)
—	D	4	L-S #675
—	E	5	BOSTROM WESTCOASTER
—	F	6	BOSTROM T-BAR
—	G	7	NATIONAL CUSH-N-AIRE
—	H	8	BOSTROM LEVELAIRE

F500 — F600			
TRIM COLOR		HD BLACK SEAT WITH COLOR COMPONENTS	
A	BLACK	N	RED
B	BLUE	Q	BLUE
D	RED	4	TAN
G	GREEN	5	GREEN
U	TAN	A	BLACK

BODY TYPE			
W/FOAM MATTRESS	SLEEPER W/SPRING MATTRESS	LESS MATTRESS	BODY
—	—	—	0 PARCEL, MOTOR HOME
—	—	—	2 CHASSIS CAB/W/BUTTERFLY HOOD
—	—	—	7 COWL
A	J	Y	8 CHASSIS CAB, STEEL
B	K	Q	H CHASSIS CAB, ALUMINUM
—	—	—	6 FIRE TRUCK/EMERGENCY CC STEEL
—	—	—	7 FIRE TRUCK W/BUTTERFLY HOOD

F500 — F600 SPECIFICATIONS	
7	COWL
8	CHASSIS CAB STEEL REGULAR
G	CHASSIS CREW CAB
6	CHASSIS CAB STEEL, FIRE TRUCK REGULAR

W1343-C

FIG. 4 Trim, Seat, Body/Cab Type Identification — Parcel Medium, Sub Heavy and Heavy (500 Thru 9000 Series)

MEDIUM CONVENTIONAL 'F' SERIES TRIM SCHEMES					
<u>ENGINEERING CODE</u>	<u>COMPONENT COLOR</u>	<u>RATING PLATE TRIM CODE</u>	<u>TRIM SCHEME</u>	<u>MODEL/SERIES</u>	
			<u>COLTON/KIWI — ALL VINYL</u> (A1 BENCH — BASE DOOR PANEL)		
AA		AA	<u>STANDARD TRIM</u> BLACK	<u>81A — STANDARD CAB</u> F500-600	
			<u>LEATHER GRAIN — H.D. VINYL</u> (A5 BENCH — BASE DOOR PANEL)		
GA	W/BLACK	GA	<u>OPT. H.D. VINYL FOR STD. TRIM</u> BLACK	<u>81A — STANDARD CAB</u> F500-600	
			<u>VILON KNIT/KIWI ALL VINYL</u> (A4 BENCH — BASE DOOR PANEL)		
DA		DA	<u>OPT. KNIT VINYL FOR STD. TRIM</u> BLACK	<u>81A STANDARD CAB</u>	
DB		DB	MED. BLUE		
DD		DD	RED, DK. RED	F500-600	
DU		DU	TAN		
DR		DR	MED. GREEN		
			<u>VILON KNIT/KIWI — ALL VINYL</u> (A4 BENCH — CUSTOM DOOR PANEL)		
EA		EA	<u>CUSTOM TRIM</u> BLACK	<u>81B — CUSTOM CAB</u>	
EB		EB	MED. BLUE		
ED		ED	RED, DK. RED	F500-600	
EU		EU	TAN		
EG		EG	MED. GREEN		
			<u>LEATHER GRAIN — H.D. VINYL</u> (A5 BENCH — CUSTOM DOOR PANEL)		
			<u>OPT. H.D. VINYL FOR CUSTOM TRIM</u>	<u>81B — CUSTOM CAB</u>	
HA	W/BLACK	HA			
	W/BLUE	HO			
	W/RED	HN	BLACK	F500-600	
	W/TAN	H4			
	W/GREEN	H5			

CY1726-B

FIG. 5 Trim, Seat, Body/Cab Type Identification

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MED. HEAVY CONVENTIONAL 'F' SERIES TRIM SCHEMES

<u>ENGINEERING CODE</u>	<u>COMPONENT COLOR</u>	<u>RATING PLATE TRIM CODE</u>	<u>TRIM SCHEME</u>	<u>MODEL/SERIES</u>
AA		41	<u>COLTON/KIWI — ALL VINYL</u> (A1 BENCH — BASE DOOR PANEL)	<u>81A STANDARD CAB</u> F/100-750
			<u>STANDARD TRIM</u> BLACK MET.	
GA		4A	<u>LEATHER GRAIN — HD VINYL</u> (A5 BENCH — BASE DOOR PANEL)	<u>81A STANDARD CAB</u> 700-750 STD. TRIM FOR F6000-7000
			<u>OPT. H.D. VINYL FOR STD. TRIM</u> BLACK	
DA		42	<u>VILON KNIT/KIWI — ALL VINYL</u> (A4 BENCH — BASE DOOR PANEL)	<u>81A STANDARD CAB</u>
			<u>OPT. KNIT VINYL FOR STD. TRIM</u> BLACK MET.	
DB		22	MED. BLUE MET.	F700-750, F6000-7000
DD		52	RED, DK. RED MET.	
DU		32	TAN	
DG		62	MED. GREEN MET.	
EA		D1	<u>VILON KNIT/KIWI — ALL VINYL</u> (A4 BENCH — CUSTOM DOOR PANEL)	<u>81B CUSTOM CAB</u>
			<u>MED. TRUCK CUSTOM TRIM</u> MED. BLUE MET.	
ED		E1	RED, DK. RED MET.	F700-750, F6000-7000
EU		C1	TAN	
EG		F1	MED. GREEN MET.	
HA	W/BLACK W/BLUE W/RED W/GINGER W/GREEN	DA BA EA CA FA	<u>LEATHER GRAIN — HD VINYL</u> (A5 BENCH — CUSTOM DOOR PANEL)	<u>81B CUSTOM CAB</u>
			<u>OPT. H.D. VINYL FOR CUSTOM TRIM</u> BLACK	
INDIVIDUAL SEATS				
BOSTROM VIKING				
KA	46	<u>DRIVER</u>	<u>DRIVER W/PASSENGER</u>	<u>81A STANDARD CAB</u> F700-750-7000
LA	D6	DF	<u>LEATHER GRAIN — ALL VINYL</u> (A6 BOSTROM — BAS DOOR PANEL)	<u>81D CUSTOM CAB</u> F700-750-7000
			<u>OPT. SEAT FOR STD. TRIM</u> BLACK	
			<u>OPT. SEAT FOR CUSTOM TRIM</u> BLACK	



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CONVENTIONAL "L" SERIES TRUCK TRIM						
ENGR. CODE	RATING PLATE TRIM CODE				TRIM SCHEME	MODEL SERIES
	STD.	H.D.	COMFORT (STD. CAB)	CUSTOM		
1Z	81				<u>BENCH SEATS</u> CITY DELIVERY STANDARD CAB TRIM-BENCH-(A1) % LANARK REPEAT/ROMAINE VINYL DK. TOBACCO	F-FT-FTS-N-NT800, N600-700-750 (L-LT-LTS-LN-LNT800-LN-600-700-750)
BZ			82		CITY DELIVERY OPT. COMFORT SEAT FOR STD. CAB-BENCH-(A2) % DIAMOND BASKETWEAVE/ROMAINE VINYL DK. TOBACCO	F-FT-FTS-N-NT800-900-8000 (L-LT-LTS-LN-LNT800-900-8000) N-600-700-750-6000-7000 (LN600-700-750-6000-7000)
CL		4A	4B		CITY DELIVERY OPT. H.D. VINYL FOR STD. CAB-BENCH-(A3) % LEATHER GRAIN H.D. VINYL BLACK	F-FT-FTS-NT800, N600-700-750-800 (L-LT-LTS-LNT800, LN600-700-750-800)
CL	4A		4B		AS STANDARD SEAT FOR STANDARD CAB-BENCH-(A3) % LEATHER GRAIN H.D. VINYL BLACK	F-FT-FTS-N-NT900-8000, N6000-7000 (L-LT-LTS-LN-LNT900-8000, LN-6000-7000)
2Z				H2	CITY DELIVERY CUSTOM TRIM-BENCH-(A2) % DIAMOND BASKETWEAVE/ROMAINE VINYL DK. TOBACCO	N600-700-750-800-900-6000-7000-8000 F-FT-FTS-NT800-900-8000 (LN600-700-750-800-900-6000-7000-8000, L-LT-LTS-LNT-800-900-8000)
3L				DB	CITY DELIVERY OPT. H.D. VINYL FOR CUSTOM CAB-BENCH-(A3) % LEATHER GRAIN H.D. VINYL BLACK	N600-700-750-800-900-6000-7000-8000 F-FT-FTS-NT600-900-8000 (LN600-700-750-800-900-6000-7000-8000, L-LT-LTS-LNT800-900-8000)

() AS IDENTIFIED BY SALES
 % NOT AVAILABLE WITH LINE HAUL INSTRUMENT PANEL

CY1728-B1

FIG. 7 Trim, Seat, Body/Cab Type Identification

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CONVENTIONAL "L" SERIES TRUCK TRIM				
<u>ENGINEERING CODE</u>	<u>RATING PLATE TRIM CODE</u>		<u>TRIM SCHEME</u> <u>INDIVIDUAL SEATS</u>	<u>MODEL SERIES</u>
	<u>DRIVER</u>	<u>DRIVER W. PASSENGER</u>		
			<u>(L.S.) UNISON ACTION — (A4)</u> AS STANDARD SEAT FOR STANDARD CAB <u>#CLARION KNIT/RUFFINO VINYL</u> DK. TOBACCO	F-FT-FTS-N-NT900 (L-LT-LTS-LN-LNT9000)
DZ	83	8C		
			AS OPTIONAL SEAT FOR STANDARD CAB <u>#CLARION KNIT/RUFFINO VINYL</u> DK. TOBACCO	N600-700-750-6000-7000, F-FT-FTS-N-NT800-900-8000 (LN600-700-750-6000-7000 L-LT-LTS-LN-LNT800-900-8000)
DZ	83	8C		
			AS STD. SEAT FOR CUSTOM CAB (DIESEL) <u>#CLARION KNIT/RUFFINO VINYL</u> DK. TOBACCO	F-FT-FTS-N-NT9000 (L-LT-LTS-LN-LNT9000)
4Z	H3	HC		
			AS OPTIONAL SEAT FOR CUSTOM CAB <u>#CLAIRON KNIT/RUFFINO VINYL</u> DK. TOBACCO	N600-700-750-6000-7000, F-FT-FTS-N-NT800-900-8000 (LN-600-700-750-6000-7000, L-LT-LTS-LN-LNT800-900-8000)
4Z	H3	HC		
<hr/>				
			<u>(L.S.) UNISON #675 — (A4)</u> AS OPTIONAL SEAT FOR STANDARD CAB <u>#CLARION KNIT/RUFFINO VINYL</u> DK. TOBACCO	F-FT-FTS-N-NT800-900-8000-9000 (L-LT-LTS-LN-LNT800-900-8000-9000)
DZ	H4	HD		
			AS OPTIONAL SEAT FOR CUSTOM CAB <u>#CLARION KNIT/RUFFINO VINYL</u> DK. TOBACCO	F-FT-FTS-N-NT800-900-8000-9000 (L-LT-LTS-LN-LNT800-900-8000-9000)
4Z	H4	HD		
<hr/>				
			<u>BOSTROM WESTCOASTER — (A5)</u> AS OPTIONAL SEAT FOR STANDARD CAB <u>*CLARION KNIT/RUFFINO VINYL</u> DK. TOBACCO	F-FT-FTS-N-NT800-900-8000-9000 (L-LT-LTS-LN-LNT800-900-8000-9000)
EZ	H5	HE		
			AS OPTIONAL SEAT FOR CUSTOM CAB <u>#CLARION KNIT/RUFFINO VINYL</u> DK. TOBACCO	F-FT-FTS-N-NT800-900-8000-9000 (L-LT-LTS-LN-LNT800-900-8000-9000)
5Z	H5	HE		

() AS IDENTIFIED BY SALES
* CITY DELIVERY AND LINE HAUL INSTRUMENT PANEL

CY1728-A2

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Type Identification

TILT CABS						
RATING PLATE TRIM CODE					BENCH SEATS	
ENGR. CODE	STD.	COMFORT (STD. CAB)	H.D.	CUSTOM	TRIM SCHEME	MODEL SERIES
01	11				STANDARD CAB TRIM-BENCH-(A6) BLOCKWEAVE AND CRUSH VINYL LT. GRAY	C600-700-750-800, CT800
36		4B	4A		OPTIONAL H.D. VINYL FOR STD. CABS-BENCH-(A8) LEATHER GRAIN HEAVY DUTY VINYL BLACK	C600-700-750-800, CT800
36	4A	4B			STANDARD SEAT H.D. VINYL FOR STD. CAB-BENCH-(A8) LEATHER GRAIN HEAVY DUTY VINYL BLACK	C900-CT900
11		12			OPT. COMFORT SEAT FOR STD. CAB-BENCH-(A7) Twill STRIPE PLASTIC AND CRUSH VINYL GRAY MULTI-COLOR LT. GRAY	C600-700-750-800-900, CT800-900
11				A2	CUSTOM CAB TRIM-BENCH-(A7) Twill STRIPE PLASTIC AND CRUSH VINYL GRAY MULTI-COLOR LT. GRAY	C600-700-750-800-900, CT800-900
36			DB		OPT. H.D. VINYL FOR CUSTOM CABS-BENCH-(A8) LEATHER GRAIN HEAVY DUTY VINYL BLACK	C600-700-750-800-900, CT800-900

CY1729-A

FIG. 8 Trim, Seat, Body/Cab Type Identification

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TILT CAB				
ENGINEERING CODE	RATING PLATE TRIM CODE		INDIVIDUAL SEATS	
	DRIVER	DRIVER W/PASSENGER	TRIM SCHEME	MODEL SERIES
			UNISON ACTION (LIER SIEGLER)	
26	43	4C	AS STANDARD SEAT FOR STANDARD CAB LEATHER GRAIN VINYL BLACK	C6000-700-8000
26	43	4C	AS OPTIONAL SEAT FOR STANDARD CAB LEATHER GRAIN VINYL BLACK	C600-700-750-800-900, CT800-900
26	D3	DC	AS STANDARD SEAT FOR CUSTOM CAB LEATHER GRAIN VINYL BLACK	C6000-7000-8000
26	D3	DC	AS OPTIONAL SEAT FOR CUSTOM CAB LEATHER GRAIN VINYL BLACK	C600-700-750-800-900, CT800-900
HI-WAY TRACTOR				
			UNISON #675 WITH ROADRUNNER SUSPENSION	
7F	G4	GD	AS STANDARD SEAT — NON SLEEPER CRINKLE VINYL (SADDLE)	W-WT-9000
8F	G4	GD	AS STANDARD SEAT — SLEEPER CRINKLE VINYL (SADDLE)	W-WT-9000
BOSTROM SEAT — WEST COASTER				
7F	G5	GE	AS OPTIONAL SEAT — NON SLEEPER LEATHER GRAIN VINYL (SADDLE)	W-WT-9000
8F	G5	GE	AS OPTIONAL SEAT — SLEEPER LEATHER GRAIN VINYL (SADDLE)	W-WT-9000
CUSH-N-AIRE				
77F	G7	GG	AS OPTIONAL SEAT — NON SLEEPER LEATHER GRAIN VINYL (SADDLE)	W-WT-9000
78F	G7	GG	AS OPTIONAL SEAT — SLEEPER LEATHER GRAIN VINYL (SADDLE)	W-WT-9000
BOSTROM SEAT — LEVELAIR				
7F	G8	GH	AS OPTIONAL SEAT — NON SLEEPER LEATHER GRAIN VINYL (SADDLE)	W-WT-9000
8F	G8	GH	AS OPTIONAL SEAT — SLEEPER LEATHER GRAIN VINYL (SADDLE)	W-WT-9000

CY1730-A

FIG. 9 Trim, Seat, Body/Cab Type Identification

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ENGINE CODES: BRONCO — LT. TRUCK — MED. TRUCK — SCHOOL BUS — 1000 THRU 600 VEHICLE NUMBERING SYSTEM		
Code	Engine CID	Cyl.
Gas (Bronco)		
G	302-2V	8
Gas (Light F-100-350)		
B	300-1V	6
G	302-2V	8
Z	(DSO)	
H	351-2V	8
S	400-2V	8
J	460-4V	8
Gas (Medium F & B 500-600)		
B	300-1V	6
B	300-1V H.D.	6
(600 Series)		
C	330-2V M.D.	8
D	330-2V X.D.	8
E	361-4V X.D.	8
P	361-2V X.D.	8
F	391-4V X.D.	8
U	330-2V LPG (DSO)	8
W	361-4V LPG (DSO)	8
M	361-2V LPG (DSO)	8
X	391-4V LPG (DSO)	8
J	300-2V LPG (DSO)	6
Z	(DSO)	
Gas (Export Low Comp)		
2	300-1V	6
4	330-2V X.D.	8
5	361-2V X.D.	8
8	351-2V	8
ECONOLINE — CLUB WAGON		
Code	Engine CID	Cyl.
Gas (Econoline)		
B	300-1V	6
H	351-2V	8
A	460-4V	8
GAS ENGINE CODES: 1977 FORD HEAVY & EXTRA-HEAVY TRUCK SERIES 700 THRU 900, N-600-C600 'F & B 500-600 — PARCEL' VEHICLE NUMBERING SYSTEM		
Low Comp. Code	Code	Parcel
—	G	300-IV H.D.
F & B 500-600		
2	B	300" 1V
—	B	300" 1V H.D. (600 Series)
—	C	330" 2V MD
4	D	330" 2V X.D.
—	E	361" 4V X.D.
5	P	361" 2V X.D.
—	F	391" 4V X.D.
—	U	330" 2V-LPG (DSO)
—	W	361" 4V-LPG (DSO)
—	M	361" 2V-LPG (DSO)
—		PG (DSO)
—		PG (DSO)

Low Comp. Code	Code	Parcel
700 Thru 900 — N-C600		
—	G	300-IV H.D.
—	D	330-2V
5	P	361-2V
—	E	361-4V H.D.
—	F	391-4V H.D.
—	J	475-4V
—	K	477-4V S.D.
—	L	534-4V S.D.
—	Z	DSO
DIESEL ENGINE CODES: 1977 FORD HEAVY & EXTRA-HEAVY TRUCK SERIES 700 THRU 9000, N600-C600 'F & B 500-600 — PARCEL' VEHICLE NUMBERING SYSTEM		
Less 9000 Series		
Detroit		
7	568 8V71N 263 H.P. 2100 RPM	G 855 NTC-350 320 H.P. 1900 RPM
6	568 8V71N 280 H.P. 2100 RPM	O 855 NTC-350 335 H.P. 2100 RPM
T	568 8V71N 304 H.P. 2100 RPM	I 855 NTC-350 335 H.P. 1900 RPM
N	568 8V71T 308 H.P. 2100 RPM	L 855 NTC-350 350 H.P. 2100 RPM
E	568 8V71T 335 H.P. 2100 RPM	P 855 NTC-350 350 H.P. 1900 RPM
Y	568 8V71T 350 H.P. 2100 RPM	S SPECIAL ORDER CUMMINS
4	568 8V71T 305 H.P. 1950 RPM	
A	SPECIAL ORDER DETROIT	
Caterpillar		
B	636 3208 V190 175 H.P. 2800 RPM	4 8V-71 TT INE 395 H.P. 1900 RPM
D	636 3208 V225 210 H.P. 2800 RPM	2 6-7 IN 238 H.P. 2100 RPM
Q	636 3208 V200 200 H.P. 2800 RPM	7 8V-7 INE 253 H.P.
H	893 3406 280 H.P. 2100 RPM	6 8V-7 IN 280 H.P.
J	893 3406 280 H.P. 1900 RPM	T 8V-7 IN 304 H.P.
M	893 3406 325 H.P. 2100 RPM	B 8V-71T 308 H.P.
C	SPECIAL ORDER CATERPILLAR	E 8V-71T 335 H.P.
Cummins		
1	855 NTC-230 230 H.P. 2100 RPM	Y 8V-71T 350 H.P.
R	855 NTC-230 230 H.P. 1900 RPM	
F	855 NTC-250 250 H.P. 2100 RPM	
2	855 NTC-250 250 H.P. 1900 RPM	
K	855 NTC-270 PT 270 H.P. 2100 RPM	
3	855 NTC-290 255 H.P. 2100 RPM	
9	855 NTC-290 255 H.P. 1900 RPM	
V	855 NTC-290 290 H.P. 2100 RPM	
U	855 NTC-290 290 H.P. 1900 RPM	
W	855 NTC-350 300 H.P. 2100 RPM	
X	855 NTC-350 300 H.P. 1900 RPM	
8	855 NTC-350 320 H.P. 2100 RPM	
ASSEMBLY PLANTS CODE LETTERS		
Code	Assembly Plant	
C	Ontario Truck	
E	Mahwah	
H	Lorain	
I	Highland Park	
K	Kansas City	
L	Michigan Truck	
N	Norfolk	
P	Twin Cities	
R	San Jose	
S	Allen Park	
U	Louisville	
V	Kentucky Truck	



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ECONOLINE CLUB WAGONS VEHICLE NUMBERING SYSTEM

The Uniform Sequential Serial and Warranty Numbering System for the 1977 Model Year Program is outlined as follows:
SERIAL & WARRANTY NO. BLOCKS BASED UPON THE SCHEDULED MONTH

*Job #1 1977	1977 Model Program		1977 Model Program	
	Month	Serial Range	Month	Serial Range
	August*	000,000 — 019,999	January	X80,000 — X99,999
	September	020,000 — 039,999	February	Y00,000 — Y19,999
	October	040,000 — 059,999	March	Y20,000 — Y39,999
	November	060,000 — 079,999	April	Y40,000 — Y59,999
	December	080,000 — 099,999	May	Y60,000 — Y79,999
			June	Y80,000 — Y99,999
			July	Z00,000 — Z19,999
			August	Z20,000 — Z99,999

1976 Model Program

For record purposes the 1976 Model Year Serial Number is shown to reflect August thru 1976 Model Build Serial Numbers.

*Job #1 1976	1976 Calendar Year		1976 Calendar Year	
	Month	Serial Range	Month	Serial Range
	August*	A00,000 — A24,999	January	B25,000 — B49,999
	September	A25,000 — A49,999	February	B50,000 — B74,999
	October	A50,000 — A74,000	March	B75,000 — B99,999
	November	A75,000 — A99,999	April	C00,000 — C24,999
	December	B00,000 — B24,999	May	C25,000 — C49,999
			June	C50,000 — C74,999
			July	C75,000 — C99,999
			August	D00,000 — D24,999

BRONCO-LT TRUCK-MED TRUCK-SCHOOL BUS-100 THRU 600 VEHICLE NUMBERING SYSTEM

SERIAL & WARRANTY NO. BLOCKS BASED UPON THE SCHEDULED MONTH
 Starting Serial Number for all Bronco F100-350 F & B 500-600 is 000,000

*Job #1 1977	1976 Calendar Year		1977 Calendar Year	
	Month	Serial Range	Month	Serial Range
	August	000,000 — 019,999	January	X80,000 — X99,999
	September	020,000 — 039,999	February	Y00,000 — Y19,999
	October	040,000 — 059,999	March	Y20,000 — Y39,999
	November	060,000 — 079,999	April	Y40,000 — Y59,999
	December	080,000 — 099,999	May	Y60,000 — Y79,999
			June	Y80,000 — Y99,999
			July	Z00,000 — Z19,999
			August	Z20,000 — Z99,999

For record purposes the 1976 Model Year Serial Numbering is shown starting Serial Number for all Bronco F100-350 F & B 500-600 is A00,000

*Job #1 1976	1976 Calendar Year		1976 Calendar Year	
	Month	Serial Range	Month	Serial Range
	August	A00,000 — A24,999	January	B25,000 — B49,999
	September	A25,000 — A49,999	February	B50,000 — B74,999
	October	A50,000 — A74,999	March	A75,000 — B99,999
	November	A75,000 — A99,999	April	C00,000 — C24,999
	December	B00,000 — B24,999	May	C25,000 — C49,999
			June	C50,000 — C74,999
			July	C75,000 — C99,999
			August	D00,000 — D24,999

FORD HEAVY & EXTRA-HEAVY TRUCK SERIES 700 THRU 9000, N600-C600 'F & B 500-600-PARCEL' VEHICLE NUMBERING SYSTEM

SERIAL & WARRANTY NUMBER BLOCKS BASED UPON THE SCHEDULED MONTH
1977 Model Program for Heavy, Extra-Heavy and Parcel Trucks

*Job #1 1977	1976 Calendar Year		1977 Calendar Year	
	Month	Serial Range	Month	Serial Range
	August*	005,000 — 019,999	January	X85,000 — X99,999
	September	025,000 — 039,999	February	Y05,000 — Y19,999
	October	045,000 — 059,999	March	Y25,000 — Y39,999
	November	065,000 — 079,999	April	Y45,000 — Y59,999
	December	085,000 — 099,999	May	Y65,000 — Y79,999
			June	Y85,000 — Y99,999
			July	Z05,000 — Z19,999
			August	Z25,000 — Z99,999

1977 Model Program for F-8500-800 — Med. Trucks

*Job #1 1977	1976 Calendar Year		1977 Calendar Year	
	Month	Serial Range	Month	Serial Range
	August*	000,000 — 004,000	January	X80,000 — X84,999
	September	020,000 — 024,999	February	Y00,000 — Y04,999
	October	040,000 — 044,999	March	Y20,000 — Y24,999
	November	060,000 — 064,999	April	Y40,000 — Y44,999
	December	080,000 — 084,999	May	Y60,000 — Y64,999
			June	Y80,000 — Y84,999
			July	Z00,000 — Z04,999
			August	Z20,000 — Z24,999

1976 Model Program for Heavy, Extra-Heavy and Parcel Trucks
 For record purposes the 1976 Model Year Serial Numbering is shown

*Job #1 1976	1975 Calendar Year		1976 Calendar Year	
	Month	Serial Range	Month	Serial Range
	August*	A05,000 — A24,999	January	B35,000 — B49,999
	September	A35,000 — A49,999	February	B60,000 — B74,999
	October	A60,000 — A74,999	March	B85,000 — B99,999
	November	A85,000 — A99,999	April	C10,000 — C24,999
	December	B10,000 — B24,999	May	C35,000 — C49,999
			June	C60,000 — C74,999
			July	C85,000 — C99,999
			August	D10,000 — D24,999

1976 Model Program for F-8500-800 Med. Trucks

*Job #1 1976	1975 Calendar Year		1976 Calendar Year	
	Month	Serial Range	Month	Serial Range
	August*	A00,000 — A04,999	January	B25,000 — B34,999
		A25,000 — A34,999	February	B50,000 — B59,999
		A50,000 — A59,999	March	B75,000 — B84,999
		A75,000 — A84,999	April	C00,000 — C09,999
		B00,000 — B09,999	May	C25,000 — C34,999
			June	C50,000 — C59,999
			July	C75,000 — C84,999
			August	D00,000 — D09,999



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TRUCK EXTERIOR COLOR CODES (See Footnote)

Color	Suff#	Spec#	Ref#	ECONOLINE	BRONCO LIGHT MEDIUM	KENTUCKY TRUCK PLANT	Econo Vans Wagons & Cutaways		BRONCO	LIGHT 100-350	MEDIUM F-500-600	KENTUCKY TRUCK HEAVY-PARCEL F-600 4x4	Truck Sales Name		
							Std. & Cust. Vans	All Chateaus							
							Std. Club and Std. Cutaway	Cust. Club & Custom Cutaway							
Black	C1A	(XXA)	(A)	1C(A)	1C(A)	1C(A)	A	A	*A	A	A	A	Raven Black		
Silver Met.	90P	SPLC	5299	1G(J)	1G(J)		J	J	▲J▼				Silver Met.		
Med. Silver Met.	B5P	EPKC	5488		1M(V)	1M(V)			V	V	V	V	Silver Met.		
Candyapple Red	80D	JDMA	2008	2E(T)	2E(T)	2E(T)	T	T	T	T	T	T	Candyapple Red		
Br. Red	78D	CDJA	5440		2R(K)	2R(K)			K	K	K	K	Br. Red		
Rangoon Red	79D	JDNA	1515			2V(J)						J	Rangoon Red		
Coral	77D	JDKA	1730		2A(N)				▲N				Coral		
Med. Blue Met.	G4B	TBMC	5087	3D(N)			N	N					Brook Blue Met.		
Br. Dk. Blue Met.	H9B	SBQC	5094	3G(S)	3G(S)	3G(S)	S	S	S	S	S	S	Midnight Blue Met.		
Br. Med. Blue	C8B	QBMA	5004		3T(I)	3T(I)			I	I	I	I	Bahama Blue		
Lt. Blue	87B	EBLA	5467	3U(8)	3U(8)	3U(8)	8	8	8	8	8	8	Lt. Blue		
Blue Met.	A1B	EBMC	5474		3Y(D)				●D	●D					
Dk. Jade Met.	16K	AKQC	5328	46(B)	46(B)	46(B)	B	B	B	B	B	B	Dk. Jade Met.		
Dk. Green	D7G	QGQA	5005		49(O)	49(O)			O#	O#	O#	O#	Mallard Green		
Copper Met.	25C	SCLC	5035		5B(Z)	5B(Z)			Z	Z	Z	Z	Copper Met.		
Tan	40U	YUMA	5297		5V(3)					+3			Autumn Tan		
Br. Yellow	24V	SVPA	5080		6E(5)					▲5			Br. Yellow		
Chrome Yellow	07V	JVMA	1526	6S(G)	6S(G)	6S(G)	*G	*G	*G	*G	*G	*G	Chrome Yellow		
Lt. Tan	52U	CULA	5441	6U(X)	6U(X)	6U(X)	X	X	X	X	X	X	Indio Tan		
Lt. Jade	12R	CRJA	5445	7A(R)	7A(R)	7A(R)	R	R	R	R	R	R	Lt. Jade		
Holly Green	89R	JRQA	1237			7D(L)						L	Holly Green		
Chartreuse	B2G	CGHA	5497		7R(L)					▲L			Chartreuse		
Med. Emerald	08M	EMNA	5500		7U(W)				W				Br. Emerald		
Dk. Brown (Tu-Tone Only)	41T	QTQA	5064		8D(6)					+6			Dk. Brown		
Tangerine	13E	CEKA	5459	8F(2)			2	2					Tangerine		
Dk. Brown Met.	70T	ZTQC	5282		82(H)				●H	●H					
Vista Orange	25E	EEKA	5466		8G(U)				U						
Med. Copper	82C	CCMA	5475		8Q(2)	8Q(2)			2	2	2	2	Med. Copper		
White	43W	ZWFA	5418		9D(7)					+7			Pollar White		
Special White	32W	JWGA	1525			9E(C)						*C	Pure White		
White	26W	JWFA	1619	9A(M)	9A(M)	9A(M)	M	M	M	M	M	M	Wimbledon White		
Dk. Brown Met.	75T	YTQC	5477	5Q(F)			F	F							
\$ NOTE: Kentucky Truck Plant only will code 1619A White with codes M, D, E, or H White (KTP only) 26W JWFAXXA 1619A												\$D			
@ NOTE: KTP only uses color code N to identify units built less cab — less paint.												\$E			
\$ Unique Kentucky Truck Coding Only required for sound level decibel D-83 dbA — E=86 dbA — H=88 dbA — M=none												\$H			
												@N			
Red Prime Gray				← 99(9) →			← 9 →						Prime		
RPO Unique Colors (Non Polish) "D"															
Tan Met.	41U	YUMD	5298		5U(4)					+4			Tan Glow		
Jade Met.	62R	ERVD	5505	7N(Y)	7N(Y)	7N(Y)	Y	Y	Y	Y	Y	Y	Jade Glow		
Nectarine Met.	06T	CTMD	5507	8T(E)			E	E					Nectarine Met.		
Dk. Nectarine Met.	08T	ETQD	5506		8U(P)	8U(P)			P	P	P	P	Cinnamon Glow		

★Ext. Color Codes 1G-3D-46-5B-7N-8T not available Parcel Delivery Van Cutaway

- * RPO — Less Uniques
- # LPO Fleet
- Explorer 77½
- + Lux. Decor
- ▲ Unique San Jose
- ▼ Unique Twin City

ation system it will be necessary to reflect Econoline codes and the KTP Heavy Truck codes as separate paint code systems. This will referent paint colors or unique code conditions. (Ex. J Econo Silver, K KTP Red)

will use the new double code system but will convert the double paint code to a single paint code (as shown in () parenthesis for the to truck code column).

CY1732-B



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FRONT AXLE CODES, LIGHT AND MEDIUM TRUCKS

Bronco and F-100-350			F & B 500 — 600			
W/Power Steering	Code	Front Axle/Power Steering	P/Steering Delete	W/Power Steering	Front Axle	
J	—	Power Steering	A	J	—	Power Steering
R	9	3,800# Dana — 60F	—	K	2	5,500
E	5	3,800#	—	L	3	6,000
G	7	High Alt.	D	M	4	7,000
H	8	High Alt. Not Required	E	N	5	9,000
Standard Front Axles will not be punched on FB-500-600.						

FRONT AXLE CODES, HEAVY TRUCKS

W/Power Steering	Code	#Front Axle — GVW
K	2	5,500
L	3	6,000
M	4	7,000
N	5	9,000
P	7	12,000
	8	12,000 Steer Ease
S	—	16,000
T	—	18,000
U	—	20,000

DISTRICT CODES

			Ford of Canada	
			MERCURY REGIONS	FORD REGIONS
11 BOSTON	41 CHICAGO	71 LOS ANGELES	A1 CENTRAL	B1 CENTRAL
12 BUFFALO	42 CLEVELAND	72 SAN JOSE	A2 EASTERN	B2 EASTERN
13 NEW YORK	43 MILWAUKEE	73 SALT LAKE CITY	A3 ATLANTIC	B3 ATLANTIC
14 PITTSBURGH	45 LANSING	74 SEATTLE	A4 MIDWESTERN	B4 MIDWESTERN
15 NEWARK	46 INDIANAPOLIS	75 PHOENIX	A6 WESTERN	B6 WESTERN
16 PHILADELPHIA	47 CINCINNATI	76 DENVER	A7 PACIFIC	B7 PACIFIC
17 WASHINGTON	48 DETROIT		12 EXPORT	12 EXPORT
21 ATLANTA	52 DALLAS	83 GOVERNMENT	NOTE: EXPORT ALPHABETICAL I	
22 CHARLOTTE	53 KANSAS CITY	84 HOME OFFICE RESERVE		
23 MEMPHIS	54 OMAHA	85 AMERICAN RED CROSS		
24 JACKSONVILLE	55 ST. LOUIS	89 TRANSPORATION SERVICES		
25 RICHMOND	56 DAVENPORT	87 BODY COMPANY		
26 NEW ORLEANS	57 HOUSTON			
28 LOUISVILLE	58 TWIN CITIES	90's EXPORT		

CY1702-C

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MODEL CODES AND GROSS VEHICLE WEIGHT RATINGS

ECONOLINE CLUB, CUSTOM & CHATEAU WAGONS

Code		Passenger	GVW	
Conv.	Super		Conv.	Super
E-100 Series				
E-010	*	5	5,500	*
E-011		5	5,700	
E-012		5	5,900	
E-020		8	5,900	
E-021		8	6,000	
E-150 Series				
E-100		5	6,200	
E-111		5	6,200	
E-112		5	6,400	
E-113		5	6,600	
E-120		8	6,300	
E-121		8	6,500	
E-122		8	6,600	
E-123		8	6,300	
E-124		8	6,500	
E-125		8	6,600	

Code		Passenger	GVW	
Conv.	Super		Conv.	Super
E-250 Series				
E-210		5	6,900	
E-211		5	7,100	
E-212		5	7,800	
E-220		8	6,900	
E-221		8	7,100	
E-222		8	7,300	
E-223		8	7,500	
E-224		8	7,700	
E-225		8	8,200	
E-230		12	7,700	
E-231		12	7,900	
E-232		12	8,100	
E-233		12	8,500	
E-234		12	8,900	

ECONOLINE CARGO, WINDOW, DISPLAY VANS & CUTAWAY, CUTAWAY PARCEL DELIVERY MODELS

Code						GVW	
Conv. Cargo	Super Cargo	Conv. Window	Super Window	Conv. Display	Super Display	Conv.	Super
E-100 Series							
E-040	*	E-050	*	E-060	*	5,150	*
E-041		E-051		E-061		5,750	
E-150 Series							
E-140		E-150		E-160		6,150	
E-250 Series							
E-240		E-250		E-260		6,800	
E-241		E-251		E-261		7,500	
E-242		E-252		E-262		8,300	
E-350 Series							
E-340		E-350		E-360		8,600	
E-341		E-351		E-361		9,550	
E-342		E-352		E-362		9,850	
Cutaway	GVW	Cutaway Parcel Delivery		GVW			
E-250 Series							
E-270	8,400	E-280		7,700			
E-350 Series							
E-370		—		8,750 Single Rear			
E-371		—		9,650 Single Rear			
E-372		—		8,750 Dual Rear			
E-373		—		10,000 Dual Rear			
E-374		—		11,000 Dual Rear			
—		E-380		8,750 Dual Rear			
—		E-381		9,850 Dual Rear			
—		E-382		10,000 Dual Rear			
—		E-383		10,500 Dual Rear			

*SUPER Requirements to be determined.

CY1703-C

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MODEL CODES AND GROSS VEHICLE WEIGHT RATINGS

**BRONCO, LT TRUCK, MED TRUCK,
SCHOOL BUS — 100 THRU 600
Bronco**

Code	G.V.W.	Nom Ton-½
U 15 0	4,400	U-100
U 15 1	4,600	
U 15 2	4,900	HD Package

Light and Medium

Pick-Ups	Chassis Cab	G.V.W.	Wheel-Base
F-100 4x2			
F-101	F-171	4,700	133
F-103	F-173	4,900	117
F-105	F-175	5,100	133
F-106	F-176	5,250	117
F-107	F-177	5,400	133
F-150 4x2			
F-150	F-190	6,050	133
F-150 4x4			
F-140	F-160	6,050	117
F-141	F-161	6,150	133
F-143	F-163	6,350	133
F-250 4x2			
F-250	F-270	6,200	133
F-251	F-271	6,800	133
F-252	F-272	7,700	133
F-253	F-273	7,900	133
F-250 4x4			
F-260	F-280	6,750	133
F-261	F-281	7,500	133
F-262	F-282	7,700	133

Pick-Ups	Chassis Cab	G.V.W.	Wheel-Base
F-350 4x2			
—	F-370	6,600	137
F-351	F-371	6,750	161
—	F-372	8,000	137
F-353	F-373	8,200	161
—	F-374	8,300	137
—	F-375	8,500	161
—	F-377	9,500	137, 161
—	F-378	10,000	137, 161
F-354	—	8,300	140
F-356	—	8,900	140
F-358	—	9,900	140
Super-Cab F-100 4x2			
X-108	X-178	5,500	139
X-109	X-179	5,650	155
X10N	X17N	5,200	139, 155
F-150 4x2			
X-150	X-190	6,050	139, 155
F-250 4x2			
X-251	X-271	6,800	139
X-254	X-274	6,300	139
X-255	X-275	6,550	155
X-256	X-276	7,800	139
X-257	X-277	7,050	155
X-258	X-278	7,600	139
X-259	X-279	8,100	155
X-25N	X-27N	7,500	155
F-350 4x2			
X-359	X-379	9,250	155

Model Code	G.V.W.
F-500 4x2	
F-500	14,000
F-501	16,000
F-502	17,400
F-503	19,200
F-600 4x2	
F-600	16,000
F-601	17,000
F-610	19,700 Ryder
F-611	20,200
F-612	21,000
F-613	22,000
(6,000 Frt. 6,160 Rear)	
F-614	22,000
(7,000 Frt. 15,000 Rear)	
F-615	23,000
F-616	24,000
F-618	17,900 U-Haul
F-600 4x4	
F-650	17,200
F-660	21,700
F-661	24,000
B-500 Bus 4x2	
B-502	17,400
B-503	19,200
B-600 Bus 4x2	
B-602	19,200
B-610	19,700
B-611	20,200
B-613	21,000
(6,000 Frt. 15,000 Rear)	
B-614	22,000
(6,000 Frt. 17,500 Rear)	
B-615	22,000
(7,000 Frt. 15,000 Rear)	
B-616	23,000
B-617	24,500

**FORD HEAVY & EXTRA-HEAVY TRUCK SERIES
700 THRU 9000, N600-C600 'F' & B 500-600 — PARCEL**

BUS CHASSIS COWL	
B-Series — Gas	
B-500	
B-502	17,400
B-503	19,200
B-600	
B-602	19,200
B610	19,700
B-611	20,200
B-613	21,000 GAWR Frt. 6,000 Rear 15,000
B-614	22,000 GAWR Frt. 6,000 Rear 17,500
B-615	22,000 GAWR Frt. 7,000 Rear 15,000
B-616	23,000
B-617	24,500
B-700	
B-700	19,700
B-701	21,000
B-702	21,000
B-703	22,000
B-704	23,000

BUS CHASSIS COWL	
B-750	
B-750	21,500
B-751	22,000
B-752	23,000
B-753	24,000
B-754	24,000
B-755	25,500
B-756	22,000
B-Series — Diesel	
B-7000	
J-700	20,200
J-701	22,000
J-702	23,000
J-703	24,000
J-704	24,000
J-705	25,500
J-706	22,000
CONVENTIONAL 'F' SERIES CAB	
F-Series — Gas	
F-500	
F-500	14,000
F-501	16,000
F-502	17,400
F-503	19,200

CONVENTIONAL 'F' SERIES CAB	
F-600	
F-600	16,000
F-601	17,000
F-602	19,200
F-610	19,700 Ryder
F-611	20,200
F-612	21,000
F-613	22,000 GAWR Frt. 6,000 Rear 6,160
F-614	22,000 GAWR Frt. 7,000 Rear 15,000
F-615	23,000
F-616	24,000
F-618	17,900 U-Haul
F-600 4x4	
F-650	17,200
F-660	21,700
F-661	24,000
F-880	25,500
F-881	27,500
F-700	
F-700	19,200
F-701	21,000
F-702	22,000
F-703	23,000
F-704	24,000
F-705	24,000
F-706	25,500
F-707	22,000



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CONVENTIONAL 'F' SERIES CAB	
F-750	
F-750	21,500
F-751	22,000
F-752	23,000
F-753	24,000
F-754	24,000
F-755	25,500
F-756	27,500
F-757	21,500
F-758	22,000
F-7000 — (Diesel)	
K-700	19,200
K-701	21,000
K-702	22,000
K-703	23,000
K-704	24,000
K-705	24,000
K-706	25,500
K-707	27,500
K-708	22,000
CONVENTIONAL 'L' SERIES CAB	
L-Series — Gas	
L-800	
F-802	24,500
F-803	25,500
F-804	27,500
F-805	29,000
F-806	31,000
F-808	34,000
F-809	31,000
F-810	22,100
F-811	31,800
F-812	22,100
F-813	31,800
F-814	34,000

L-900	
F-900	25,500
F-902	27,500
F-905	31,000
F-906	32,000
F-908	34,000
F-909	35,000
F-912	23,100
F-913	31,800
F-914	31,000
L-Series — Diesel	
L-8000	
K-802	25,500
K-803	27,500
K-805	31,000
K-806	32,000
K-807	34,000
K-808	35,000
K-812	23,100
K-813	31,800
L-9000	
K-902	32,000
K-904	35,000
K-907	28,000
K-908	31,800
LT-Series — Gas	
LT-800 & LT-880	
T-800	37,000

LT-SERIES — GAS	
LT-800 AND LT-880	
T-811	41,000
T-812	44,800
T-880	39,000
T-881	41,000
T-882	43,000
T-883	44,800
T-884	46,000
T-885	41,000
LT-900	
T-900	39,000
T-902	41,000
T-904	43,000
T-906	46,000
T-907	50,000
T-908	50,000
T-909	54,000
T-911	60,000
T-914	44,800
T-915	48,000
T-916	52,000
T-917	58,000
LT-Series — Diesel	
LT-8000	
U-800	39,000
U-805	46,000
U-806	50,000
U-807	50,000
U-808	54,000
U-809	60,000
U-815	41,000
U-816	44,800
U-817	61,000
U-810	55,000

LT-9000	
U-900	43,000
U-903	46,000
U-904	50,000
U-905	50,000
U-906	54,000
U-908	60,000
U-911	52,000
U-914	44,800
U-915	61,000
U-916	48,000
U-917	58,000
LTS-Series — Gas	
LTS-800	
V-800	39,000
V-804	46,000
V-805	50,000
V-809	41,000
V-810	44,000
LTS-900	
V-900	39,000
V-904	46,000
V-905	50,000
V-906	50,000
V-907	52,000
V-908	54,000
V-909	56,000
V-911	58,000
V-912	60,000
V-913	62,000
V-914	64,000
V-918	41,000
V-919	54,000
V-920	48,000

LTS-Series — Diesel	
LTS-8000	
Y-800	39,000
Y-804	46,000
Y-805	50,000
Y-806	50,000
Y-807	52,000
Y-808	54,000
Y-812	60,000
Y-814	64,000
Y-818	41,000
LTS-9000	
Y-900	43,000
Y-903	50,000
Y-904	50,000
Y-905	52,000
Y-906	54,000
Y-907	56,000
Y-909	58,000
Y-910	60,000
Y-911	62,000
Y-918	70,000
Y-919	48,000
SHORT CONVENTIONAL 'N' SERIES CAB	
N-Series — Gas	
N-600	
N-604	16,000
N-605	19,200
N-610	21,000
N-611	22,000
N-612	23,000
N-615	24,000
N-618	17,900
N-619	20,200
N-620	22,000
N-621	22,000

N-700 & N-750	
N-700	22,000
N-702	23,000
N-703	24,000
N-704	25,500
N-709	19,200
N-710	21,000
N-711	22,000
N-712	24,000
N-752	23,000
N-753	24,000
N-754	25,500
N-760	27,500
N-762	21,500
N-763	22,000
N-764	22,000
N-765	24,000
N-800	
N-802	24,500
N-803	25,500
N-804	27,500
N-805	29,000
N-806	31,000
N-808	34,000
N-811	31,000
N-812	22,100
N-813	31,800
N-814	22,100
N-815	31,800
N-816	34,000

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MODEL CODES AND GROSS VEHICLE WEIGHT RATINGS

SHORT CONVENTIONAL 'N' SERIES CAB — Cont'd	
N-Series — Gas	
N-900	
N-900	25,500
N-902	27,500
N-905	31,000
N-906	32,000
N-908	34,000
N-909	35,000
N-911	23,100
N-912	31,800
N-Series — Diesel	
N-6000	
R-602	16,000
R-603	19,200
R-610	21,000
R-611	22,000
R-612	23,000
R-615	24,000
R-616	20,200
R-617	22,000
R-618	22,000
N-7000	
R-700	22,000
R-702	23,000
R-703	24,000
R-704	25,500
R-707	27,500
R-709	19,200
R-710	21,000
R-711	22,000
R-712	24,000

NT-Series — Gas — Cont'd	
NT-900	
S-900	39,000
S-902	41,000
S-904	43,000
S-906	46,000
S-907	50,000
S-909	54,000
S-914	44,800
S-915	48,000
S-916	52,000
NT-Series — Diesel	
NT-8000	
W-800	39,000
W-805	46,000
W-806	50,000
W-807	50,000
W-808	54,000
W-812	41,000
W-814	44,800
W-815	55,000
W-816	60,000
W-817	61,000
NT-9000	
W-903	46,000
W-904	50,000
W-906	54,000
W-907	43,000
W-911	44,800
W-912	48,000
W-913	52,000

C-Series — Diesel	
C-8000	
D-602	17,000
D-611	22,000
D-612	23,000
D-615	20,200
D-616	21,200
C-7000	
D-702	25,500
D-705	27,500
D-707	21,200
D-708	23,000
C-8000	
D-802	27,500
D-806	25,100
D-807	32,000
D-808	35,000
CT-Series — Gas	
CT-800	
L-800	43,000
L-802	39,000
L-806	42,000
L-807	46,000
L-808	47,100
L-809	48,000
CT-900	
L-900	39,000
L-913	42,000
L-914	46,000
L-915	47,100
L-916	50,000
L-917	51,100
L-918	54,000
L-919	50,000

N-8000	
R-802	25,500
R-803	27,500
R-805	31,000
R-806	32,000
R-807	34,000
R-808	35,000
R-810	23,100
R-811	31,800
N-9000	
R-902	32,000
R-904	35,000
R-906	28,000
R-907	31,800
NT-Series — Gas	
NT-800 & NT-880	
S-800	37,000
S-802	39,000
S-804	43,000
S-806	46,000
S-807	50,000
S-811	41,000
S-812	44,800
S-880	39,000
S-881	41,000
S-882	43,000
S-883	44,800
S-884	46,000
S-885	41,000

LOW TILT 'C' SERIES CAB	
C-Series — Gas	
C-800	
C-602	17,000
C-611	22,000
C-612	23,000
C-616	20,200
C-617	21,200
C-700	
C-702	25,500
C-706	21,200
C-707	23,000
C-750	
C-752	25,500
C-755	27,500
C-756	23,000
C-800	
C-802	27,500
C-807	25,100
C-900	
C-904	27,500
C-906	31,000
C-907	32,000
C-910	34,000
C-912	36,000
C-913	31,000
C-914	25,100
C-915	39,000

CT-Series — Diesel	
CT-8000	
Q-800	43,000
Q-802	39,000
Q-803	45,000
Q-805	41,000
Q-807	46,000
Q-808	47,100
Q-809	50,000
HIGH TILT 'W' SERIES CAB	
W, WT-Series — Diesel	
W-9000	
Z-903	36,000
Z-904	29,900
Z-905	35,000
Z-906	36,000
Z-907	29,640
WT-9000	
X-905	44,800
X-906	46,000
X-907	46,000
X-908	47,100
X-909	44,600
X-915 •	44,800
X-916 •	46,000
X-917 •	46,000
X-918 •	47,100
X-919 •	44,600

(• DSO)

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Medium — Parcel — School Bus
F & B 500-600 & Parcel

Econoline Non-Locking

Code	Description	#Capacity	Ratio
01	Ford	2750	3.00
05	Ford	2750	2.75
13	Ford	3750/3600	2.75
14	Ford	3750/3600	3.00
16	Ford	3750/3600	3.50
15	Ford	3750/3600	3.25
22	Dana	5300	3.07
23	Dana	5300	3.31
38	Dana	5300	3.73
24	Dana	5300	4.10
36	Dana	7400	3.73
27	Dana	7400	4.10

Econoline — Locking

Code	Description	#Capacity	Ratio
H2	Ford	3750/3600	3.50
H4	Ford	3750/3600	3.25
C8	Dana	5300	3.73
D7	Dana	7400	4.10

Bronco — F-100 — 350

Code	Description	#Capacity	Ratio
18	Ford	2900	2.50
03	Ford	2900	4.11
12	Ford	2900	3.00
07	Ford	2900	3.25
06	Ford	2900	2.75
B8	Ford Limited Slip	2900	3.50
A3	Ford Limited Slip	2900	4.11
02	Ford	3300	3.00
17	Ford	3300	3.25
08	Ford	3300	3.50
11	Ford	3300	2.75
14	Ford	3750	3.00
15	Ford	3750	3.25
16	Ford	3750	3.50
13	Ford	3750	2.75

19	Ford	3750	4.11
H2	Ltd. Slip	3750	3.50
H9	Ltd. Slip	3750	4.11
H4	Ltd. Slip	3750	3.25
23	Dana 61	5300	3.31
22	Dana 61	5300	3.07
24	Dana 60	5300	4.10
37	Dana 60	5300	3.54
38	Dana 60	5300	3.73
B4	Dana 60 Limited Slip	5300	4.10
C7	Dana 60 Limited Slip	5300	3.54
C8	Dana 60 Limited Slip	5300	3.73
27	Dana 70	7400	4.10
28	Dana 70	7400	4.56
36	Dana 70	7400	3.73
D7	Dana 70 Limited Slip	7400	4.10

F & B 500-600

41	Rockwell D-140	13000	5.83
42	Rockwell D-140	13000	6.20
62	Rockwell F-106	15000	6.20
64	Rockwell F-106	15000	6.80
66	Rockwell F-106	15000	7.20
F2	Eaton 15201	15000 2-Speed	5.83/8.12
F3	Eaton 15201	15000 2-Speed	6.33/8.81
52	Rockwell H-170	17500	5.86
53	Rockwell H-170	17500	6.14
54	Rockwell H-170	17500	6.83
55	Rockwell H-170	17500	7.17
E1	Eaton 16244	17500 2-Speed	5.57/7.75
E2	Eaton 16244	17500 2-Speed	6.17/8.58
E3	Eaton 16244	17500 2-Speed	6.50/9.04
FQ	Eaton 17121	18500	6.14
GQ	Eaton 17121	18500	6.50
HQ	Eaton 17121	18500	7.17
EH	Eaton 17221	18500 2-Speed	5.57/7.60
FH	Eaton 17221	18500 2-Speed	6.14/8.38
GH	Eaton 17221	18500 2-Speed	6.50/8.87
HH	Eaton 17221	18500 2-Speed	7.17/9.77

Code	Description	#Capacity	Ratio
24	Dana 60 Parcel	5200	4.10
25	Dana 60 Parcel	5200	4.56
22	Dana 70 Parcel	7400	4.88
28	Dana 70 Parcel	7400	4.56
42	Rockwell D-140	13000	6.20
41	Rockwell D-140	13000	5.83
62	Rockwell F-106	15000	6.20
64	Rockwell F-106	15000	6.80
66	Rockwell F-106	15000	7.20
F2	Eaton 15201	15000 2-Speed	5.83/8.12
F3	Eaton 15201	15000 2-Speed	6.33/8.81
52	Rockwell H-170	17500	5.86
53	Rockwell H-170	17500	6.14
54	Rockwell H-170	17500	6.83
55	Rockwell H-170	17500	7.17
E1	Eaton 16244	17500 2-Speed	5.57/7.75
E2	Eaton 16244	17500 2-Speed	6.17/8.58
E3	Eaton 16244	17500 2-Speed	6.50/9.04
EH	Eaton 16221	18500 2-Speed	5.57/6.60
FH	Eaton 16221	18500 2-Speed	6.15/8.38
GH	Eaton 16221	18500 2-Speed	6.50/8.87
HH	Eaton 16221	18500 2-Speed	7.17/9.77
FQ	Eaton 17121	15800 2-Speed	6.14
GQ	Eaton 17121	15800 2-Speed	6.50
HQ	Eaton 17121	15800 2-Speed	7.17

Heavy

41	Rockwell D-140	13000	5.83
42	Rockwell D-140	13000	6.20
44	Rockwell D-140	13000	6.80
62	Rockwell F-106	15000	6.20
64	Rockwell F-106	15000	6.80
66	Rockwell F-106	15000	7.20
F2	Eaton 15201	15000 2-Speed	5.83/8.12
F3	Eaton 15201	15000 2-Speed	6.33/8.81

52	Rockwell H-170	175000	5.66
53	Rockwell H-170	175000	6.14
54	Rockwell H-170	175000	6.83
55	Rockwell H-170	175000	7.17
E1	Eaton 16244	17500 2-Speed	5.57/7.57
E2	Eaton 16244	17500 2-Speed	6.17/8.58
E3	Eaton 16244	17500 2-Speed	6.50/9.04
FQ	Eaton 17121	18500	6.14
GQ	Eaton 17121	18500	6.50
HQ	Eaton 17121	18500	7.17
EH	Eaton 17221	18500 2-Speed	5.57/7.60
FH	Eaton 17221	18500 2-Speed	6.14/8.38
GH	Eaton 17221	18500 2-Speed	6.50/8.87
HH	Eaton 17221	18500 2-Speed	7.17/9.77
DK	Eaton 18121	22000	6.50
EK	Eaton 18121	22000	7.17
DB	Eaton 18221	22000 2-Speed	5.57/7.60
EB	Eaton 18221	22000 2-Speed	6.14/8.38
FB	Eaton 18221	22000 2-Speed	6.50/8.87
GB	Eaton 18221	22000 2-Speed	7.17/9.77
AG	Eaton 19121	23000	4.11
BG	Eaton 19121	23000	4.33
HG	Eaton 19121	23000	4.56
CG	Eaton 19121	23000	4.88
DG	Eaton 19121	23000	5.43
EG	Eaton 19121	23000	6.17
FG	Eaton 19121	23000	6.67
GG	Eaton 19121	23000	3.70
GP	Eaton 19221	23000 2-Speed	4.11/5.60
CP	Eaton 19221	23000 2-Speed	5.43/7.39
DP	Eaton 19221	23000 2-Speed	6.17/8.40
EP	Eaton 19221	23000 2-Speed	6.67/9.08
AP	Eaton 19221	23000 2-Speed	4.35/5.90
H1	Rockwell R-171	23000	4.11
H2	Rockwell R-171	23000	4.33
H3	Rockwell R-171	23000	4.63

Code	Description	#Capacity	Ratio
H4	Rockwell R-171	23000	4.88
H5	Rockwell R-171	23000	5.29
H6	Rockwell R-171	23000	5.86
H7	Rockwell R-171	23000	6.14
H9	Rockwell R-171	23000	3.70
1A	Rockwell R-170	23000	4.11
2A	Rockwell R-170	23000	4.33
3A	Rockwell R-170	23000	5.29
4A	Rockwell R-170	23000	6.14
7A	Rockwell R-170	23000	5.86
JA	Rockwell R-170 w/Traction	23000	4.11
KA	Rockwell R-170 w/Traction	23000	4.33
LA	Rockwell R-170 w/Traction	23000	5.29
MA	Rockwell R-170 w/Traction	23000	6.14
EC	Eaton 30-DSC	*32000	6.50
GC	Eaton 30-DSC	*32000	7.17
FC	Eaton 30-DSC	*32000	7.60
JF	Eaton 34-DSC	*34000	4.11
BF	Eaton 34-DSC	*34000	4.33
CF	Eaton 34-DSC	*34000	4.56
DF	Eaton 34-DSC	*34000	4.88
LF	Eaton 34-DSC	*34000	3.70
FF	Eaton 34-DSC	*34000	5.57
GF	Eaton 34-DSE	*34000	6.14
HF	Eaton 34-DSE	*34000	6.50
MF	Eaton 34-DSE	*34000	7.17
KF	Eaton 34-DSE	*34000	7.60
DN	Eaton 34-DPC	*34000	6.21
FN	Eaton 34-DPC	*34000	7.60
FW	Eaton 34-DTE	*34000	6.14/8.38
GW	Eaton 34-DTE	*34000	6.50/8.87
HW	Eaton 34-DTE	*34000	7.17/9.77
B1	Rockwell Shld. (Hendrickson)	*34000	4.11
B2	Rockwell Shld. (Hendrickson)	*34000	4.44
B3	Rockwell Shld. (Hendrickson)	*34000	4.63
B4	Rockwell Shld. (Hendrickson)	*34000	4.88
B6	Rockwell Shld. (Hendrickson)	*34000	5.83
B7	Rockwell Shld. (Hendrickson)	*34000	6.17
B8	Rockwell Shld. (Hendrickson)	*34000	6.83
B9	Rockwell Shld. (Hendrickson)	*34000	7.80
BB	Rockwell Shld. (Hendrickson)	*34000	8.60
AJ	Eaton 38-DSC	*38000	4.56
BJ	Eaton 38-DSC	*38000	4.88
CJ	Eaton 38-DSC	*38000	5.57
FJ	Eaton 38-DSC	*38000	4.11
GJ	Eaton 38-DSC	*38000	4.33
HJ	Eaton 38-DSC	*38000	5.29
LJ	Eaton 38-DSC	*38000	3.70
DJ	Eaton 38-DSE	*38000	6.14
EJ	Eaton 38-DSE	*38000	6.50
JJ	Eaton 38-DSE	*38000	7.17
KJ	Eaton 38-DSE	*38000	7.60
AR	Eaton 38-DPC	*38000	5.05
DR	Eaton 38-DPC	*38000	6.22
ER	Eaton 38-DPC	*38000	6.65
FR	Eaton 38-DPC	*38000	7.60
D1	Rockwell Sqhd. (Hendrickson)	*38000	4.11
D2	Rockwell Sqhd. (Hendrickson)	*38000	4.44
D3	Rockwell Sqhd. (Hendrickson)	*38000	4.63
D4	Rockwell Sqhd. (Hendrickson)	*38000	5.29
D5	Rockwell Sqhd. (Hendrickson)	*38000	5.83
D6	Rockwell Sqhd. (Hendrickson)	*38000	6.83
D7	Rockwell Sqhd. (Hendrickson)	*38000	7.80
D8	Rockwell Sqhd. (Hendrickson)	*38000	4.88
DA	Rockwell Sqhd. (Hendrickson)	*38000	6.17
AV	Eaton 42-DB	*44000	7.60
CV	Eaton 42-DB	*34000	5.05
DV	Eaton 42-DB	*44000	5.91
AX	Eaton 50-DP	*50000	5.61

* Tandem

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TRANSMISSION CODES

Code	Description
Econoline — Club Wagon	
C	3 Speed Manual Ford
G	Automatic
Z	Cruisomatic C-6
Bronco — F-100-350	
G	Automatic
C	Ford Manual 3-Speed
F	Warner T-18 4-Speed
A	New Process 435 4-Speed
F & B500-600	
L	Allison AT540
P	Warner T-19 4-Speed
G	C-6 Automatic
4	Clark 280-VO Overdrive 5-Speed
2	Clark 282-V Direct 5-Speed
M	Clark 285-V Direct 5-Speed
6	Clark 390-V Direct 5-Speed
Z	Clark 397-V Direct 5-Speed
A	New Process 435 4-Speed
9	New Process 542 Direct 5-Speed
0	New Process 542-FL Direct 5-Speed
T	New Process 542-FO Overdrive 5-Speed
7	Spicer CM-5052 Direct 5-Speed
D	Spicer CM-5252 Direct 5-Speed
Q	Spicer CM-5052A Direct 5-Speed
S	Spicer CM-6052B Direct 5-Speed
N	Spicer CM-6052C Direct 5-Speed

HEAVY

Parcel & Heavy — Less 9000 'W' Series

Gas	Diesel	Description
L	—	Allison AT-540 Automatic
8	—	Allison MT-640 Automatic
H	H	Allison MT-650 Automatic
4	—	Clark 280 5-Speed
2	2	Clark 282 5-Speed
M	M	Clark 285 5-Speed
—	6	Clark 390 5-Speed
—	Z	Clark 397 5-Speed
W	—	Ford C-6 Automatic
J	—	Ford FMX Automatic
C	C	Fuller RT-610 10-Speed
P	P	Fuller RT-613 13-Speed
—	X	Fuller T-905A 5-Speed
—	O	Fuller T-905B 5-Speed
—	3	Fuller RT-906 6-Speed
—	V	Fuller RT-910 10-Speed
—	5	Fuller RTO-910 10-Speed O/D
—	Q	Fuller RT-1110 10-Speed
—	8	Fuller RT-9509A 9-Speed
—	T	Fuller RTO-9509B 9-Speed O/D
—	4	Fuller RT-9513 13-Speed
—	J	Fuller RTO-9513 13-Speed O/D
—	E	Fuller RT-12510 10-Speed
—	F	Fuller RTO-12513 10-Speed O/D
A	—	New Process NP-435 4-Speed
9	—	New Process NP-542-FD 5-Speed
0	—	New Process NP-542-FL 5-Speed
T	—	New Process NP-542-FO 5-Speed

AUXILIARY TRANSMISSION

FORD HEAVY AND EXTRA-HEAVY TRUCK — PARCEL

Code	Description
4	Spicer 7231-D
5	Spicer R-8341-2
8	Spicer 7041

—	G	Spicer SST-1007-2A 7-Speed
—	A	Spicer SST-1010 10-Speed
7	7	Spicer CM-5052A 5-Speed
D	D	Spicer CM-5252A 5-Speed
Q	—	Spicer 5652 5-Speed
S	—	Spicer 5656-B 5-Speed
B	B	Spicer CM-6052A 5-Speed
K	K	Spicer CM-6052B 5-Speed
R	R	Spicer CM-6052C 5-Speed
N	N	Spicer 6352 5-Speed
U	U	Spicer 6852G 5-Speed
—	Y	Spicer RP-85163-A 16-Speed

MED — SCHOOL BUS — F-B 500-600

Code	Description
4	Clark 280-VO Overdrive 5-Speed
2	Clark 282-V Direct 5-Speed
M	Clark 285-V Direct 5-Speed
9	New Process 542 Direct 5-Speed
0	New Process 542-FL Direct 5-Speed
T	New Process 542-FO Overdrive 5-Speed
7	Spicer CM-5052 Direct 5-Speed
D	Spicer CM-5252 Direct 5-Speed
Q	Spicer CM-6052A Direct 5-Speed
S	Spicer CM-6052B Direct 5-Speed
L	Allison AT-540
P	Warner T-19 4-Speed
G	C-6 Automatic
A	New Process 435 4-Speed
N	Spicer CM-6052C Direct 5-Speed
6	Clark 390-V Direct 5-Speed
Z	Clark 397-V Direct 5-Speed

9000 'W' Series	
0	Fuller T-905B Direct 5-Speed
3	Fuller RT-906 Direct 6-Speed
5	Fuller RTO-910 Overdrive 10-Speed
V	Fuller RT-910 Direct 10-Speed
Q	Fuller RT-1110 Direct 10-Speed
8	Fuller RT-9509A Direct 9-Speed
4	Fuller RT-9513 Direct 13-Speed
E	Fuller RT-12510 Direct 10-Speed
J	Fuller RTO-9513 Overdrive 13-Speed
F	Fuller RTO-12513 Overdrive 13-Speed
G	Spicer SST-10072A Direct 7-Speed
A	Spicer SST-10 Direct 10-Speed

CY1707-C2

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CHARGING SYSTEM		GROUP 31 (10000)	
PART TITLE	PART NO.	PART TITLE	PART NO.
Alternator Electro-Mechanical Regulator	31-40	G.P.D. Rear Terminal Alternators	31-10
Alternator Transistorized Regulator	31-41	G.P.D. Side Terminal Alternators	31-12
Batteries	31-02	Leece-Neville Alternators	31-21
Charging System General Service	31-01		

Charging System General Service		PART 31-01	
APPLIES TO ALL MODELS			
SUBJECT	PAGE	SUBJECT	PAGE
DIAGNOSIS AND TESTING		DIAGNOSIS AND TESTING (Cont'd)	
Alternator Indicator Light Test	01-2	Rotor Open or Short Circuit Test	01-6
Ammeter Test	01-2	Stator Coil Open or Grounded Test	01-6
Battery Drain Test	01-2	Charging System	01-1
Bench Test		Charging System Fuse Link	01-2
Battery Test	01-6	On Vehicle Tests	01-2
Charging System Test	01-6	Voltmeter Tests	01-2
Charging System Fuse Link	01-6	Over Voltage Test	01-3
Diagnosis Charts	01-6	Low Voltage Test	01-3
Diode Test	01-5	Field Circuit and Alternator Tests	01-4
Field Open or Short Circuit Test	01-5	Regulator I and S Circuit Tests	
Isolating the Problem	01-6	S-Circuit with Ammeter	01-4
Rectifier Short or Grounded and		S and I Circuit — with Indicator Light ..	01-4
Stator Grounded Test	01-5	Diode Test — On Vehicle	01-4

DIAGNOSIS AND TESTING

CHARGING SYSTEM

Certain tests outlined in the following are illustrated in the schematic and

of changing connections when the illustrated equipment is used. This reduces the time required to test units and circuits on the vehicle.

required before actual repairs can be made in the electrical system. Even where it is obvious that replacement of a unit necessary, you must still find out why replacement is necessary. (Refer to the diagnosis charts at the end of this Part), when a trouble is diagnosed correctly, unnecessary repairs are prevented, the time the vehicle is out of service will be decreased, and the repairs that are made

Where applicable, the tests are divided into On The Vehicle and On the Test Bench procedures. Either procedure can be followed depending on the equipment available for the tests.

Troubleshooting or diagnosis is

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will be permanent. Troubleshooting procedures are given in the diagnosis charts at the end of this part.

CHARGING SYSTEM FUSE LINK

The fuse link used on the Bronco, Econoline, Club Wagons, Parcel Delivery and light trucks, is a short length of insulated wire integral with the engine compartment wiring harness. It is several wire gages smaller than the circuit that it protects and is the color of the circuit being supplied by the fuse link. Service fuse links are green or black depending on usage. All fuse links have a flag moulded on the wire or on the terminal insulator. Color identification of the flag or connector is Red—18 gage wire, Orange—16 gage wire, or Green—14 gage wire. Fig. 1 shows the fuse link installations.

The fuse link is designed to burn out, thus protecting the alternator and wiring when heavy reverse current flows, such as when a booster battery is connected incorrectly, or a short to ground occurs in the wiring harness.

A burned out link may have bare wire ends protruding from the insulation, or it may only have expanded or bubbled insulation. If it is hard to determine if the link is burned out, perform a continuity test.

Refer to Part 34-31 for testing procedures for fuse links used in the charging system.

ON VEHICLE TESTS

Before performing charging system tests on the vehicle, note the complaint such as: slow cranking, battery dead or using an excessive amount of water, top of battery wet, ammeter shows charge at all times and/or no charge, alternator warning lamp does not come on and/or never goes out. This information will aid in isolating the part of the system causing the symptom.

Visual Inspection

1. If the vehicle is equipped with a fuse link, check the fuse link located between the starter solenoid and the alternator. Replace the fuse link if burned.
2. Check the battery posts and battery cable terminals for clean and tight connections. Remove the battery cables (if corroded), clean and install them securely. The battery must be

BATTERY DRAIN TEST

Connect a test light in series with the battery cable (+) and positive (+) terminal of battery. With all switches OFF, the test light should not glow. If the light glows, pull all the fuses, one at a time, and check each circuit. Repair shorted harness wiring or replace components as required.

ALTERNATOR INDICATOR LIGHT TEST

Normal Charge Indicator

With Ignition switch off . . . Alternator lamp is off.

With Ignition switch on (engine not running) . . . Alternator lamp is on.

With Ignition switch on (engine running) . . . Alternator lamp is off.

1. If the charge indicator lamp does not come on with the ignition key in the ON position and the engine not running, check the I wiring circuit for an open circuit or burned out charge indicator lamp (ignition switch to regulator I terminal).
2. If the charge indicator light does not come on, disconnect the wiring plug connector at the regulator and connect a jumper wire from the I terminal of the regulator wiring plug to the negative battery post cable clamp.
3. The charge indicator lamp should go on with the ignition key turned to the ON position.
4. If the charge indicator bulb does not go on, check the bulb for continuity and replace (if burned out).
5. If the bulb is not burned out, an open circuit exists between the ignition switch and the regulator.

A good indication of a problem in the I wiring circuit (ignition switch to regulator I terminal) will show when the charge indicator light goes out with high engine rpm. This is caused

by an open circuit in the 15 ohm resistor wire (connected in parallel with the indicator light) generally at the terminal point (either end of the resistor wire).

Ammeter Test

Normal Charge Indicator

With ignition switch off and no electrical load . . . Ammeter should show 0 or center scale.

With ignition switch on engine running . . . Needle deflects towards charge and returns toward center scale in two steps (fully charged battery).

With ignition switch off and headlamps on . . . Ammeter should show between 0 and discharge scale.

Refer to the diagnosis charts at the end of this part for isolating alternator charging system problems.

Tests Using a Voltmeter

When performing charging system tests with a voltmeter, turn OFF all lights and electrical components. Place the transmission in neutral and apply the parking brake. The battery must be charged to at least 1.200 specific gravity before starting the test.

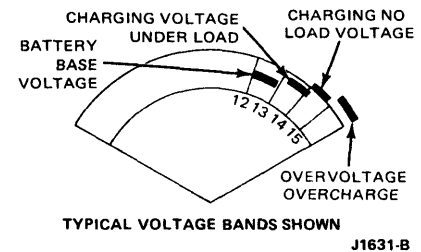
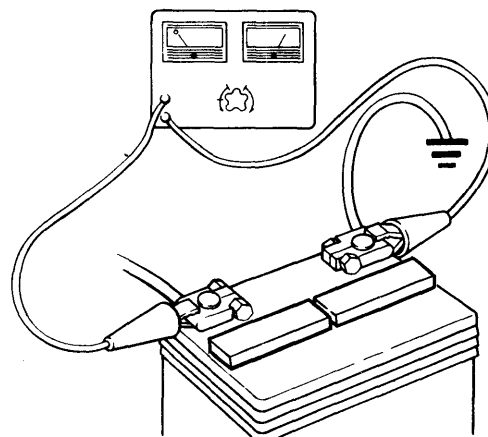


FIG. 1 Voltmeter Test Scale

Voltmeter Test (Fig. 1 and 2)

1. Connect the negative lead of the voltmeter to the negative battery cable clamp (not bolt or nut), and the positive lead of the voltmeter to the positive battery cable clamp (not bolt or nut) (Fig. 2).



VOLTMETER CONNECTIONS - TO BATTERY

K2628-B

FIG. 2 Voltmeter-To-Battery Connections

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- Record the battery voltage reading shown on the voltmeter scale, (base voltage).
- Then, start the engine and operate the engine at approximately 1500 rpm. With no other electrical load (foot off brake pedal and car doors closed), the voltmeter reading should increase 1 volt and not exceed 2 volts above the first recorded battery voltage reading. The reading should be taken when the voltmeter needle stops moving, (no load voltage).
- With the engine running, turn on the heater and/or air conditioner blower motor (high speed) and headlights on (high beam).
- Increase the engine speed to approximately 2000 rpm. The voltmeter should indicate a minimum of 0.5 volt above the first recorded battery voltage, (load voltage).

If the above tests indicate proper voltage readings, the charging system is operating normally. Proceed to the tests below if one or more of the readings is different than shown above.

Over Voltage Test

- If the voltmeter reading indicates over voltage (more than 2.0 volts above battery voltage), stop the engine and check the ground connections between the regulator and alternator and/or regulator to engine. Clean and tighten connections securely and repeat the Voltmeter Test.
- If over voltage condition still exists, disconnect the regulator wiring plug from the regulator and repeat the Voltmeter Test.
- If over voltage condition disappears (voltmeter reads battery voltage), replace voltage regulator and repeat the voltmeter test.
- If over voltage still exists with the regulator wiring plug disconnected, repair the short in the wiring harness between the alternator and regulator. Then, replace the regulator and connect the regulator wiring plug to the regulator and repeat the Voltmeter Test.

Low Voltage Test

- If the voltmeter reading does not increase (one volt), check for the presence of battery voltage at the alternator BAT terminal and the regulator A terminal (Fig. 3). Repair the wiring if no voltage is present at these terminals, and repeat the Voltmeter Test Procedure.

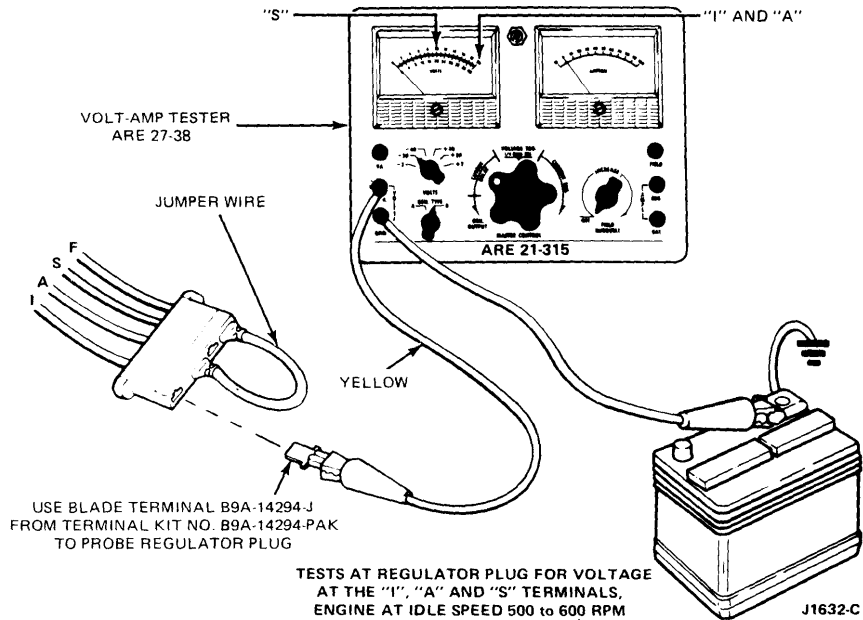


FIG. 3 Regulator Plug Voltage Tests

NOTE: If the field circuit is grounded and the jumper wire is used as a check at the regulator wiring plug from the A to F terminals the wire will spark and heat up when connected. The connector wire inside the regulator will be burned open and an under voltage condition will result.

- The field circuit should be checked with the regulator wiring plug disconnected and an ohmmeter connected from the F terminal of the regulator wiring plug to the battery ground. The ohmmeter should

indicate between 4 and 250 ohms (Fig. 4).

- A check for the regulator burned-open wire is made by connecting an ohmmeter from the I to F terminals of the regulator (Fig. 5). The reading should indicate 0 (no resistance). If the reading indicates approximately

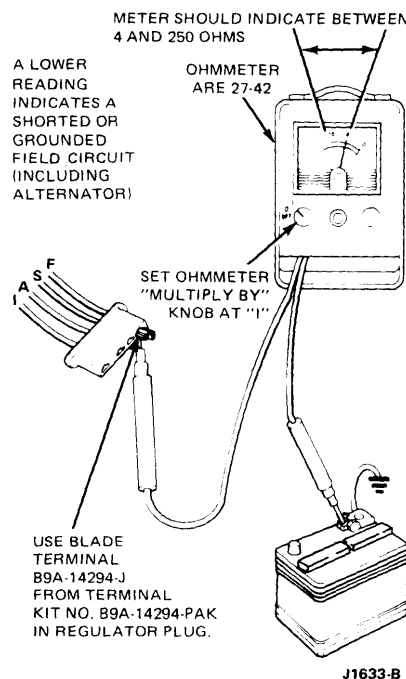


FIG. 4 Field Circuit Test

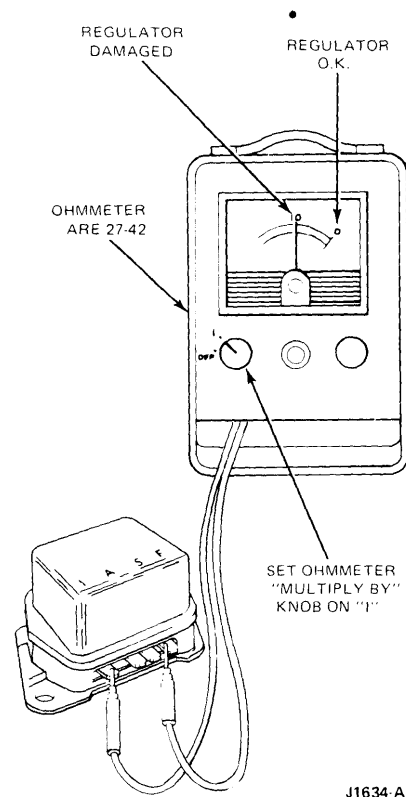


FIG. 5 Regulator Burned-Open Connector Wire Test

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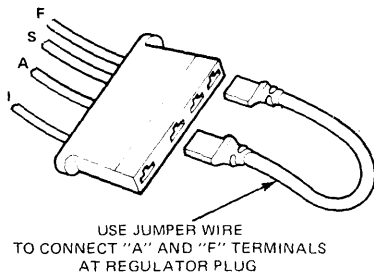
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10 ohms, the connector wire inside the regulator is open. **The field circuit grounded condition must be found and repaired before installing a new regulator.**

Field Circuit and Alternator Tests

1. If the field circuit is satisfactory, connect the jumper wire from the A to the F terminals on the regulator wiring plug (Fig. 6) and repeat the Voltmeter Test.



J1635-A

FIG. 6 Regulator Plug Jumper Wire Connections

2. If the Voltmeter Test Procedure still indicates under voltage, remove the jumper wire from the regulator plug and leave the plug disconnected from the regulator. Then, connect a jumper wire to the FLD and BAT terminals on the alternator (Fig. 7) and repeat the Voltmeter Test.

3. If the Voltmeter Test results are now satisfactory, repair the wiring harness from the alternator to the regulator. Then, **remove the jumper wire at the alternator** and connect the regulator wiring plug to the regulator and repeat the Voltmeter Test to be sure the charging system is operating normally.
4. If the Voltmeter Test results still indicate (under voltage), repair or replace the alternator. With the jumper wire removed, connect the wiring to the alternator and regulator and repeat the Voltmeter Test.

Regulator I and S Circuit Tests S—Circuit With Ammeter

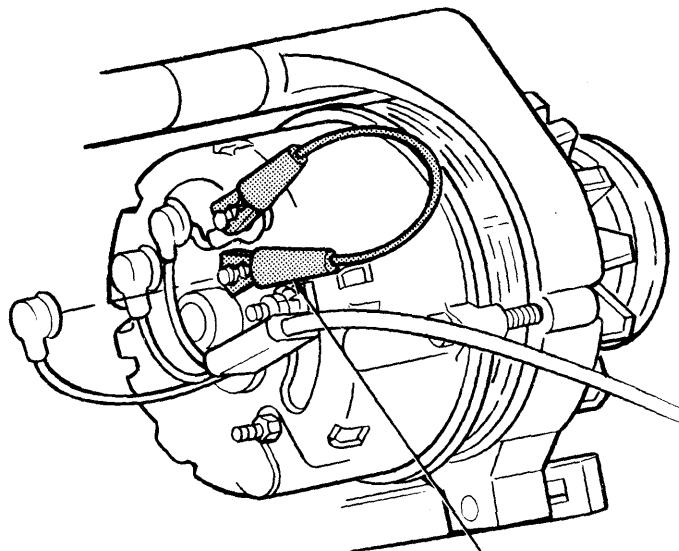
1. Connect the positive lead of the voltmeter to the S terminal of the regulator wiring plug (Fig. 3). Then, turn the ignition switch to the ON position. Do not start the engine.
2. The voltmeter reading should indicate battery voltage.
3. If there is no voltage reading, disconnect the positive voltmeter lead from the S-terminal of the regulator and repair the S wire lead from the ignition switch to the regulator wiring plug.
4. Connect the positive voltmeter lead to the positive battery cable terminal, connect regulator wiring plug to regulator and repeat the Voltmeter Test Procedure.

S and I Circuit—With Indicator Light

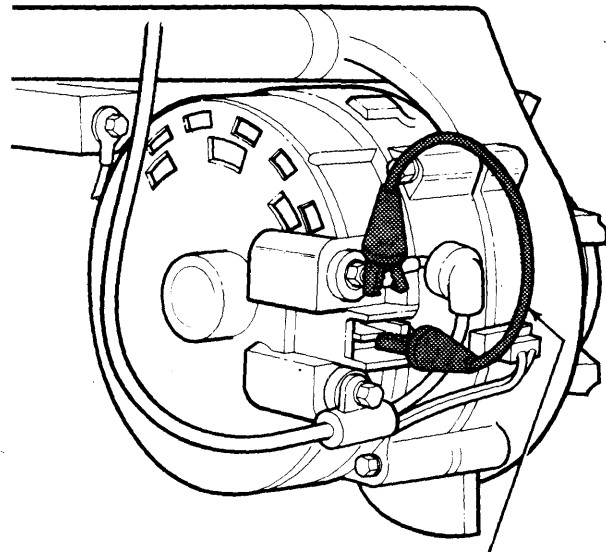
1. Disconnect the regulator wiring plug and install a jumper wire between the A and F terminals (Fig. 6).
2. With the engine idling, connect the positive lead of the voltmeter to the S terminal and then to the I terminal of the regulator wiring plug. The voltage of the S circuit should read approximately 1/2 of the I circuit.
3. If no voltage is present, repair the wiring circuit. Reconnect the positive voltmeter lead to the positive battery cable terminal.
4. If the above circuit tests are satisfactory, install a new regulator.
5. Then, remove the jumper wire from the regulator wiring plug and connect the wiring plug to the regulator. Repeat the Voltmeter Test Procedure.

Diode Test—On Vehicle

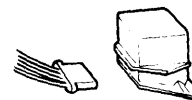
1. Disconnect the electric choke.
2. Disconnect voltage regulator wiring plug.
3. Connect a jumper between A and F terminal of voltage regulator wiring plug (Fig. 7).
4. Connect voltmeter to battery cable clamps.
5. Start engine—let engine run at idle.
6. Read and record voltmeter reading.
7. Move positive voltmeter lead to S-terminal of the alternator
8. If voltmeter reads 1/2 of battery voltage, diodes are okay.



JUMPER WIRE
CONNECTED TO ALTERNATOR
"BAT" AND "FLD" TERMINALS



JUMPER WIRE CONNECTED
TO ALTERNATOR
"BAT" AND "FLD" TERMINALS



REGULATOR PLUG
REMOVED
FROM REGULATOR

J1636-B

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9. If voltmeter reads approximately 1.5 volts, alternator has shorted **negative** diode, or a grounded stator winding.
10. If voltmeter reads approximately 1.5 volts less than battery voltage, alternator has shorted **positive** diode.
11. If voltmeter reads about 1.0 to 1.5 volts less than 1/2 battery voltage, alternator has an **open positive** diode.
12. If voltmeter reads about 1.0 to 1.5 volts more than 1/2 battery voltage, alternator has an **open negative** diode.
13. Connect the electric choke into the circuit after the test is completed.

BENCH TESTS

Rectifier Short or Grounded and Stator Grounded Test

These tests are performed with an ohmmeter. Set the Multiply By knob at 10, and calibrate the ohmmeter as directed inside the instrument cover.

1. Contact one ohmmeter probe to the alternator BAT terminal (Fig. 8) and the other probe to the STA terminal (rear blade terminal). Then, reverse the ohmmeter probes and repeat the test. A reading of about 60 ohms should be obtained in one direction and no needle movement with the probes reversed. A reading in both directions indicates a bad positive diode, a grounded positive diode plate or a grounded BAT terminal.

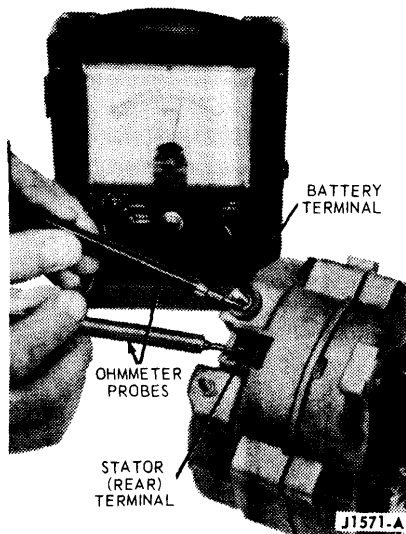


FIG. 8 Rectifier Short or Grounded and Stator Grounded Test

2. Perform the same test using the STA and GND (ground) terminals of the alternator. A reading in both directions indicates a bad positive diode, a grounded positive diode plate, or a grounded BAT terminal.

in the preceding tests indicates an open STA terminal lead connection inside the alternator.

Field Open or Short Circuit Test

This test is performed with an ohmmeter. Set the ohmmeter Multiply By knob at 1 and calibrate the ohmmeter as directed inside the instrument cover.

1. Contact the alternator field terminal with one probe and the ground terminal with the other probe (Fig. 9). Then, spin the alternator pulley. The ohmmeter reading should be between 4 and 250 ohms, and should fluctuate while the pulley is turning.
2. An infinite reading (no meter movement) indicates an open brush lead, worn or stuck brushes, or a bad rotor assembly.
3. An ohmmeter reading less than 4 ohms indicates a grounded brush assembly, a grounded field terminal or a bad rotor.

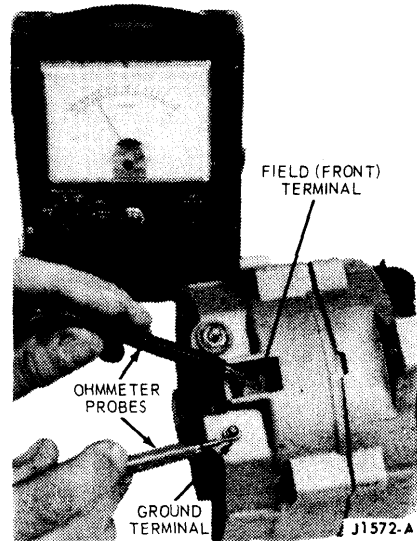


FIG. 9 Field Open or Short Circuit Test

Diode Test

Remove the rectifier assembly from the alternator as outlined in the appropriate Part in Group 31. Set the ohmmeter Multiply By Knob at 10 and calibrate the meter as directed inside the cover.

1. To test one set of diodes, contact one probe to the terminal bolt as shown in Fig. 11 and contact each of the three stator lead terminals with the other probe. Reverse the probes and repeat the test. All diodes should show a low reading of about 60 ohms in one direction, and an infinite reading (no needle movement) with the probes reversed.
2. Repeat the preceding tests for the other set of diodes except that the other terminal screw is used.

OHMMETER ARE 27-42

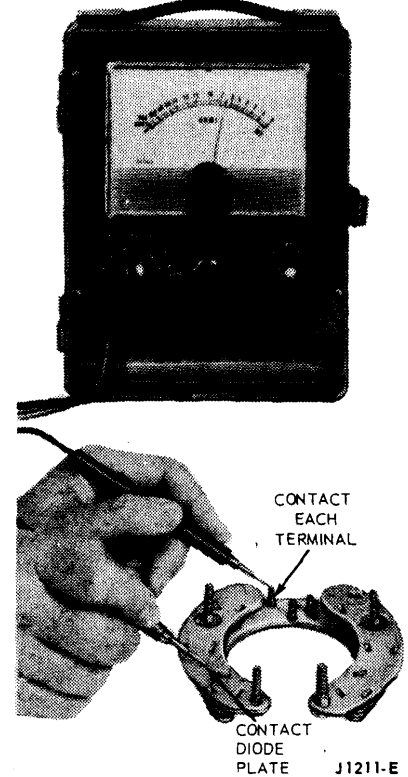


FIG. 10 Diode Test—Rear Terminal Alternator

OHMMETER ARE 27-42

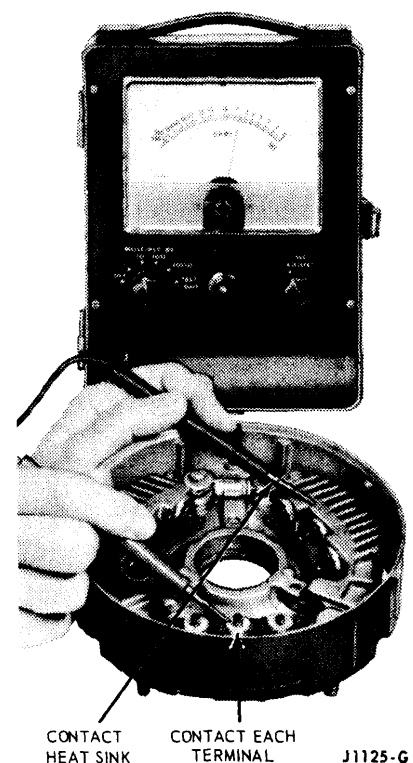


FIG. 11 Diode Test—Leece Neville Alternator

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1973 / 79

Truck Master Parts and Accessories Catalog (100-500 Series)

**Source Document
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Sections 103 thru 145**

FORD MOTOR COMPANY

Dearborn, Michigan



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April 1980

MASTER PARTS AND ACCESSORIES CATALOG

(ILLUSTRATIONS)

FORD DIVISION

GENERAL INSTRUCTIONS

This Ford Truck Master Parts Catalog contains parts illustrations for truck series B500, E100/300, F100/500 and P350/500 for model year 1973 for U.S. and Canadian built vehicles.

Use these ILLUSTRATIONS in conjunction with the TEXT in the front portion of the catalog.

For greater convenience this catalog is divided into specific sections such as brakes, front suspension, engine, transmission, etc. For example, FRONT SUSPENSION appears in Section 30, STEERING in Section 35, REAR AXLE in Section 40, etc.

The TEXT portion of the catalog is divided into sections also and like parts are shown under similar section numbers in both the TEXT and ILLUSTRATION portions of the catalog.

A listing of Ford group numbers and their related section numbers appears in the General Information Section of the TEXT portion of the catalog.

Illustrations contain group numbers only, therefore, it is necessary to refer to the group within the TEXT portion of the catalog listing for complete applicable part number.

The driver's side is the left hand side of the vehicle and determines whether such parts as fenders, lamps, etc. are right or left hand.

Model year application is indicated by showing the first year followed by a diagonal line to indicate continued usage in all subsequent years until the insertion of the last year of usage, which is shown after the diagonal line. If no diagonal line is shown the part is applicable only to the year shown.

Example.

- 73/ indicates part used 1973 through subsequent models.
- 73/74 indicates part used 1973 through 1974 model years.
- 73 indicates part used 1973 model year only.

For Warranty Plate Data, Catalog Model Codes and Body Type Codes refer to the General Information Section of the TEXT portion of the catalog.

SYMBOLS COMMONLY USED IN THIS CATALOG

- * identifies Motorcraft Sales Number.
- # indicates some form of Identification.
- ★ indicates Not Serviced-must be improvised or procured locally.

MODEL CODES

Truck models are listed throughout this catalog by truck series. A listing of series codes shown on Warranty Plates is included in the General Information Section of the TEXT portion of the catalog. Refer to these codes to determine the series listed in this catalog. Model application is often consolidated as shown below:

Example:

- F100/350 means F100 thru F350 or F100, F250 and F350.
- and: B-F500 means B500 and F500.



1973/79 TRUCK SERIES 100/500

CHASSIS PARTS ILLUSTRATION INDEX

Following is a general index of the major groups shown in the Chassis and Body Parts Illustration Sections. For more specific information refer to the Index appearing in front of the Section number listed below:

MAJOR GROUP	● TABBED DIVIDER TITLE	INDEX SECTION
Accelerator Linkage	Fuel	90
Accessories	Listed in their appropriate groups as identified in this index	
Air Cleaner	Fuel	90
Air Conditioner	Air Cond.-Heaters-Radios-Shock Absorbers	180
Alternator	Generator-Alternator-Starter-Distributor	103
Automatic Transmission	Automatic Transmission	A70
Axle (Front)	Front Axle-Steering	30
Axle (Rear)	Rear Axle	40
Battery	Generator-Alternator-Starter-Distributor	103
Battery Carriers	Generator-Alternator-Starter-Distributor	103
Brake System	Wheel-Brake	10
Bumpers	Bumpers-Mirrors-Speedo. Cable-Tow Hooks-Wipers-Washers	175
Camshaft	Engine	60
Carburetor	Fuel	90
Carrier (Wheel)	Wheel-Brake	10
Clutch	Transmission-Clutch	70
Cooling System	Cooling-Grille	80
Coupling Shaft	Driveshaft-Coupling Shaft	40
Crankcase Vent System	Engine	60
Cylinder Block	Engine	60
Cylinder Head and Valves	Engine	60
Distributor	Generator-Alternator-Starter-Distributor	103
Driveshaft	Driveshaft-Coupling Shaft	40
Electrical	Generator-Alternator-Starter-Distributor	103
Electrical	Lamps-Wiring	130
Emission Control (Thermactor)	Fuel	90
Engine	Engine	60
Engine Supports	Engine	60
Exhaust System	Frames-Muffler-Exhaust	50
Fan	Cooling-Grille	80
Fenders	Fender-Hood	160
Frame	Frame-Muffler-Exhaust	50
Front Axle	Front Axle-Steering	30
Front Springs	Spring-Rear Suspension	50
Front Suspension	Front Axle-Steering	30
Fuel Filter	Fuel	90
Fuel Pump	Fuel	90
Fuel System	Fuel	90
Fuel Tank	Fuel	90
Gearshift Lever	Transmission-Clutch	70
Grille	Cooling-Grille	80

● Applicable to Loose Leaf Catalogs only.



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1973/79 TRUCK SERIES 100/500



CHASSIS PARTS ILLUSTRATION INDEX cont'd

MAJOR GROUP	• TABBED DIVIDER TITLE	INDEX SECTION
Heater	Air Cond.-Heaters-Radios-Shock Absorber	180
Hood	Fender-Hood	160
Horn	Lamps-Wiring	130
Hubs	Wheel-Brake	10
Ignition System	Generator-Alternator-Starter-Distributor	103
Instrument Cluster	Generator-Alternator-Starter-Distributor	103
Lamps	Lamps-Wiring	130
Lever (Gearshift)	Transmission-Clutch	70
Manifolds	Fuel	90
Mirrors	Bumpers-Mirrors-Speedo. Cable-Tow Hooks- Wipers-Washers	175
Muffler	Frame-Muffler-Exhaust	50
Oil Pump	Engine	60
Piston and Connecting Rod	Engine	60
Pump (Fuel)	Fuel	90
Pump (Oil)	Engine	60
Pump (Water)	Cooling-Grille	80
Radiator	Cooling-Grille	80
Radios	Air Cond.-Heaters-Radios-Shock Absorb-ers	180
Rear Axle	Rear Axle	40
Rear Springs	Springs-Rear Suspension	50
Shaft (Coupling)	Driveshaft-Coupling Shaft	40
Shock Absorbers	Air Cond.-Heaters-Radios-Shock Absorber	180
Spare Wheel Carrier	Wheel-Brake	10
Speedo. Cable	Bumpers-Mirrors-Speedo. Cable-Tow Hooks- Wipers-Washers	175
Springs	Springs-Rear Suspension	50
Stabilizer (Front)	Front Axle-Steering	30
Starter	Generator-Alternator-Starter-Distributor	103
Steering	Front Axle-Steering	30
Steering Wheel	Front Axle-Steering	30
Suspension (Front)	Front Axle-Steering	30
Suspension (Rear)	Springs-Rear Suspension	50
Tank (Fuel)	Fuel	90
Tow Hooks	Bumpers-Mirrors-Speedo. Cable-Tow Hooks- Wipers-Washers	175
Thermostatic Choke Control	Fuel	90
Transfer Case	Transmission-Clutch	70
Transmission (Automatic)	Automatic Transmission	A70
Transmission (Manual)	Transmission-Clutch	70
Valves, Push Rods and Covers	Engine	60
Voltage Regulator	Generator-Alternator-Starter-Distributor	103
Water Pump	Cooling-Grille	80
Wheels	Wheels-Brakes	10
Windshield Wiper and Washers	Bumpers-Mirrors-Speedo. Cable-Tow Hooks- Wipers-Washers	175
Wiring	Lamps-Wiring	130

• Applicable to Loose Leaf Catalogs only.
October, 1979

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NEW ISSUE

**GENERAL
INFORMATION**

**1973/79
TRUCK SERIES 100/500**

BODY PARTS ILLUSTRATION INDEX



MAJOR GROUP	• TABBED DIVIDER TITLE	INDEX SECTION
American Road Camper Parts	Recreational Vehicles	Refer to text catalog
Back Door	Body Parts	△
Door Parts	Body Parts	△
Exterior Trim	Sheet Metal-Exterior Midg.-Interior Trim	△
Interior Trim	Sheet Metal Exterior Midg.-Interior Trim	△
Platform and Racks	Sheet Metal-Exterior Midg.-Interior Trim	△
Seats	Body Parts	△
Sheet Metal	Sheet Metal-Exterior Midg.-Interior Trim	△
Storage Compartment	Body Parts	△
Windows (Back and Side)	Body Parts	△
Windshield	Body Parts	△

HOW TO USE THIS CATALOG

There are three ways of finding part numbers if the group number is not known.

1. By Part Name
2. By Illustration
3. By Identification

Should an inquiry be received for a radiator grille for a 1978 F100:

BY PART NAME -

- A. Refer to the Chassis Parts Alphabetical Index in the Text Catalog, form FPS 8096-A.
- B. Refer to the alphabetical nomenclature and find the part name "Grille (radiator)".
The group number listed is 8200.
- C. Refer to group number 8200 and locate 1973 in the "YEAR" column. Find the series F100/350 in the "MODEL/RESTRICTIONS" column.
- D. The part number shown is D5TZ 8200-A.

BY ILLUSTRATION -

- A. Refer to the tabbed divider marked "COOLING-GRILLE" in this catalog.
- B. Refer to the index immediately behind the divider and find the illustration titles for the F Series.
- C. Under the heading "RADIATOR GRILLE and RELATED PARTS" find the "Grille" illustration for the 1973 F100.
- D. Refer to the illustration designated (on page 2 of Illustration Section 82) and find the group number for the grille to be 8200.
- E. Refer to group number 8200 in the Text Catalog and locate 1973 in the "YEAR" column. Find the series F100/350 in the "MODEL/RESTRICTIONS" column.
- F. The part number shown is D5TZ 8200-A.

BY IDENTIFICATION -

Certain parts and most major assemblies are identified with a part number shown on an attached tag or plate or on the part itself. Reference to identification numbers is made throughout the catalog and cross reference charts are included in some sections to provide immediate knowledge of the service part number when the identification number is known. All identification information other than charts will be preceded by the symbol (#).

IMPORTANT - Identification tags and plates must be retained with the part or assembly with which they are originally supplied.

-
- Applicable to Loose Leaf Catalogs only.
 - △ Refer to Index Section in front of Body Illustrations.

**1973/79
TRUCK SERIES 100/500**

HOW TO ORDER PARTS



When ordering parts, always give the complete part number.

In the event the part number is not known, the following information should be included.

- A. Complete description of part.
- B. Model year and body type.
- C. Dimension, number of teeth, size, etc., if possible rough sketch of part.
- D. If applicable to engine, transmission, axle, steering, etc., specify type, such as 302 cubic inch, Automatic Transmission, Power Steering, etc.
- E. Advise how shipment is to be made - Freight, Express, Air, Parcel Post.

EXPLANATION OF SYMBOL ★

★Symbol indicates part is not supplied for service due to the following:

- a. Part is superseded and replaced as indicated in the description column of the text catalog.
- b. Part can be improvised as indicated in the description column of text catalog.
- c. Due to its function there would be little or no demand.

NOTE - ALWAYS REFER TO THE DESCRIPTION COLUMN OF THE TEXT FOR POSSIBLE SUBSTITUTION, OR FOR MATERIAL SPECIFICATIONS AND DIMENSIONS WHICH MAY BE HELPFUL IN OBTAINING THE NON-SERVICED PART LOCALLY.

1973/79
TRUCK SERIES 100/500



INDEX

INCLUDED IN THIS INDEX ARE THE FOLLOWING MAJOR GROUPS IN THE

ALTERNATOR
BATTERY CARRIER
DISTRIBUTOR
EMISSION SYSTEM

GOVERNOR ASSY.
IGNITION WIRING
INSTRUMENT CLUSTER
STARTER
VOLTMETER

YEAR 19__	TITLE	SECTION	PAGE	ILLUS. NO.
ALTERNATORS				
73/	Alternator-Ford 38, 40, 42, 55, 60 and 61 amp.	103	1	P-4508
73/	Alternator-Ford 70 amp.	103	2	P-5394
75/	Alternator-Motorcraft 90, 100 amp.	103	3	P-10328
76/	Alternator mounting brackets--F100,E100-6 cyl. 300	103	4	P-12724
76/	Alternator mounting brackets--F100-8 cyl. 302	103	4	P-12725
76/	Alternator mounting brackets--E250/350-8 cyl. 460	103	5	P-12726
76/	Alternator mounting brackets--F150/350-8 cyl. 460	103	5	P-12727
76	Alternator mounting brackets--F100/350-8 cyl. 360,390-with T/E	103	6	P-12728
76	Alternator mounting brackets--F100/350-8 cyl. 360,390-without T/E	103	6	P-12729

YEAR 19__	TITLE	MODEL	SECTION	PAGE	ILLUS. NO.
BATTERY CARRIERS					
73/74	Battery carrier and related parts	E100/300	106	10	P-6723
75/	Battery carrier and related parts--6 cyl. eng.	E100/350	106	13	P-12096
75/	Battery carrier and related parts--8 cyl. eng.	E100/350	106	14	P-12097
73/	Battery carrier and related parts	F100/350	106	9	P-5307
73/77	Battery carrier and related parts-typical	B-F500	106	9	P-5786
73/77	Battery carrier and related parts	P350/500	106	10	P-11936
73/	Battery carrier and related parts (L. H. fender-mounted-auxiliary battery)	F100/350--w/dual battery	106	12	P-10751
73/76	Battery carrier and related parts	M450/500	106	12	P-11421

YEAR 19__	TITLE	SECTION	PAGE	ILLUS. NO.
DISTRIBUTORS				
73/	Distributor (conventional)--6 cyl. eng.	120	1	P-10451
73/	Distributor (conventional)--8 cyl. eng.	120	2	P-9288
74/	Distributor (breakerless)--8 cyl. eng.	120	3	P-11057
74	Distributor (breakerless)--6 cyl. eng.	120	3	P-11057
75/	Distributor (breakerless)--6 cyl. eng.	120	4	P-12857

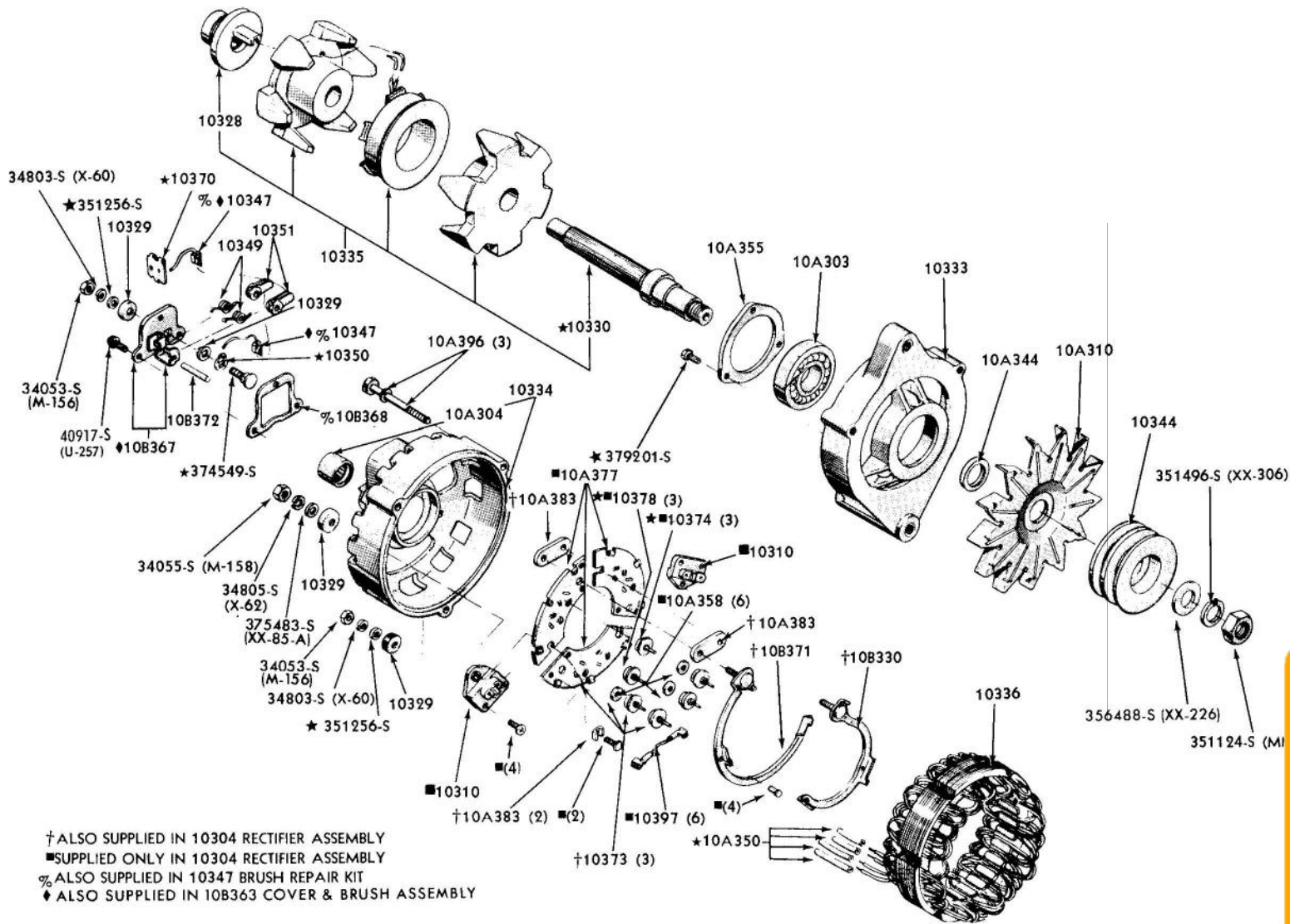
DISTRIBUTOR VACUUM HOSES				
78/	Distributor vacuum hoses--F150-8 cyl. 302-exc. Calif.	120.2	1	P-14306

EMISSION SYSTEM				
	Emission system - exhaust gas recirculation (E.G.R.) --Refer to emissions in Illustration Index 90 Section 94.1			

B

**ILLUSTRATION
SECTION 103**
**1973/79
TRUCK SERIES 100/500**
INDEX


YEAR 19__	TITLE			
IGNITION WIRING				
73/77	Ignition wiring (conventional distributor) system-typical--B-E-F-P100/500-6 cyl. 240 and 300	120.1	2	P-8239
73/	Ignition wiring (conventional distributor system-typical--E-F100/350-6 cyl. 240 and 300	120.1	2	P-8239
73/74	Ignition wiring (conventional distributor) system-typical--E100/300 and F100-8 cyl. 302	120.1	3	P-8240
73/74	Ignition wiring (conventional distributor) system-typical--F100/350-8 cyl. 360 and 390	120.1	4	P-8244
73/74	Ignition wiring (conventional distributor) system-typical--B-F500-8 cyl. 330 M/D	120.1	5	P-8241
74/	Ignition wiring (breakerless distributor) system-typical--B- F500, P350/500-6 cyl.300	120.1	6	P-11780
74/	Ignition wiring (breakerless distributor) system-typical--F100-8 cyl. 302	120.1	7	P-11781
74/75	Ignition wiring (breakerless distributor) system-typical--F100/350-8 cyl. 360 and 390	120.1	8	P-11782
74/	Ignition wiring (breakerless distributor) system-typical--F100/350-8 cyl. 460	120.1	9	P-11783
GOVERNOR ASSEMBLY				
73/	Governor assy.-velocity type-typical--6 cyl. 300	120.1	1	P-6700
INSTRUMENT CLUSTERS				
73/74	Instrument cluster and related parts--E100/300	106	1	P-8999
75/	Instrument cluster and related parts--E100/350-w/gauges	106	7	P-11626
75/	Instrument cluster and related parts--E100/350-w/warning lights	106	8	P-11627
73/	Instrument cluster and related parts--F100/350(81)-w/warning lights	106	2	P-10168
73/	Instrument cluster and related parts--F100/350(81)-w/gauges	106	3	P-10167
73/	Instrument cluster and related parts--F350	106	4	P-8967
73/77	Instrument cluster and related parts--B-F500	106	4	P-8967
73/77	Instrument cluster and related parts--F500 (81)	106	5	P-7136
73/77	Instrument cluster and related parts--P350/500	106	6	P-3557
STARTERS				
Starter and drive assy.-Ford positive engagement				
73/77	- w/o integral solenoid w/side cable attachment	110	1	P-3191
73/77	- w/integral solenoid w/side cable attachment	110	2	P-5952
77/	- w/o integral solenoid w/rear cable attachment	110	3	P-13469
VOLTMETER				
73/77	B500	106	11	P-10251



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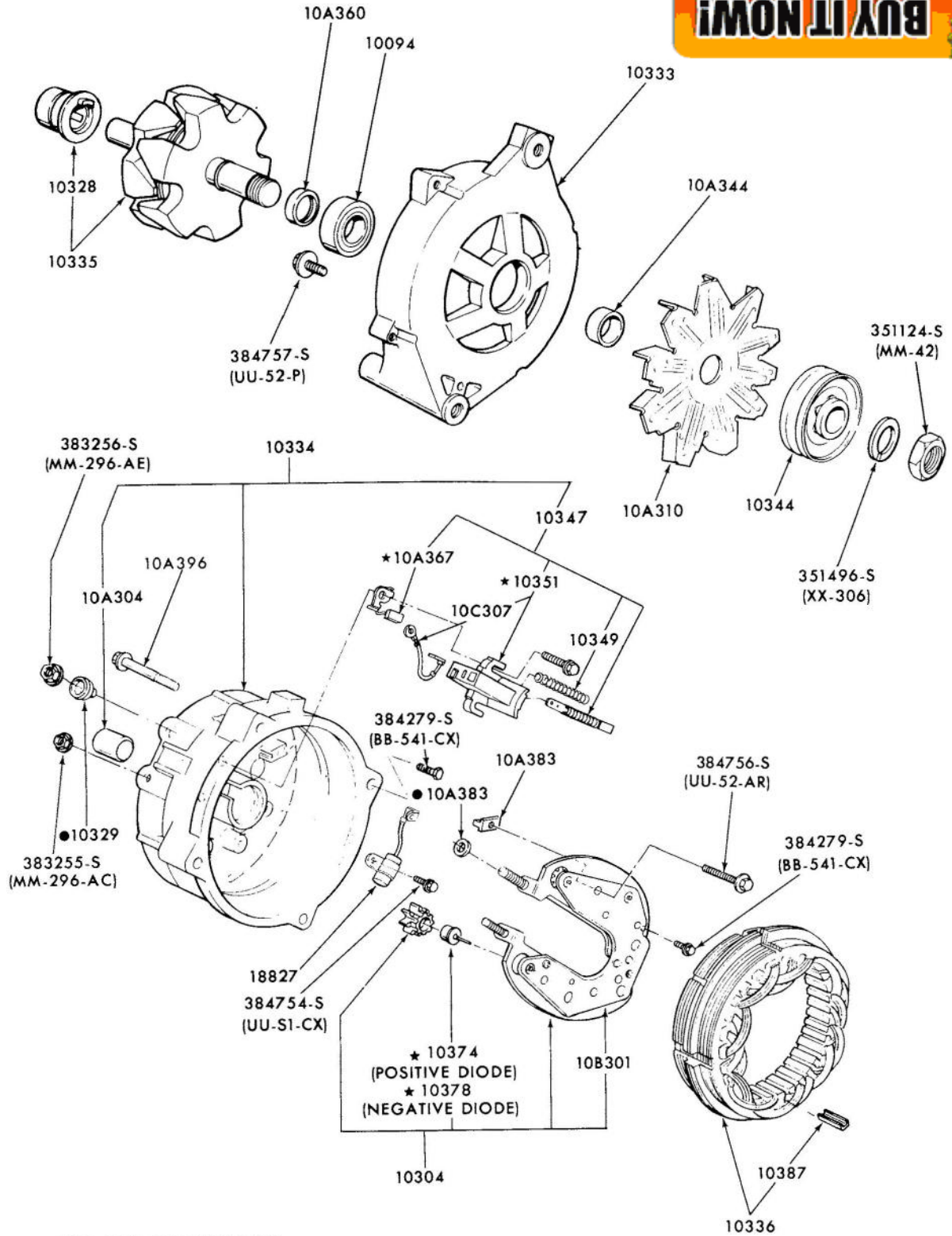
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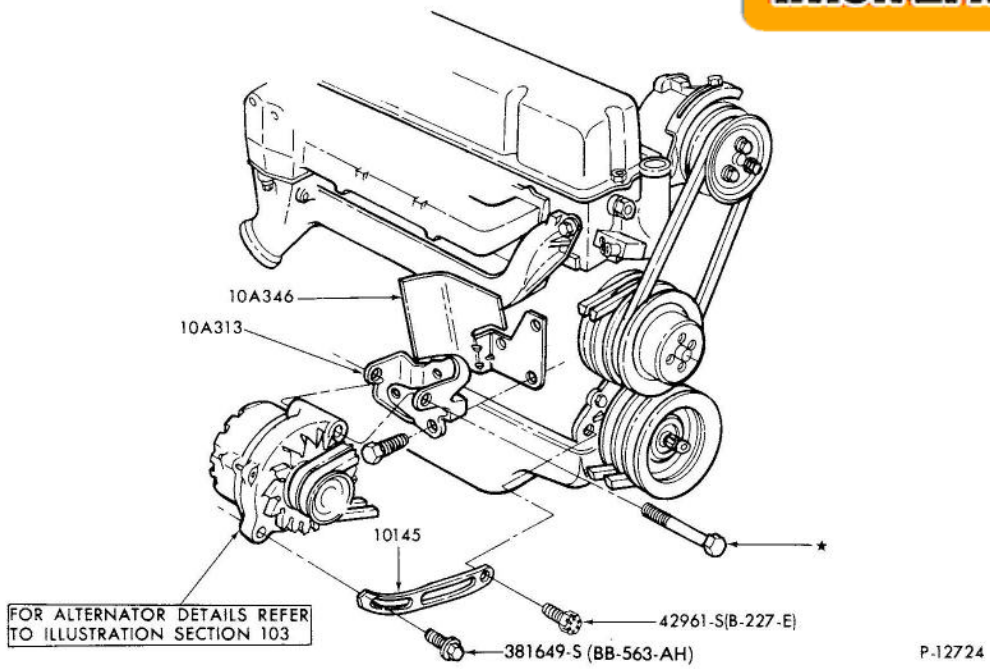


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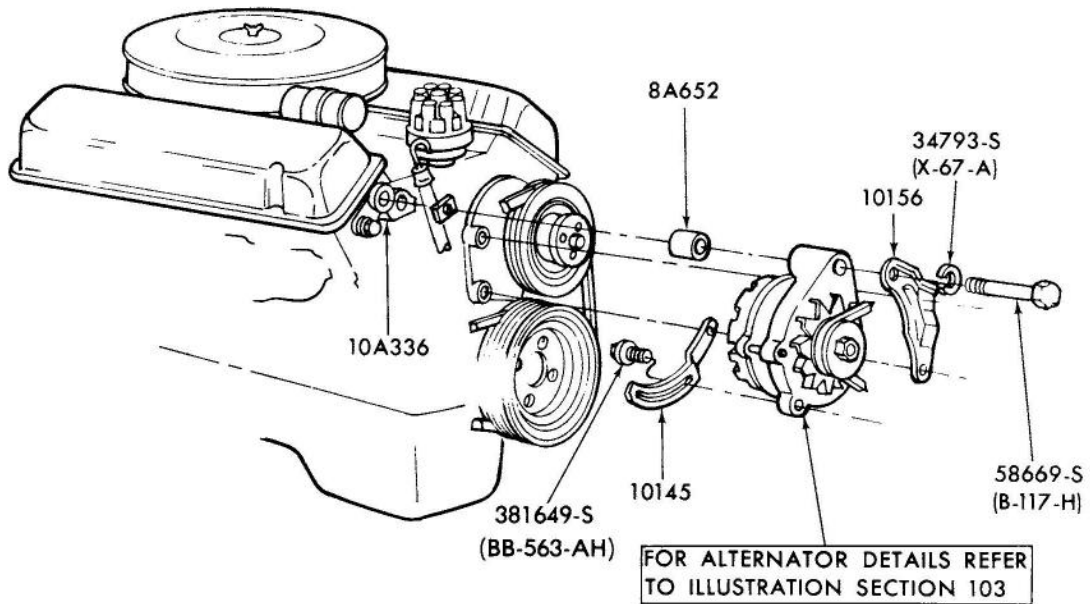
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1975/

1973/79 TRUCK SERIES 100/500



ALTERNATOR MOUNTING BRACKETS
1976/ F100 and E100--6 CYL. 300



ALTERNATOR MOUNTING BRACKETS
1976/ F100--8 CYL. 302

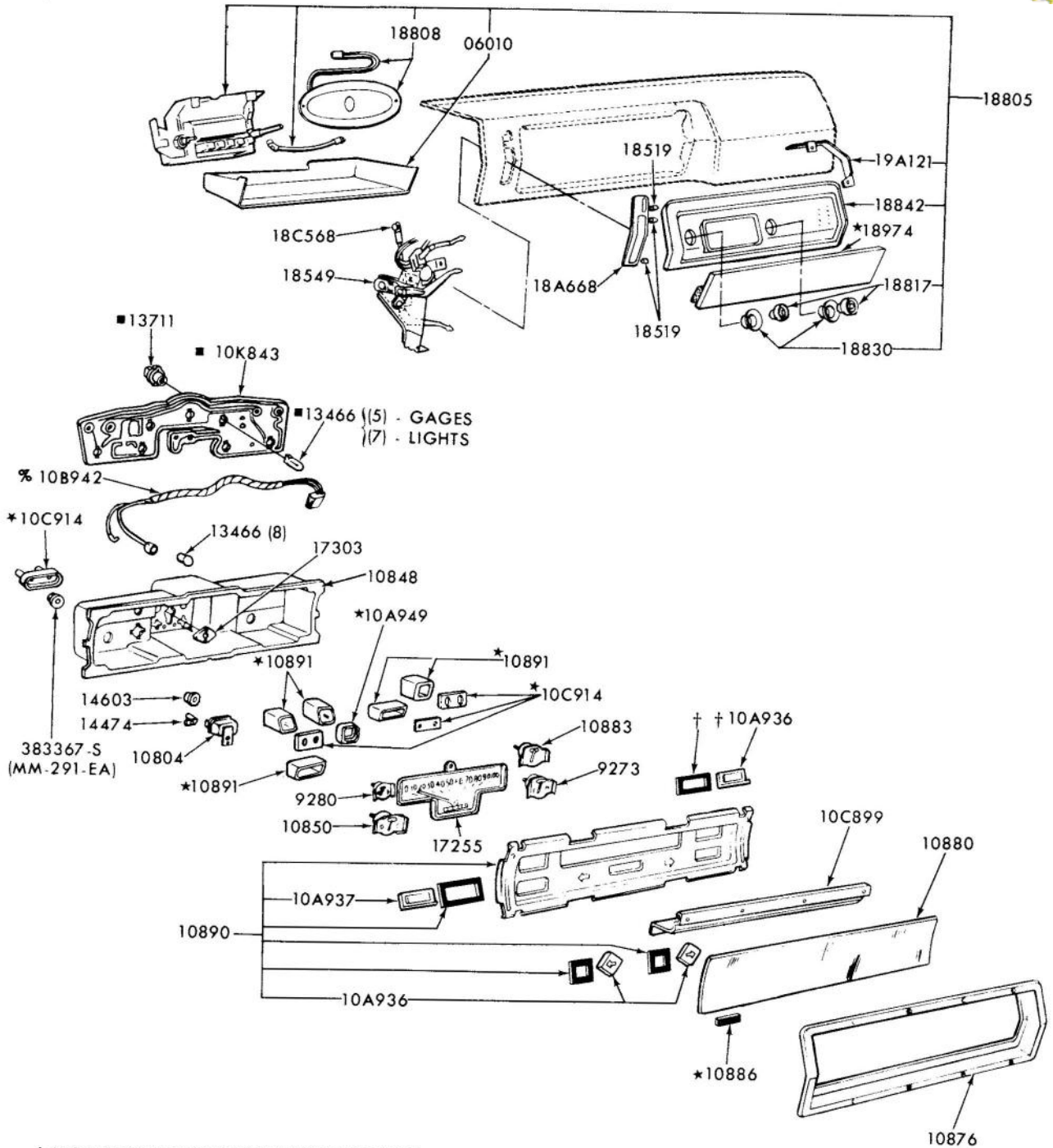
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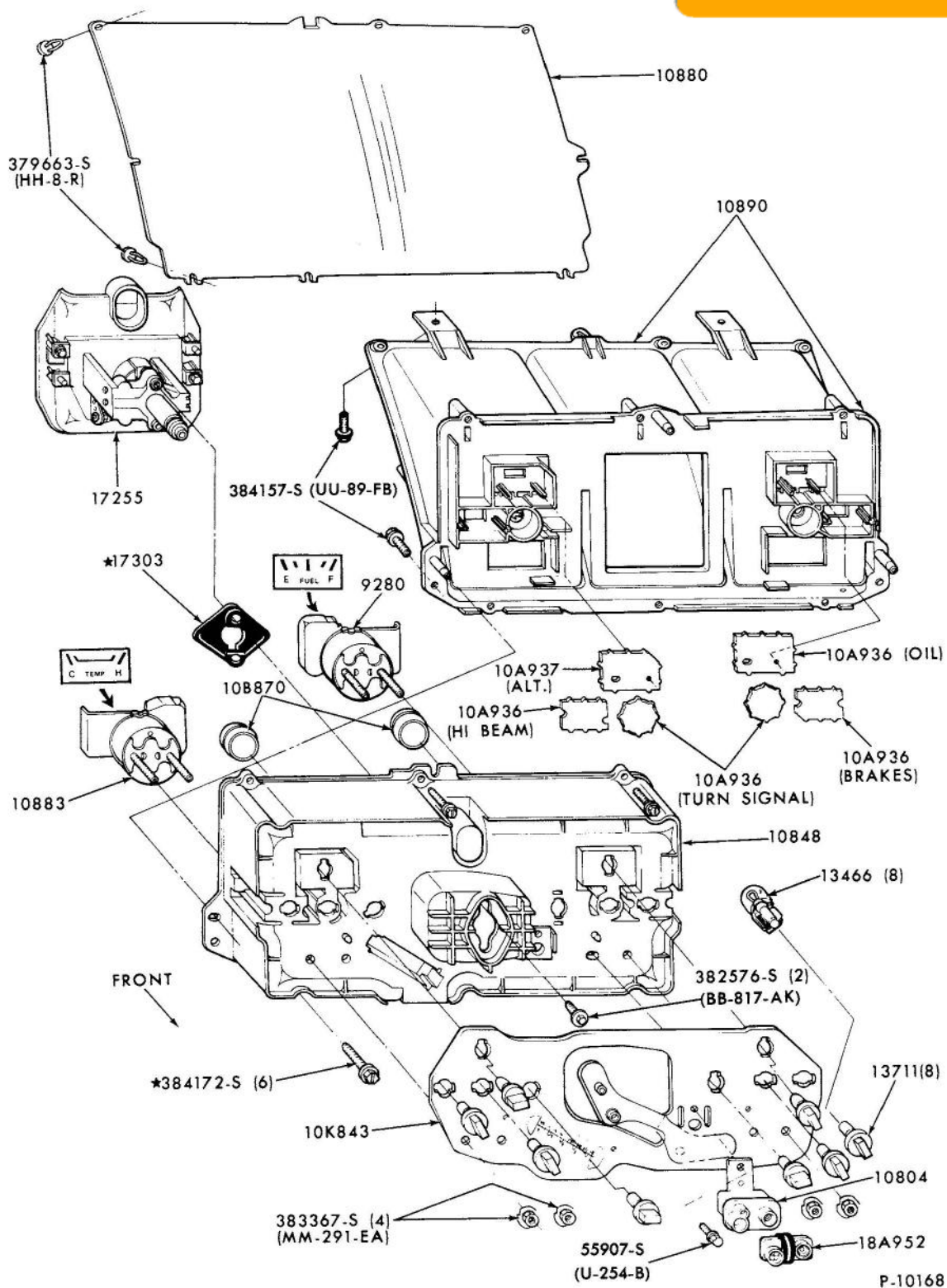
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% 1969

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INSTRUMENT CLUSTER and RELATED PARTS
1973/74 E100/300



INSTRUMENT CLUSTER and RELATED PARTS
1973/ F100/350 (81)--w/WARNING LIGHTS

Motorcraft



1973 / 79

Truck Master Parts and Accessories Catalog (600-900 Series)

**Source Document
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Sections 130 thru 145**

FORD MOTOR COMPANY

Dearborn, Michigan



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April 1980

MASTER PARTS AND ACCESSORIES ILLUSTRATION CATALOG

FORM FPS 8097-B

FORD PARTS and SERVICE DIVISION

GENERAL INSTRUCTIONS

This Ford Truck Master Parts Catalog contains parts illustrations for truck series B600/750, C-CT600/900, CL-CLT900, F600/750, L-LN-LNT-LT-LTS600/900 and W-WT900 for model years 1973/ for U.S. and Canadian built vehicles.

Use this illustration catalog in conjunction with the text catalog, form FPS 8097-A.

For greater convenience this catalog is divided into specific sections, such as brakes, front suspension, engine, transmission, etc. For example, FRONT SUSPENSION appears in Section 30, STEERING in Section 35, REAR AXLE in Section 40, etc.

A separate catalog which contains the text or descriptive information for the same model year is available as form FPS 8097-A. The text catalog is divided into sections also and like parts are shown under similar section numbers in both the text and illustration catalogs.

A listing of Ford group numbers and their related section numbers appears in the General Information Section of the text catalog, form FPS 8097-A.

Illustrations contain group numbers only, therefore, it is necessary to refer to the group within the text catalog listing for complete applicable part number.

The driver's side is the left hand side of the vehicle and determines whether such parts as fenders, lamps, etc. are right or left hand.

Model year application is indicated by showing the first year followed by a diagonal line to indicate continued usage in all subsequent years until the insertion of the last year of usage, which is shown after the diagonal line. If no diagonal line is shown the part is applicable only to the year shown.

Example.

73/ indicates part used 1973 through subsequent models.

73/74 indicates part used 1973 through 1974 model years.

73 indicates part used 1973 model year only.

For Warranty Plate Data, Catalog Model Codes and Body Type Codes refer to the General Information Section of the text catalog, form FPS 8097-A.

SYMBOLS COMMONLY USED IN THIS CATALOG

- * identifies Motorcraft Sales Number.
- # indicates some form of identification.
- ★ indicates Not Serviced-must be improvised or procured locally.

MODEL CODES

Truck models are listed throughout this catalog by truck series. A listing of series codes shown on Warranty Plates is included in the General Information Section of the text catalog, Form FPS 8097-A. Refer to these codes to determine the series listed in this catalog. Model application is often consolidated as shown below:

Example:

LN600/900 means LN600 through LN900 or LN600, LN700, LN800 and LN900.

and: L-LN-LNT-LT-LTS900 means L900, LN900, LNT900, LT900 and LTS900.



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NEW ISSUE

1973/79 TRUCK SERIES 600/900

**GENERAL
INFORMATION**

3

CHASSIS PARTS ILLUSTRATION INDEX

Following is a general index of the major groups shown in the Chassis and Body Parts Illustration Sections. For more specific information refer to the Index appearing in front of the Section number listed below.

MAJOR GROUP	• TABBED DIVIDER TITLE	INDEX SECTION
Accelerator Linkage	Fuel	90
Accessories	Listed in their appropriate groups as identified in this index	
Air Cleaner	Fuel	90
Air Conditioner	Air Conditioner Governors, Heaters, Radios, Shock Absorbers	180
Alternator	Generator-Alternator-Starter-Distributor	103
Automatic Transmission	Automatic Transmission	A70
Axle (Front)	Front Axle-Steering	30
Axle (Rear)	Rear Axle	40
Battery	Generator-Alternator-Starter-Distributor	103
Battery Carriers	Generator-Alternator-Starter-Distributor	103
Brake System	Wheel-Brakes	10
Bumpers	Bumpers, Mirrors, Speedometer and Tachometer Cables, Splash Guards, Tow Hooks, Washers, Wipers	175
Camshaft	Engine	60
Carburetor	Fuel	90
Carrier (Wheel)	Wheel-Brakes	10
Clutch	Transmission-Clutch	70
Cold Start Aid	Fuel	90
Cooling System	Cooling-Grille	80
Coupling Shaft	Driveshaft-Coupling Shaft	40
Crankcase Vent System	Engine	60
Cylinder Block	Engine	60
Cylinder Head and Valves	Engine	60
Distributor	Generator-Alternator-Starter-Distributor	103
Driveshaft	Driveshaft-Coupling Shaft	40
Electrical	Generator-Alternator-Starter-Distributor	103
Electrical	Lamps-Wiring	130
Emission Control (Thermactor)	Engine	60
Engine	Engine	60
Engine Supports	Engine	60
Engine Warning System	Generator-Alternator-Starter-Distributor	103
Exhaust System	Frames-Mufflers-Exhaust	50
Fan	Cooling-Grille	80
Fenders	Fender-Hood	160
Frame	Frame-Muffler-Exhaust	50
Front Axle	Front Axle-Steering	30
Front Springs	Springs-Rear Suspension	50
Front Suspension	Front Axle-Steering	30
Fuel Filter	Fuel	90
Fuel Pump	Fuel	90
Fuel System	Fuel	90
Fuel Tank	Fuel	90
Gearshift Lever	Transmission-Clutch	70
Governors	Air Conditioner Governors, Heaters, Radios, Shock Absorbers	180
Grille	Cooling-Grille	80



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CHASSIS PARTS ILLUSTRATION INDEX cont'd.

MAJOR GROUP	TABBED DIVIDER TITLE	INDEX SECTION
Heater	Air Conditioner Governors, Heaters, Radios, Shock Absorbers	180
Hood	Fender-Hood	160
Horn	Lamps-Wiring	130
Hubs	Wheel-Brake	10
Ignition System	Generator-Alternator-Starter-Distributor	103
Instrument Cluster	Generator-Alternator-Starter-Distributor	103
Lamps	Lamps-Wiring	130
Lever (Gearshift)	Transmission-Clutch	70
Manifolds	Fuel	90
Mirrors	Bumpers, Mirrors, Speedometer and Tachometer Cables, Splash Guards, Tow Hooks, Washers, Wipers	175
Muffler	Frame-Muffler-Exhaust	50
Oil Pump	Engine	60
Piston and Connecting Rod	Engine	60
Pump (Fuel)	Fuel	90
Pump (Oil)	Engine	60
Pump (Water)	Cooling-Grille	80
Radiator	Cooling-Grille	80
Radios	Air Conditioner Governors, Heaters, Radios, Shock Absorbers	180
Rear Axle	Rear Axle	40
Rear Springs	Springs-Rear Suspension	50
Shaft (Coupling)	Driveshaft-Coupling Shaft	40
Shock Absorbers	Air Conditioner Governors, Heaters, Radios, Shock Absorbers	180
Shutters	Cooling-Grille	80
Spare Wheel Carrier	Wheel-Brake	10
Speedometer and Tachometer Cables	Bumpers, Mirrors, Speedometer and Tachometer Cables, Splash Guards, Tow Hooks, Washers, Wipers	175
Splash Guards	Bumpers, Mirrors, Speedometer and Tachometer Cables, Splash Guards, Tow Hooks, Washers, Wipers	175
Springs	Springs-Rear Suspension	50
Stabilizer (Front)	Front Axle-Steering	30
Starter	Generator-Alternator-Starter-Distributor	103
Steering	Front Axle-Steering	30
Suspension (Front)	Front Axle-Steering	30
Suspension (Rear)	Springs-Rear Suspension	50
Tank (Fuel)	Fuel	90
Thermostatic Choke Control	Fuel	90
Tow Hooks	Bumpers, Mirrors, Speedometer and Tachometer Cables, Splash Guards, Tow Hooks, Washers, Wipers	175
Transfer Case	Transmission-Clutch	70
Transmission (Automatic)	Automatic Transmission	A70
Transmission (Manual)	Standard Transmission-Clutch	70
Transmission (Transmatic)	Transmatic Transmission	T70
Valves, Push Rods and Covers	Engine	60
Voltage Regulator	Generator-Alternator-Starter-Distributor	103
Water Pump	Cooling-Grille	80
Wheels	Wheels-Brakes	10
Windshield Washer, Wiper	Bumpers, Mirrors, Speedometer and Tachometer Cables, Splash Guards, Tow Hooks, Washers, Wipers	175
Wiring	Lamps-Wiring	130

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1973/79 TRUCK SERIES 600/900

**GENERAL
INFORMATION**

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BODY PARTS ILLUSTRATION INDEX

MAJOR GROUP	• TABBED DIVIDER TITLE	INDEX SECTION
Door Parts	Body Parts	Δ
Exterior Trim	Sheet Metal-Exterior Mldg.-Interior Trim	Δ
Interior Trim	Sheet Metal-Exterior Mldg.-Interior Trim	Δ
Ladders and Steps	Body Parts	Δ
Platform and Racks	Body Parts	Δ
Seats	Body Parts	Δ
Sheet Metal	Sheet Metal-Exterior Mldg.-Interior Trim	Δ
Window Parts	Body Parts	Δ
Windshield	Body Parts	Δ

HOW TO USE THIS CATALOG

There are three ways of finding part numbers if the group number is not known.

1. By Part Name
2. By Illustration
3. By Identification

Should an inquiry be received for a chrome radiator grille for a 1973 F700:

BY PART NAME -

- A. Refer to the Chassis Parts Alphabetical Index in the text catalog, form FPS 8097-A.
- B. Refer to the alphabetical nomenclature and find the part name "Grille (radiator)".
The group number listed is 8200.
- C. Refer to group number 8200 and locate 1975 in the "YEAR" column. Find the series F600/750 in the "MODEL/RESTRICTIONS" column.
- D. The part number shown is D5HZ 8200-A.

BY ILLUSTRATION -

- A. Refer to the tabbed divider marked "COOLING-GRILLE" in this catalog.
- B. Refer to the index immediately behind the divider and find the illustration titles for the F Series.
- C. Under the heading "RADIATOR GRILLE and RELATED PARTS" find the "Grille" illustration for the 1975 F700.
- D. Refer to the illustration designated (on page 1 of Illustration Section 82) and find the group number for the grille to be 8200.
- E. Refer to group number 8200 in the text catalog and locate 1975 in the "YEAR" column. Find the series F600/750 in the "MODEL/RESTRICTIONS" column.
- F. The part number shown is D5HZ 8200-A.

BY IDENTIFICATION -

Certain parts and most major assemblies are identified with a part number shown on an attached tag or plate or on the part itself. Reference to identification numbers is made throughout the catalog and cross reference charts are included in some sections to provide immediate knowledge of the service part number when the identification number is known. All identification information other than charts will be preceded by the symbol (#).

IMPORTANT - Identification tags and plates must be retained with the part or assembly with which they are originally supplied.



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**1973/79
TRUCK SERIES 600/900****HOW TO ORDER PARTS**

When ordering parts, always give the complete part number.

In the event the part number is not known, the following information should be included.

- A. Complete description of part.
- B. Model year and body type.
- C. Dimension, number of teeth, size, etc., if possible rough sketch of part.
- D. If applicable to engine, transmission, axle, steering, etc., specify type such as 477 cubic inch, Transmatic Transmission, Power Steering, etc.
- E. Advise how shipment is to be made - Freight, Express, Air, Parcel Post.

EXPLANATION OF SYMBOL ★

★Symbol indicates part is not supplied for service due to the following:

- a. Part is superseded and replaced as indicated in the description column of the text catalog.
- b. Part can be improvised as indicated in the description column of text catalog.
- c. Due to its function there would be little or no demand.

NOTE - ALWAYS REFER TO THE DESCRIPTION COLUMN OF THE TEXT FOR POSSIBLE SUBSTITUTION, OR FOR MATERIAL SPECIFICATIONS AND DIMENSIONS WHICH MAY BE HELPFUL IN OBTAINING THE NON-SERVICED PART LOCALLY.



INDEX

INCLUDED IN THIS INDEX ARE THE FOLLOWING MAJOR GROUPS IN THE ORDER SHOWN BELOW

- | | |
|---------------------------|--------------------|
| ALTERNATOR | ENGINE WIRING |
| ALTERNATOR MOUNTING PARTS | IGNITION SYSTEM |
| BATTERY CARRIER | INSTRUMENT CLUSTER |
| DISTRIBUTOR and GOVERNOR | STARTER |
| ENGINE WARNING SYSTEM | VOLTMETER |

YEAR 19__	TITLE	SECTION	PAGE	ILLUS. NO.
ALTERNATORS				
73/	Alternator-Motorcraft 40,42,55,60 and 61 amp.	103	1	P-4508
73/	Alternator-Leece/Neville-65 amp. -typical	103	3	P-5741
73/	Alternator-Motorcraft 70 and 90 amp.	103	2	P-5394
73/	Alternator-Leece/Neville-105 amp. -small frame	103	4	P-8245
74/	Alternator-Delco Remy-75 amp.	103	9	P-12823
75/	Alternator-Motorcraft 90 amp.	103	10	P-12913
74/	Alternator-Motorcraft 100 amp.	103	10	P-12913
78/	Alternator-Delco Remy-60 amp.	103	12	P-14705
78/	Alternator-Delco Remy-90 amp.	103	13	P-14708
78/	Alternator-Leece Neville-70,90 and 105 amp.	103	14	P-14711
78/	Alternator-Leece Neville-130 amp.	103	15	P-15170
78/	Alternator-voltage regulator-Motorcraft-CL-CLT900	103	16	P-15639
ALTERNATOR MOUNTING PARTS				
73/	B-C-F600/800--8 cyl. Cat. diesel	103	5	P-8872
78/	CL-CLT900--6 cyl. Caterpillar diesel	103	8	P-13799
78/	CL-CLT900--6 cyl. 552 and 8 cyl. 568 Detroit diesel-Motorcraft	103	11	P-15607
78/	CL-CLT900 --6 cyl. 552 and 8 cyl. 568 and 736 Detroit diesel-Delco and Leece/Neville	103	17	P-15608
78/	CL-CLT900--6 cyl. 855 Cummins diesel	103	11	P-13801
78/	CLT900--6 cyl. 1150 Cum. diesel	103		Δ
73/	L-LN-LNT-LT900--6 cyl. 426 Detroit 6-71 diesel	103	6	P-8874
73/	L-LN-LNT-LT-LTS900--6 cyl. 855 Cum. diesel	103	7	P-8875
73/	L-LN600/800--8 cyl. Cat. diesel	103	5	P-8872
73/	L-LT900--8 cyl. 568 Detroit 8V-71 diesel	103	6	P-8873
73/	L-LT--8 cyl. 903 Cum. diesel	103	7	P-8876
73/77	W-WT900--6 cyl. 426 Detroit 6-71 diesel	103	6	P-8874
73/77	W-WT900--8 cyl. 568 Detroit 8V-71 diesel -includes belt guard installation	103	6	P-8873
73/77	W-WT900--6 cyl. 855 Cum. diesel	103	7	P-8875
73/77	W-WT--8 cyl. 903 Cum. diesel	103	7	P-8876
79	B-C-CT-F-L-LTS600/800--8 cyl. 370 and 429 gas	103	16	P-15267
BATTERY CARRIERS				
73/79	B600/750--gas-(1-12 volt 70 amp. battery)	106.1	1	P-5786
73/	B600/700--diesel-(2-12 volt 70 or 95 amp. batteries)	106.1	1	P-5786
73/74	B600/700--diesel-(1-12 volt 204 amp. battery)-"Before Ser. T40,001"	106.1	2	P-6490
74/	B600/700--diesel-(1-12 volt 204 amp. battery)-"From Ser. T40,001"	106.1	19	P-11650
73/	C-CT600/900--gas-(1-12 volt 55, 70 or 95 amp. battery)	106.1	3	P-3561
73/74	C600/700--diesel-(2-12 volt 95 amp. batteries)-"Before Ser. T40,001"	106.1	3	P-4908
74/	C600/700--Diesel-(2-12 volt 95 amp. batteries)-"From Ser. T40,001"	106.1	16	P-11647
73/74	C600/800--diesel-(1-12 volt 204 amp. battery)-"Before Ser. T40,001"	106.1	2	P-6490
74/	C600/800--Diesel-(1-12 volt 204 amp. battery)-"From Ser. T40,001"	106.1	19	P-11650
73	C700/800--diesel (2-12 volt 155 or 204 amp. batteries)-"Before Ser. R00,001"	106.1	1	P-6489
73/74	C-CT700/800--diesel (2-12 volt 155 or 204 amp. batteries)-"From Ser. R00,001 to T40,001"	106.1	4	P-10502
74/	C-CT700/800--Diesel-(2-12 volt 155 or 204 amp. batteries)-"From Ser. T40,001"	106.1	18	P-11649
78/	CL-CLT900--diesel-w/dual integral battery box and fuel tanks	106.1	21	P-13896
78/	CL-CLT900--diesel-(2-12 volt batteries)-w/cylindrical fuel tanks and steps	106.1	20	P-13895
73/79	F600/880--gas-(1-12 volt 55, 70 or 95 amp. battery)	106.1	1	P-5786
73/	F600/750--diesel-(2-12 volt 70 or 95 amp. batteries)	106.1	1	P-5786
73/74	F600/700--diesel-(1-12 volt 204 amp. battery)-"Before Ser. T40,001"	106.1	2	P-6490
74/	F600/700--diesel-(1-12 volt 204 amp. battery)-"From Ser. T40,001"	106.1	19	P-11650

Δ Illustration to follow in subsequent change



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INDEX

YEAR 19	TITLE	SECTION	PAGE	ILLUS. NO.
BATTERY CARRIERS - cont'd.				
73	F700--diesel (2-12 volt 155 or 204 amp. batteries)-"Before Ser. R00,001"	106.1	1	P-6489
73/74	F700--diesel (2-12 volt 155 or 204 amp. batteries)-"From Ser. R00,001 to T40,001"	106.1	10	P-10502
74/	F700-- diesel-(2-12 volt 155 or 204 amp. batteries)-"From Ser. T40,001"	106.1	18	P-11649
73/	LN600/750--gas-with R.H. side rail (behind cab) mounted battery (1-12 volt 55,70 or 95 amp. battery)	106.1	5	P-7635
73/	LN600/750-with battery under running board (1-12 volt 55,70 or 95 amp. battery)	106.1	16	P-12873
73/	L-LN-LNT-LT-LTS800/900--gas (1-12 volt 55,70 or 95 amp. battery)	106.1	5	P-7635
73	L-LN-LNT-LT-LTS600/800--diesel (2-12 volt 95 amp. batteries)- "Before Ser. R00,001"	106.1	6	P-7633
73/74	L-LN-LNT-LT-LTS600/800--diesel (2-12 volt 95 amp. batteries)- "From Ser. R00,001 to T40,001"	106.1	7	P-10582
74/	L-LN-LNT-LT-LTS600/800--diesel-(2-12 volt 95 amp. batteries)-"From Ser. T40,001"	106.1	16	P-11647
73	L-LN-LNT-LT-LTS700/900--diesel (2-12 volt 155 or 204 amp. batteries)- "Before Ser. R00,001"	106.1	6	P-7634
73/74	L-LN-LNT-LT-LTS700/900--diesel (2-12 volt 155 or 204 amp. batteries)- "From Ser. R00,001 to T40,001"	106.1	7	P-10583
74/	L-LN-LNT-LT-LTS700/900--Diesel-(2-12 volt 155 or 204 amp. batteries)- "From Ser. T40,001"	106.1	18	P-11649
73	L-LN-LNT-LT-LTS800/900--diesel (4-6 volt 158 amp. batteries)- "Before Ser. R00,001"	106.1	8	P-7631
73/74	L-LN-LNT-LT-LTS800/900--diesel (4-6 volt 158 amp. batteries)- "From Ser. R00,001 to T40,001"	106.1	9	P-10580
74/	L-LN-LNT-LT-LTS900--Diesel-(4-6 volt 158 or 172 amp. batteries)- "From Ser. T40,001"	106.1	17	P-11648
73	LNT900-- diesel (2-12 volt 204 amp. R. H. and L. H. frame mounted batteries)- "Before Ser. R00,001"	106.1	10	P-7632
73/74	LNT900--diesel (2-12 volt 204 amp. R.H. and L.H. frame mounted batteries)- "From Ser. R00,001 to T40,001"	106.1	11	P-10581
74/	LNT900--Diesel-(2-12 volt 204 amp. R.H. and L.H. frame mounted batteries)- "From Ser. T40,001"	106.1	19	P-11650
73	L-LN-LNT-LT-LTS600/900--diesel (1-12 volt 204 amp. battery)-"Before Ser. R00,001"	106.1	10	P-7632
73/74	L-LN-LNT-LT-LTS600/800--diesel (1-12 volt 204 amp. battery)- "From Ser. R00,001 to T40,001"	106.1	11	P-10581
74/	L-LN-LNT-LT-LTS600/800--Diesel-(1-12 volt 204 amp. battery)-"From Ser. T40,001"	106.1	19	P-11650
73/	L-LN-LNT-LT800/900-w/dual integral battery box and fuel tank	106.1	15	P-10503
78/79	P600-battery carrier and related parts	106.1	21	P-11936
73	W-WT900--(2-12 volt 204 amp. batteries)-"Before Ser. R00,001"	106.1	12	P-6542
73/74	W-WT900--(2-12 volt 204 amp. batteries)-"From Ser. R00,001 to T40,001"	106.1	14	P-10578
74/77	W-WT900--(2-12 volt 204 amp. batteries)-"From Ser. T40,001"	106.1	18	P-11649
73	W-WT900--(4-6 volt 158 amp. batteries)-"Before Ser. R00,001"	106.1	12	P-6543
73/74	W-WT900--(4-6 volt 158 amp. batteries)-"From Ser. R00,001 to T40,001"	106.1	13	P-10579
74/77	W-WT900--(4-6 volt 158 or 172 amp. batteries)-"From Ser. T40,001"	106.1	17	P-11648
73/77	W-WT900--w/dual integral battery box and fuel tank	106.1	15	P-10503
DISTRIBUTORS and GOVERNORS				
73/	Distributor (Conventional)-6 cyl. 300 Gas	120	1	P-10451
75/	Distributor (breakerless)--6 cyl. 300 Gas	120	7	P-12857
76/	Distributor (breakerless)--8 cyl. Gas	120	6	P-11057
79	Distributor (breakerless)--8 cyl. 370 Gas 2/B	120	8	P-15157
79	Distributor (breakerless)--8 cyl. 370,429 Gas 4/B	120	6	P-11057
73/78	Distributor (Conventional)-w/o governor--8 cyl. 330	120	2	P-9288
73/78	Distributor (Conventional)-w/Centri-Vac governor--8 cyl. 330,361 and 391 Gas	120	3	P-11589
73/77	Distributor-w/o governor--8 cyl. 401, 475, 477 and 534 Gas	120	4	P-11591
73/78	Mechanical governor assy.--8 cyl. 401, 475, 477 and 534 Gas	120	5	P-2674



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1973/79 TRUCK SERIES 600/900

ILLUSTRATION
SECTION 103

C

INDEX

YEAR 19__	TITLE	SECTION	PAGE	ILLUS. NO.
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78/	Electronic governor control system-			
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	- Page A	120.3	7	P-14527
	- Page B	120.3	8	P-14528
	- Page C	120.3	9	P-14529
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1973/79
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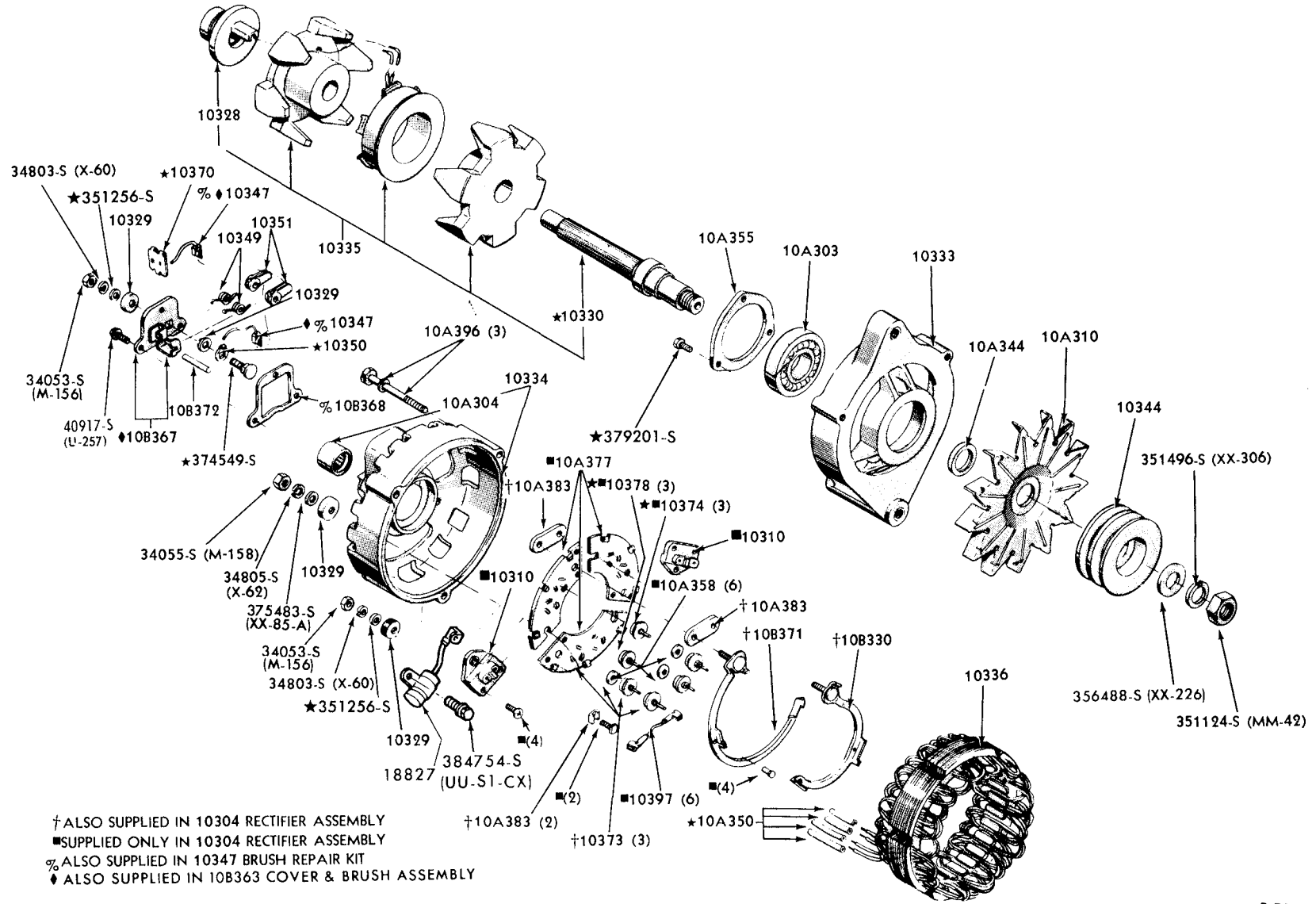


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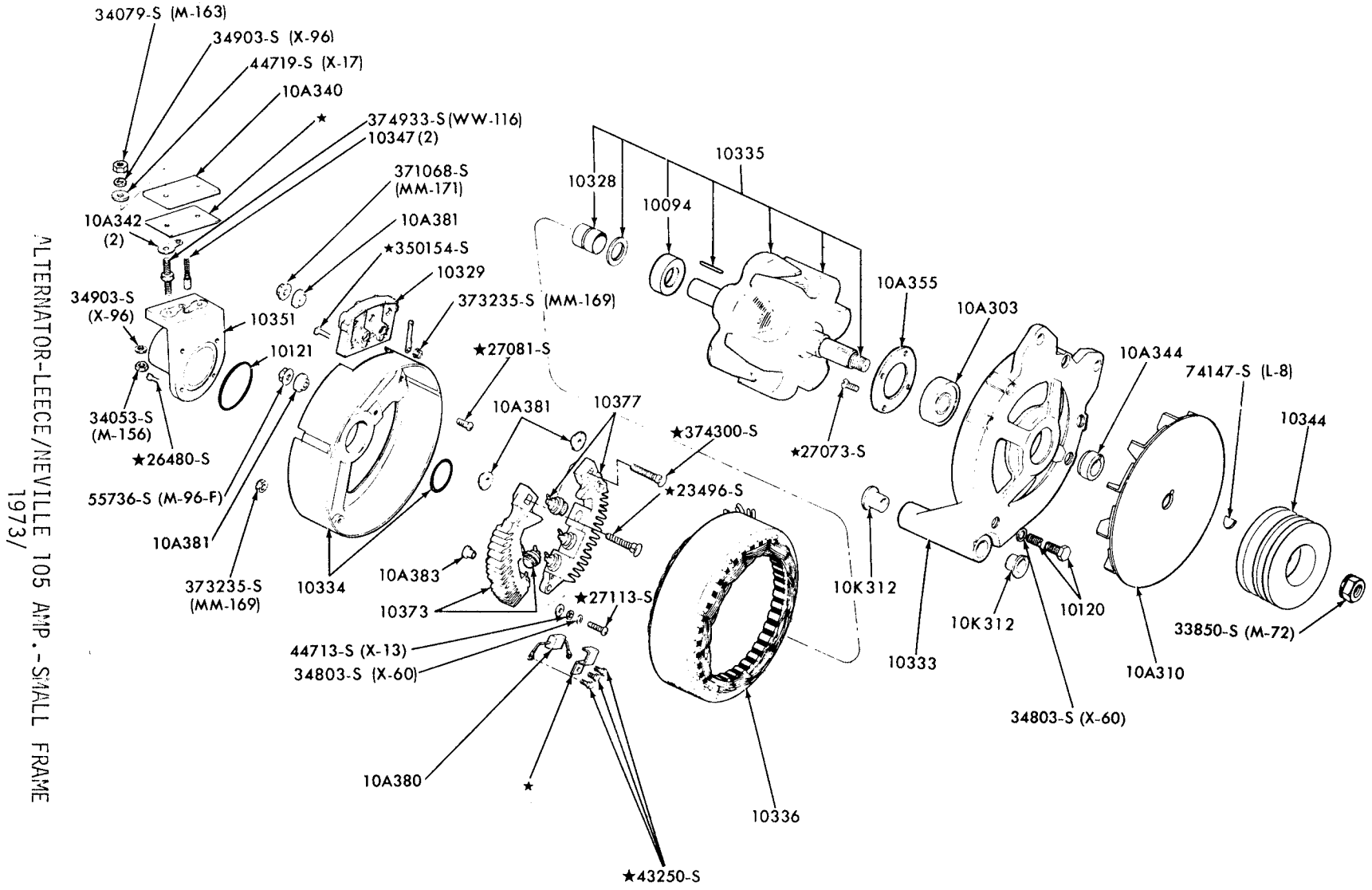
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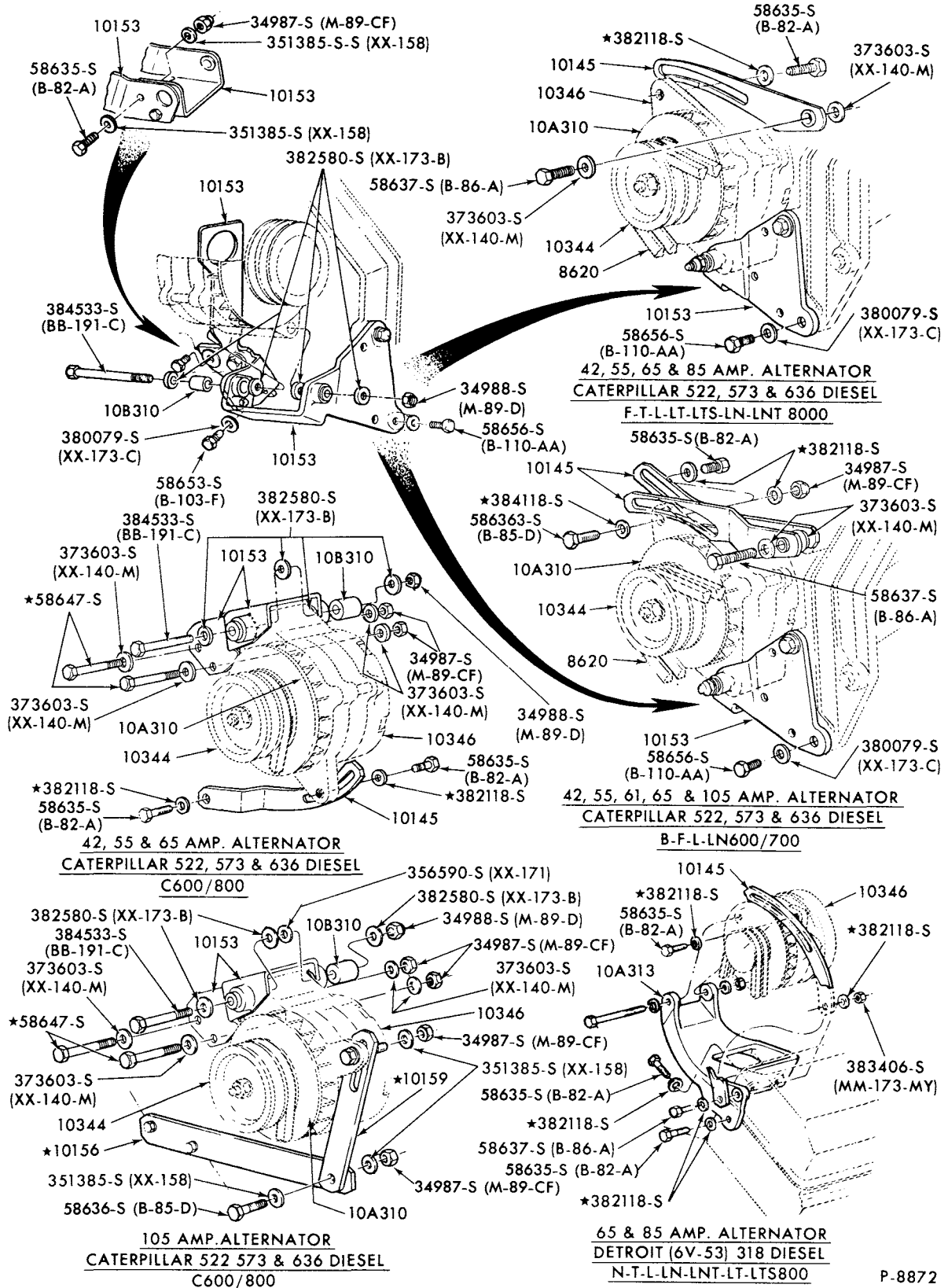
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ILLUSTRATION
SECTION 103

5



P-8872

ALTERNATOR MOUNTING PARTS B-C-F-L-LN600/800--8 CYL. CAT. DIESEL

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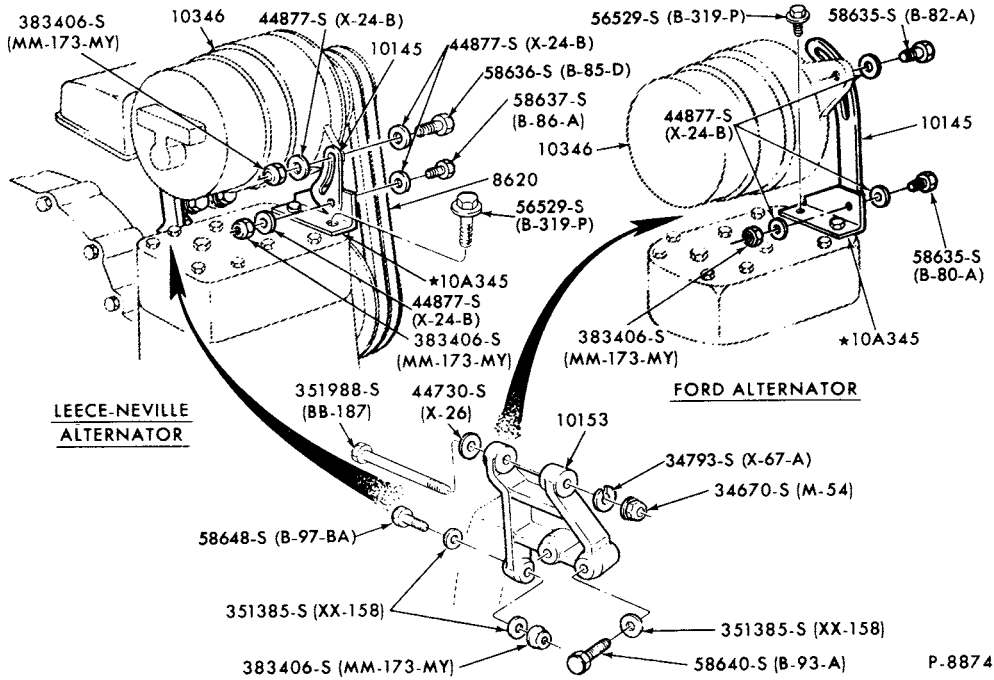


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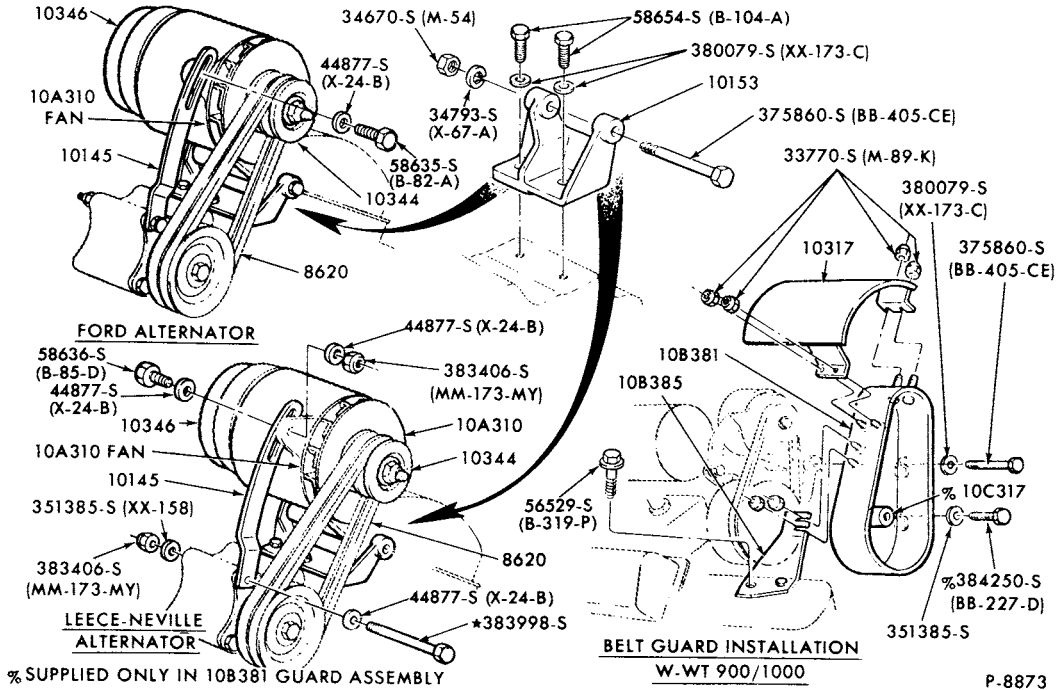


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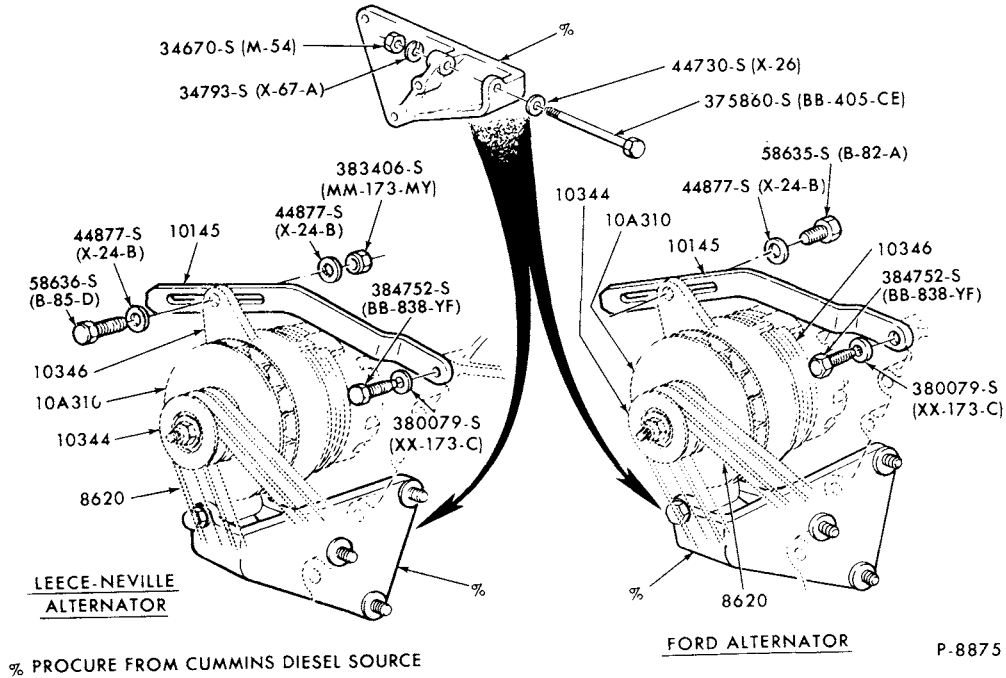
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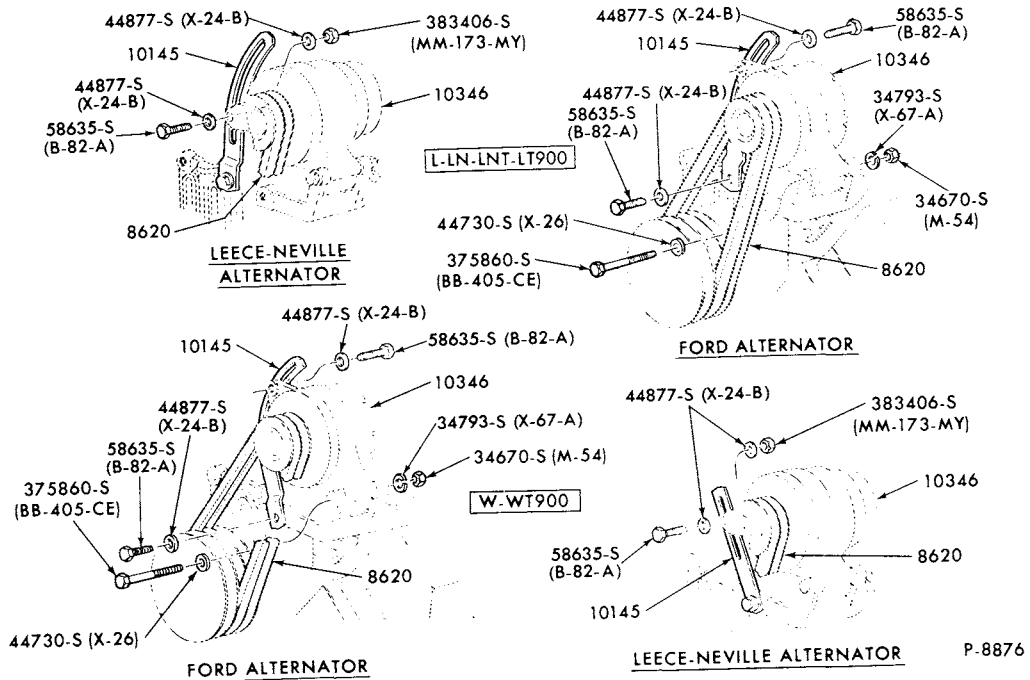
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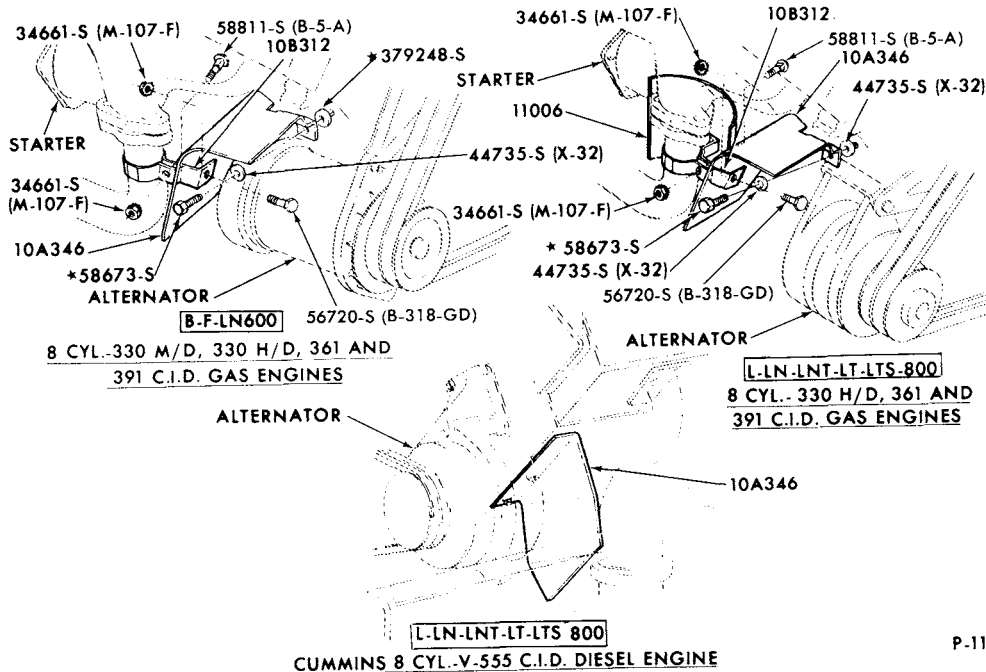
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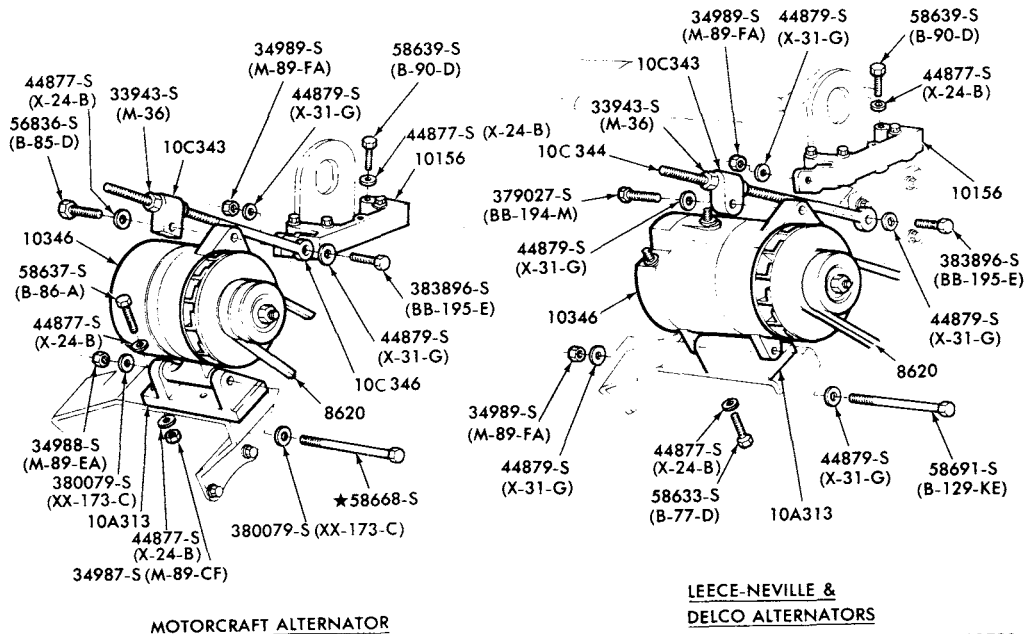
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P-11122

HEAT SHIELD (ALTERNATOR) 1973/78 6 and 8 CYLINDER



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HOW TO READ WIRING DIAGRAMS

COURSE 13001 • VOL. 68 S7 L2A

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FORD DIVISION



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DEARBORN, MICHIGAN

INTRODUCTION

The Why and Wherefore of Wiring Diagrams

To the uninformed, a wiring diagram — or a wiring assembly — looks like it might take a genius to figure out.

Not so — as you'll find out when you get better acquainted with these subjects.

There're as understandable and logical as a road map and road markers, when you're finding your way on a cross-country drive.

The ability to read a wiring diagram and relate it to a vehicle's wiring system is, of course, an essential part of a modern service technician's skill. And it's growing in relative importance, too, due to owner's increasing demands for the comforts and conveniences supplied by electrically-operated options and accessories. This opens up greater opportunities, for the forward-looking technician.

The Purpose of this Booklet . . .

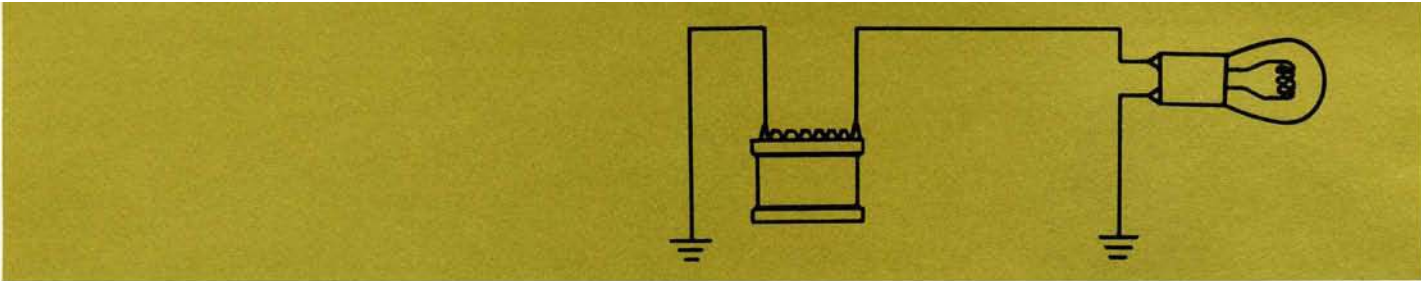
. . . is to acquaint you with the systems by which electrical circuits are traced on vehicles. Specifically, it is designed to help you acquire the ability to make your own power checks, quickly and accurately.

Scope of the Booklet

Basically, this is a printed version of the film, "How to Read a Wiring Diagram." It is in no sense a manual of the shop methods by which electrical repairs are made.

It *can* be a helpful guide that can introduce you to the principles of wiring diagrams and vehicle wiring. As you gain experience in reading wiring diagrams, you'll accumulate your own know-how in this important skill. When it becomes "second nature" to you, these pages will have served their purpose — and yours.



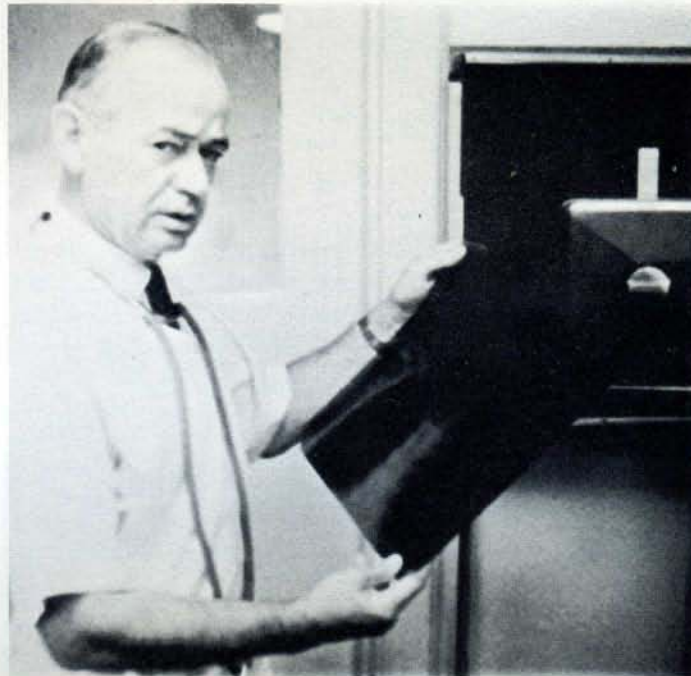


To show how to read wiring diagrams — and to explain how they can be used to help you troubleshoot problems in the electrical system — is what this booklet is all about. Obviously, these are important subjects.

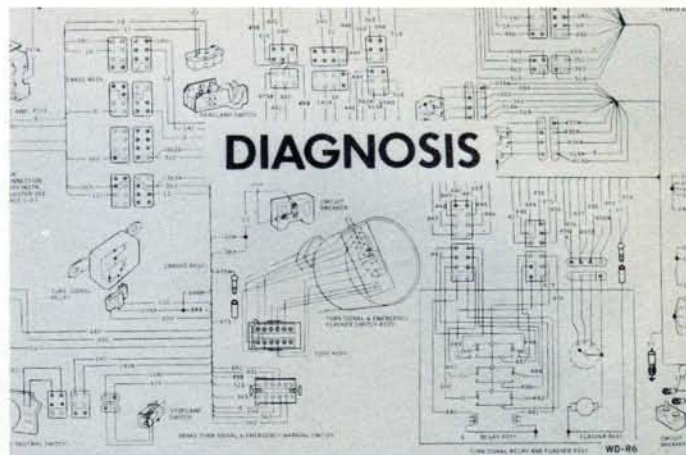
A LOGICAL APPROACH TO ELECTRICAL DIAGNOSIS



If a customer comes in because his headlights aren't working, you can't just make a snap decision. That's not the *professional way*.



When you go to a doctor, for example, he tries to find out what's *really* wrong with you. He looks beyond the aches and pains you feel, to see what's *causing* the trouble. We call this, *diagnosis*.



Troubleshooting an electrical system calls for diagnosis, too — *Your* diagnosis. *You're* the doctor. You must find out what's causing the trouble, and fix it.



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unit may be the way may not. Snap professional.

